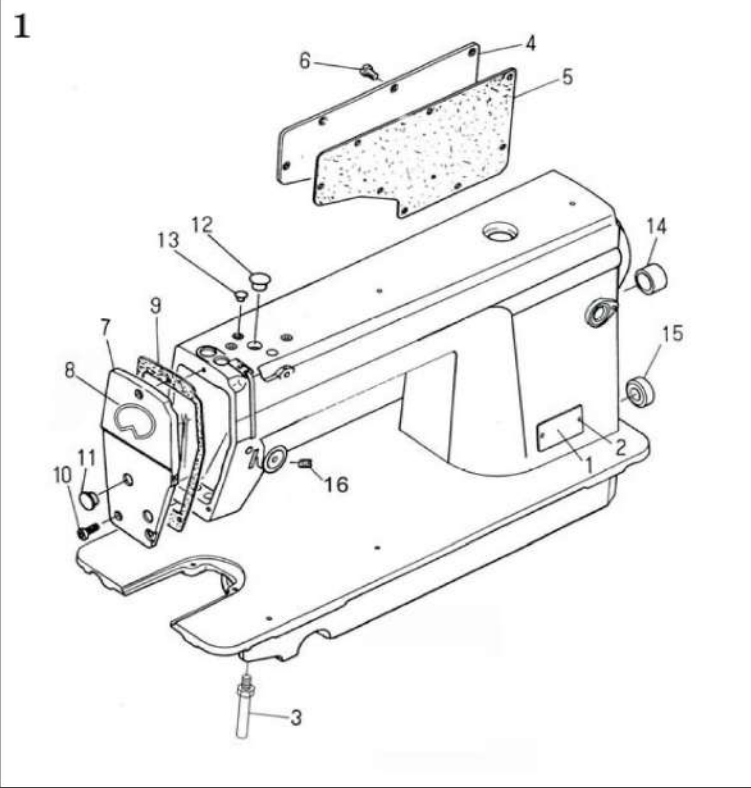


JACK

普通平缝机及众邦直驱平缝机系列

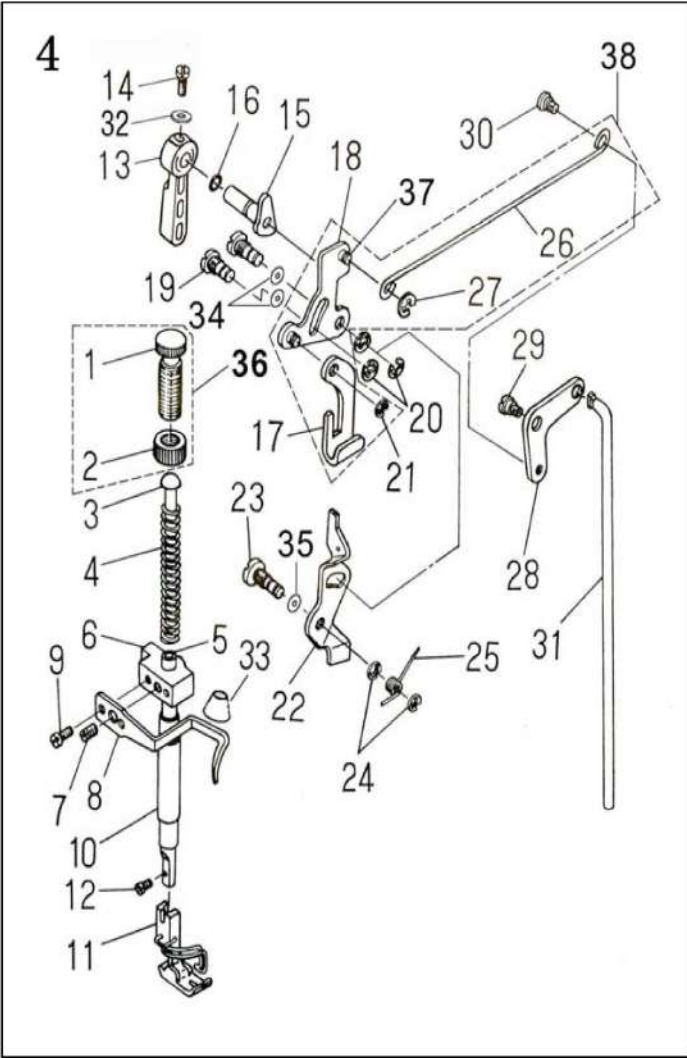
零件手册



1. 机壳外装部件/Arm bed components					
序号 No.	图号 Part No.	名称Part Name	Description	件数Num.	
				M	H
1	10137001	型号牌	Model plate	1	1
2	1030001	型号牌螺钉	Model plate rivet	2	2
3	101512001	固定架柱	Bed screw stud	4	4
4	300008	JK-5550/8500后盖板	Side plate	1	1
	300009	JK-4900后盖板	Side plate	1	1
	300007	JK-4800/608/609/6090后盖板	Side plate	1	1
5	10122001	JK-5550/8500后盖板垫	Gasket	1	1
	10422001	JK-4900后盖板垫	Gasket	1	1
	10322001	JK-4800/608/609/6090后盖板垫	Gasket	1	1
6	101511001	螺钉SM11/64"×28 L=9	Screw SM11/64"×28 L=9	8	8
7	101741	JK-4800/608/609/6090面板	Face plate asm	1	1
	300007	JK-5550/8500面板	Face plate asm	1	1
	300008	JK-4900面板	Face plate asm	1	1
8	10137002	商标牌	Plate with trademark	1	1
9	10122009	JK-4800/608/609/6090面板垫	Gasket	1	1
	10222001	JK-5550/8500面板垫	Gasket	1	1
	10422002	JK-4900面板垫	Gasket	1	1
10	101511001	螺钉SM11/64"×28 L=9	Screw SM11/64"×28 L=9	3	3
11	10122003	橡胶盖半圈垫片	Rubber plug	2	2
12	10122004	针杆套前圈垫片	Rubber plug	1	1
13	10122005	机头压半圈垫片	Rubber plug	1	1
14	10122006	送料调节器垫片	Rubber plug	1	1
15	10122007	下轴工艺孔盖	Rubber plug	1	1
16	101515006	螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1	1

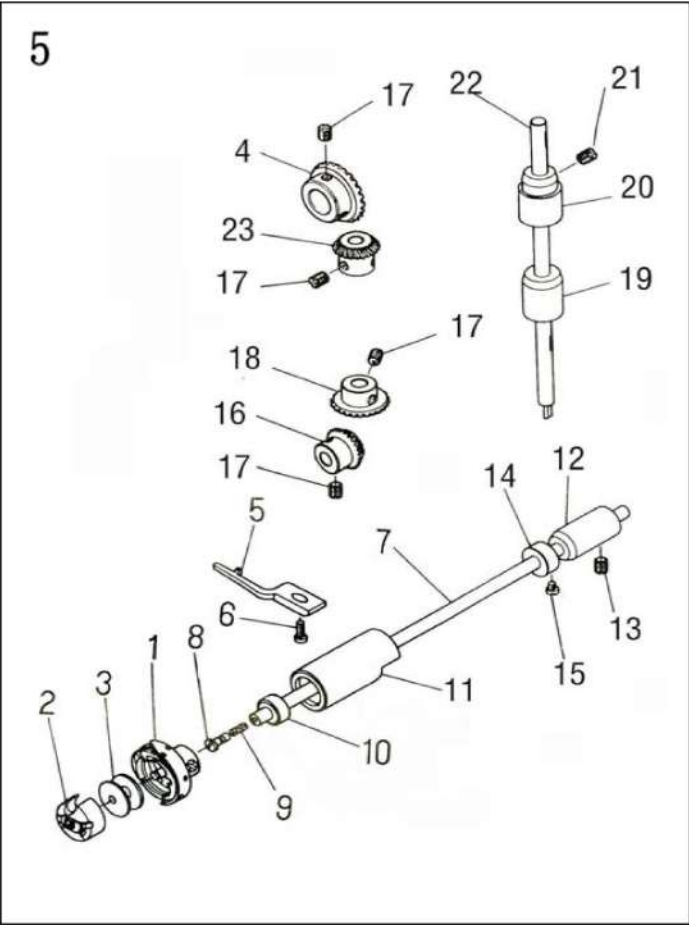
2. 上轴、挑线分组件/Main shaft, take-up components					
序号 No.	图号 Part No.	名称 Part Name	Description	件数Num.	
				M	H
1	300002	上轴	Head wheel	1	1
	300003	608/609上轴	Head wheel	1	1
2	101512001	螺钉SM15/64"×28 L=10	Screw SM15/64"×28 L=10	2	2
3	10102001	上轴	Main shaft	1	1
4	10102002	挑线轴上轴	Main shaft	1	1
5	10102009	上轴轴套	Main shaft	1	1
6	10104001	上轴轴套轴套	Main shaft bushing rear	1	1
7	10108001	上轴轴套	Thrust collar asm	1	1
8	101515007	螺钉SM11/4"×40 L=8	Screw SM11/4"×40 L=8	2	2
9	1040002	上轴轴套	Braking intermediate	1	1
	1230002	挑线轴上轴轴套	Braking intermediate	1	1
10	101515006	螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1	1
11	101050000	上轴轴套分组件	Main shaft bushing front asm	1	1
12	10122012	上轴孔盖	Rubber plug	1	1
13	1015150001	螺钉SM11/64"×24 L=14	Screw SM11/64"×24 L=14	1	1
14	300005	挑线轴套	Thread takeup lever cover	1	1
	300011	608/609挑线轴套	Thread takeup lever cover	1	1
15	101511004	螺钉SM11/64"×28 L=7	Screw SM11/64"×28 L=7	1	1
16	10104001	针杆套前	Counterweight	1	1
17	11404035	608/609针杆套前	Counterweight	1	1
18	101511003	螺钉SM11/64"×28 L=16	Screw SM11/64"×28 L=16	1	1
19	10405001	挑线轴套	Thread takeup lever	1	1
20	101511004	螺钉SM11/64"×28 L=16	Screw SM11/64"×28 L=16	1	1
21	10112003	针杆套前保护	Counterweight protecting plate	1	1
22	1011000100	挑线轴套分组件	Needle bar crank asm	1	1
	1011000100	挑线轴套分组件	Needle bar crank asm	1	1
23	101515002	螺钉SM11/4"×40 L=6	Screw SM11/4"×40 L=6	2	2
	1013800100	挑线轴套分组件	Thread takeup lever asm	1	1
24	1238002000	挑线轴套分组件	Thread takeup lever asm	1	1
25	10124001	挑线轴套轴承	Needle bearing	1	1
26	10126001	挑线轴套	Thread takeup crank shaft	1	1
27	101515001	螺钉SM15/64"×28 L=15	Screw SM15/64"×28 L=15	1	1
28	101517001	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1	1

3. 针杆、夹线分组件/Needle bar, thread tension components					
序号 No.	图号 Part No.	名称 Part Name	Description	件数Num.	
				M	H
1	10105002	针杆套前	Needle bar crank rod	1	1
2	10124001	挑线轴套轴承	Needle bearing	1	1
3	10138002	针杆套前套	Needle bar connection asm.	1	1
4	101511005	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1	1
5	10109001	针杆套前套	Slide block	1	1
6	10105009	针杆上轴套	Needle bar bushing, upper	1	1
7	10122013	针杆上轴套孔盖	Cap	1	1
8	10105010	针杆下轴套	Needle bar bushing, lower	1	1
9	10105023	608/609针杆下轴套	Needle bar bushing, lower	1	1
10	10412001	针杆下轴套套	Needle bar thread guide	1	1
	10115009	608/609针杆下轴套套	Needle bar thread guide	1	1
10	10102002	针杆	Needle bar	1	1
10	10402012	608/609针杆	Needle bar	1	1
11	10110002	针杆线勾	Needle bar thread guide	1	1
11	10115009	608/609针杆线勾	Needle bar thread guide	1	1
12	101511006	螺钉SM11/64"×44 L=4.5	Screw SM11/64"×44 L=4.5	1	1
13	10117001	针杆 (140)	Needle	1	1
14	10117002	针杆 (162)	Needle	1	1
15	10115003	二轴孔盖	Twistole thread eyelet	1	1
15	101511004	螺钉SM11/64"×28 L=7	Screw SM11/64"×28 L=7	1	1
16	10115004	右轴孔盖	Frame thread guide, right	1	1
17	101511007	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1	1
18	10115005	左轴孔盖	Frame thread guide, left	1	1
19	101511007	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1	1
20	10405011	挑线轴套套	Tension post, socket	1	1
21	10117001	挑线轴套	Takeup spring	1	1
22	101515002	螺钉SM11/4"×40 L=17.5	Screw SM11/4"×40 L=17.5	1	1
23	101515003	螺钉SM11/64"×40 L=5.5	Screw SM11/64"×40 L=5.5	1	1
24	10126002	挑线轴套	Thread release pin	1	1
25	800001	挑线轴套 (挑线轴套)	Tension disc	2	2



压脚分组件/Presser components					
序号 No.	图号Part No.	名称Part Name	Description	件数Num.	
				M	H
1	10110004	挑线轴套SM11/2"×28 L=47	Presser spring regulator SM11/2"×28 L=47	1	1
2	10110006	挑线轴套SM11/2"×28 L=8	Nut SM11/2"×28 L=8	1	1
3	10102003	挑线轴套	Presser guide bar	1	1
4	10127005	挑线轴套	Presser spring	1	1
	10127023	挑线轴套	Presser spring	1	1
	11470003	挑线轴套	Presser spring	1	1
5	10102004	挑线轴套	Presser bar	1	1
6	10100001	挑线轴套	Needle bar guide bracket	1	1
7	101515007	螺钉SM11/4"×40 L=8	Screw SM11/4"×40 L=8	1	1
8	11413000	挑线轴套	Presser bar thread guide	1	1
	11413005	挑线轴套	Presser bar thread guide	1	1
9	101511005	螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	2	2
10	10109012	挑线轴套	Presser bar bushing lower	1	1
11	101000100	挑线轴套	Presser foot asm	1	1
12	101000100	挑线轴套	Presser foot asm	1	1
13	101511009	螺钉SM11/64"×40 L=10.5	Screw SM11/64"×40 L=10.5	1	1
14	10110008	挑线轴套	Head lifter	1	1
15	101511010	螺钉SM11/64"×40 L=11	Screw SM11/64"×40 L=11	1	1
16	101000200	挑线轴套	Head lifter asm	1	1
17	101000200	挑线轴套	Head lifter asm	1	1
18	101000200	挑线轴套	Head lifter asm	1	1
19	101260001	挑线轴套	Link shaft SM11/64"×24 L=5.5	2	2
20	10126005	挑线轴套	Snag ring	3	3
21	10101003	挑线轴套	Lifting lever ring	1	1
22	10112012	挑线轴套	Tension release plate	1	1
23	101020002	挑线轴套	Tension release shaft SM11/64"×24 L=5.5	1	1
24	10101003	挑线轴套	Snag ring	2	2
25	10127006	挑线轴套	Tension release return spring	1	1
26	10112013	挑线轴套	Lifting lever connecting rod	1	1
27	10101003	挑线轴套	Snag ring	1	1
28	10112014	挑线轴套	Lifting lever link	1	1
29	101020003	挑线轴套	Hinge screw SM11/64"×28 L=6.4	1	1
30	101020004	挑线轴套	Hinge screw SM11/64"×32 L=6	1	1
31	10112015	挑线轴套	Connecting rod vertical	1	1
32	10128002	挑线轴套	Washer	1	1
33	10122002	挑线轴套	Presser bar deford oil bushing	1	1
34	10128015	挑线轴套	Washer	2	2
35	10128016	挑线轴套	Washer	1	1
36	101100400	挑线轴套	Presser spring regulator asm	1	1
37	10110027	挑线轴套	Presser spring regulator asm	1	1
37	10126005	挑线轴套	Presser foot lifting lever shaft	2	2
38	1011200100	挑线轴套	Head lifter link asm	1	1

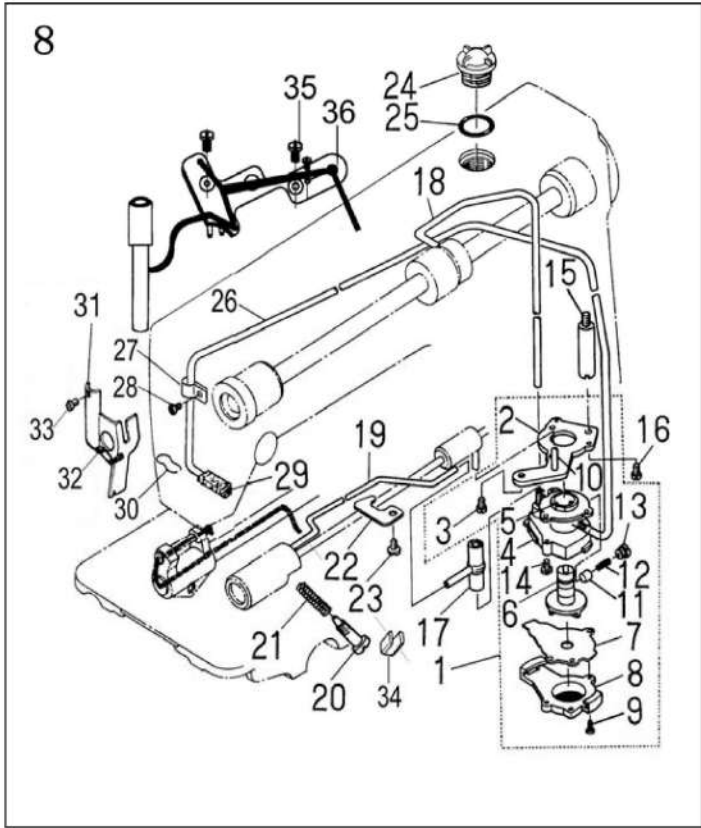
36	10112006	挑线轴套	Tension disc holder	1	1
27	10117003	挑线轴套	Tension spring	1	1
28	10112007	挑线轴套	Tension disc stopper	1	1
29	112513002	挑线轴套	Tension nut SM11/4"×10 L=10	1	1
40	400001	挑线轴套	Thread tension asm	1	1
400144	挑线轴套			1	1
400107	挑线轴套			1	1
400107	挑线轴套			1	1
31	10100003	挑线轴套	Tension release supporting pin	1	1
11450020	挑线轴套			1	1
32	10101012	挑线轴套	Snag ring	1	1
33	10128001	挑线轴套	Washer plate	1	1
34	10127000	挑线轴套	Tension release pin spring	1	1
35	10100002	挑线轴套	Needle bar trough	1	1
36	101511008	螺钉SM11/64"×40 L=8	Screw SM11/64"×40 L=8	2	2
37	10120002	挑线轴套	Oil felt for needle bar	1	1
38	10122014	挑线轴套	Rubber ring	1	1



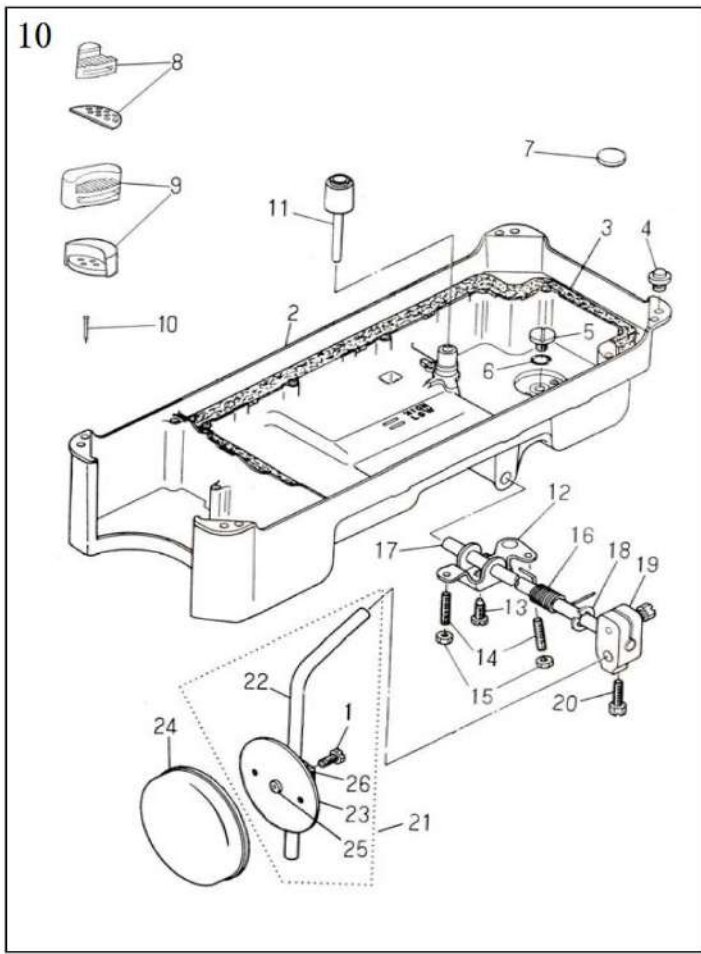
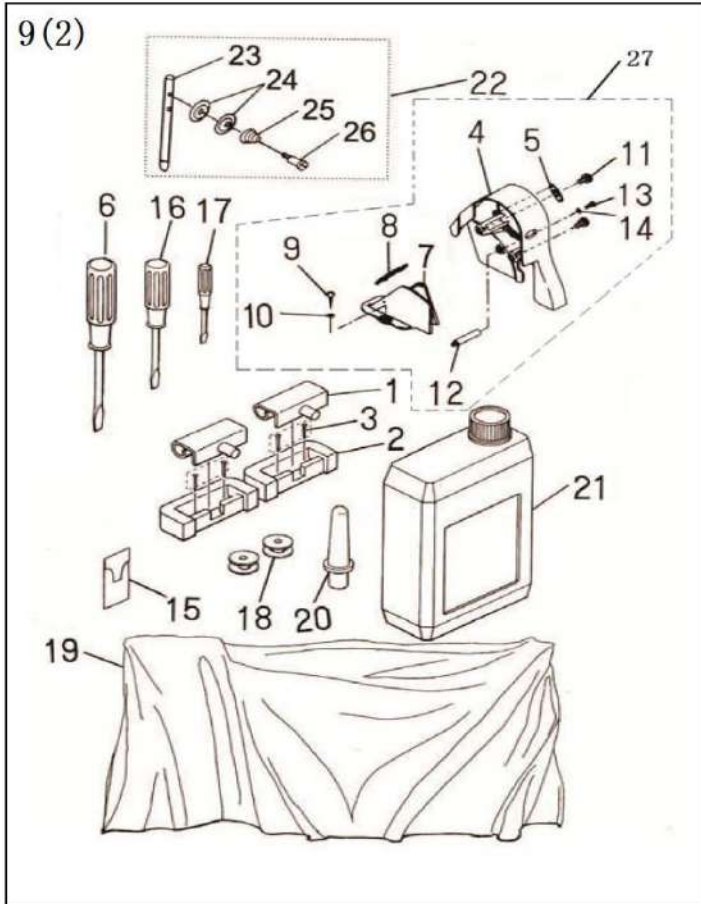
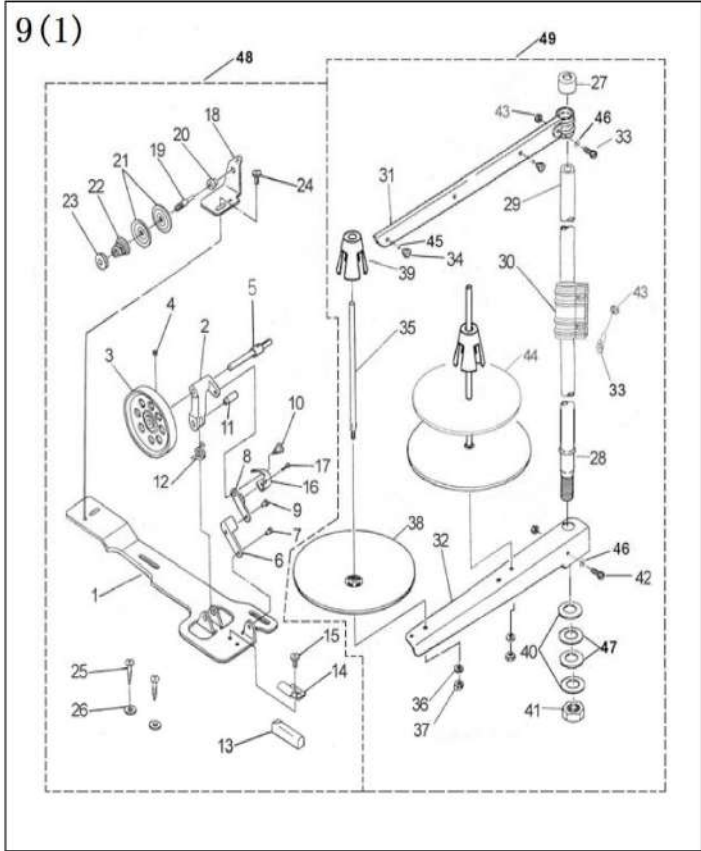
钩线分组件/Block driving shaft components					
序号 NO.	图号/Part No.	名称/ (广译) Part Name	Description	件数/Num.	
				M	H
1	10110004	旋梭 (广译)	Block asm		
	10110005	厚料旋梭	Block asm		1
	10010001	大旋梭 (90S旋梭) 厚料(德译)	Block asm		
	10110001	国产大旋	Block asm		
2	10110004	挑壳 (广译)	Bobbin case asm	1	1
	10110002	挑壳 (国产)	Bobbin case asm	1	1
	10010002	90S挑壳	Bobbin case asm		
	10110003	挑心	Bobbin	1	1
3	10010001	90S大挑心	Bobbin	1	1
	10110001	上排上齿框 (大)	Gear asm.	1	1
4	10112010	旋梭定位销	Positioning finger		
	10112032	旋梭定位销	Positioning finger		1
6	10110111	摆针SM11/64"×40 L=0.5	Screw SM11/64"×40 L=0.5	1	1
	10110200	下轴	Block driving shaft	1	1
12	12100003	600下轴	Block driving shaft		
	10110000	摆针SM11/64"×32 L=1.3	Screw SM11/64"×32 L=1.3	1	1
9	91120003	下轴固定座	Oil stick	1	1
10	10122015	下轴油封	Thrust collar		
11	101020109	下轴冲轴套分拆件	Bushing asm. Front	1	1
12	10102012	下轴后轴套	Bushing, rear		
15	101515006	摆针SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1	1
14	10100002	下轴油封	Thrust collar asm.		
15	10111012	摆针SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	2	2
16	10120001	下排上齿框 (小)	Pinion asm.	1	1
17	101515001	摆针SM11/64"×40 L=8	Screw SM11/64"×40 L=8	8	8
18	10120002	整块下齿框套 (大)	Gear asm. Large		
19	10102013	整块下轴套	Updraft shaft bushing, over		
20	10103014	整块上轴套	Bushing, upper		
21	101515006	摆针SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1	1
22	10102007	整块	Updraft shaft	1	1
23	10120003	整块上齿框套 (小)	Pinion asm.		

序号 No.	图号Part No.	名称Part Name	Description	件数 Quantity
				M H
1	01011002	送料缸活塞	Pist dial	1
	1221001	600/600送料缸活塞	Pist dial	1
	0081001	6000送料缸活塞	Pist dial	1
	01011021	8000送料缸活塞	Pist dial	1
	0411003	送料缸密封垫圈	Pist dial	1
	01011022	螺帽70M16×28 L=100	Screw 70M16×28 L=100	1
2	01010014	送料调节螺栓	Feed regulator screw	1
	1041006	6000送料调节螺栓	Feed regulator screw	1
	11410019	吊杆加送料调节螺栓	Feed regulator screw	1
4	10122016	送料和导料器O型圈	Rubber ring	1
5	10110015	送料和限位套	Pin	1
6	10117010	送料和限位套簧	Spring	1
7	10101004	送料调节套	Feed regulator	1
	10801001	6000送料调节套	Feed regulator	1
	11401003	送料和送料调节套	Feed regulator	1
8	10405017	送料和夹持器轴套	Feed regulator bushing	1
9	01010123	螺柱70M16×28 L=6.5	Screw 70M16×28 L=6.5	1
10	01010016	限位和限位杆	Feed regulator pin	1
	08C4001	6000限位杆连接环	Feed regulator pin	1
11	11410021	送料杆限位和缓冲管	Feed regulator pin	1
	01011003	螺柱50M16×4 L=6	Screw 50M16×4 L=6	2
12	10105005	送料连接杆	Feed regulator connecting rod	1
	12212003	600/600送料杆并	Feed regulator connecting rod	1
	00805011	6000送料杆并	Feed regulator connecting rod	1
	10105007	送料杆限位和缓冲杆	Feed regulator connecting rod	1
13	050500	连杆T8MS-1000圆头	Sho ring	2
14	10102010	限位送料轴	Feed reverse shaft	1
	10102023	送料杆限位送料轴	Feed reverse shaft	1
15	01017017	限位送料轴衬套	Rubber ring	1
16	10103021	送料轴限位套	Feed lever metal	1
	10103024	送料轴限位套棘轮套	Feed lever metal	1
17	050500R	限位控制零件	Reverse feed control lever	1
	020267	送料杆限位控制手	Reverse feed control lever	1
18	01013003	螺柱70M16×28 L=110	Screw 70M16×28 L=110	2
	01040005	限位送料前盖	Feed reverse arm	1
19	10805000	600送料和夹持器臂	Feed reverse arm	1
	1140102700	吊杆加送料和夹持器吊杆	Feed reverse arm	1
20	01013003	螺柱70M16×28 L=20	Screw 70M16×28 L=20	1
	10117011	限位送料弹簧	Feed reverse spring	1
21	00817001	6000送料弹簧套	Feed reverse spring	1
	12217002	600/600送料弹簧套	Feed reverse spring	1
22	11411001	扣簧限位板	Feed spring hook	1
	00817001	6000扣簧限位板	Feed spring hook	1
23	11412070	限位装置限位板	Adjusting link spring guide	1
24	01013003	螺柱70M16×28 L=17	Screw 70M16×28 L=17	2
	01017012	限位前限位套	Adjusting link spring	1
25	12217001	限位复位位置	Adjusting link spring	1
	00817002	6000限位复位位置	Adjusting link spring	1

序号 No.	图号 Part No.	名称Part Name	Description	件数 Qty.	单位 M	数量 N.
1	10120056	绕线架	Bolbin winder base am.	1	1	1
2	10101009	绕线架	Thread winder base am.	1	1	1
3	10101010	绕线轮	Thread winder am.	1	1	1
4	S04006	螺钉	Screw	1	1	1
5	10102012-1	绕线轴	Bolbin winder shaft	1	1	1
6	10112033	绕线架连杆	Converting rod	1	1	1
7	10120108	绕线架连杆销	Converting rod pin	1	1	1
8	10112034	绕线架框架	Bolbin winder frame rod	1	1	1
9	10120108	绕线架连杆销	Bolbin winder frame rod pin	1	1	1
10	10100006	绕线架连杆销螺母	Screw	1	1	1
11	10120109	绕线架销	Bolbin winder frame pin	1	1	1
12	10127017	绕线架弹簧	Bolbin winder frame spring	1	1	1
13	10127027	绕线架制动垫	Rubber brake	1	1	1
14	10112035	制动垫板	Presser plate	1	1	1
15	S04006	螺钉	Screw	1	1	1
16	10112036	绕线架弹簧	Bolbin winder spring	1	1	1
17	S04017	绕线架螺母	Hinge Screw	1	1	1
18	10112037	绕线架架	Thread tension bracket am.	1	1	1
19	10150018	螺钉	Screw	1	1	1
20	10106005	绕线架头架扣圈	Bolbin winder tension disc collar	1	1	1
21	10112038	绕线架头架	Tension disc	2	2	2
22	10127018	绕线架头架	Tension spring	1	1	1
23	10151005	螺母	Nut	1	1	1
24	S04006	螺钉	Screw	1	1	1
25	10150014	木螺钉	Wood screw	2	2	2
26	10128008	垫圈	Washer	2	2	2
27	10131019	绕线架顶部防尘皮	Spool rest rod rubber cap	1	1	1
28	10131019	绕线架杆下部	Spool rest rod (lower)	1	1	1
29	10131021	绕线架杆上部	Spool rest rod (upper)	1	1	1
30	10131023	绕线架限位块	Spool rested joint	1	1	1
31	10112040	上提架连杆	Thread guide am.	1	1	1
32	10111057	下提架连杆	Thread guide am.	1	1	1
33	S04050	螺钉	Screw	3	3	3
34	10112010	导线圈 (外)	Thread guide ring	2	2	2
35	10111006	线圈套	Spool pin	2	2	2
36	W02027	弹簧垫圈	Spring washer	2	2	2
37	N01024	螺母	Nut	2	2	2
38	10131007	线圈	Spool rest	2	2	2
39	10131008	线圈振动垫	Spool vibration stopper	2	2	2
40	N01048	垫圈	Washer	2	2	2
41	M02064	螺母	Nut	1	1	1
42	S04051	螺钉	Screw	1	1	1
43	N01024	螺母	Nut	4	4	4
44	10131010	线圈套	Spool rest cushion	2	2	2
45	10111011	导线圈 (内)	Thread guide ring	2	2	2
46	N01047	垫圈	Washer	2	2	2
47	10122106	橡胶垫圈	Washer	2	2	2
48	1011100600	绕线架组件	Bolbin winder unit	1	1	1
49	1901100010	600/600绕线架组件	Bolbin winder unit	1	1	1
49	101270070	绕线架部件	Thread Stand Components	1	1	1

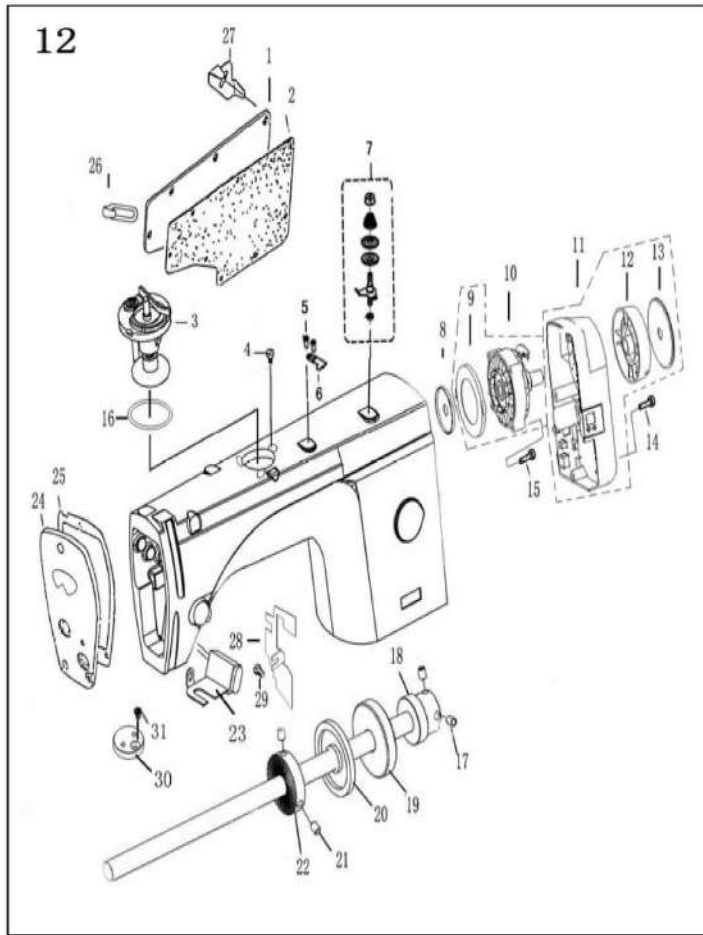
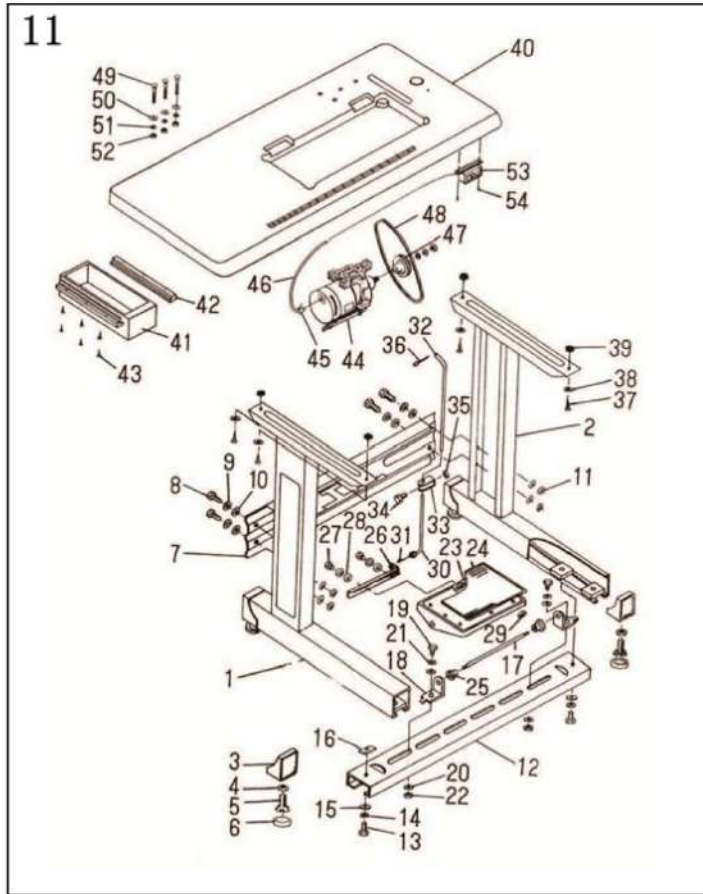


序号 No.	图号Part No.	名称Part Name	Description	件数Num.	M	N
1	010200100	油泵零件箱	Lubricating oil pump case	1	1	
2	01012029	油泵安装板	Oil pump installing base	1	1	
3	01051026	螺钉SM15/64"×28 L=9	Screw SM15/64"×28 L=9	1	1	
4	01020091	油泵体	Oil pump	1	1	
5	01030022	油泵密封套	Oil pump bushing	1	1	
6	0111005	油泵叶轮	Oil pump impeller	1	1	
7	01012021	油泵叶轮托板	Oil pump impeller cover	1	1	
8	0111007	油泵盖	Lubricating oil pump cover	1	1	
9	01053006	螺钉	Screw	1	1	
10	01021001	下轴供油管	Block driving shaft oil tube	1	1	
11	01022018	指压油柱	Finger	1	1	
12	01027013	柱塞弹簧	Plunger spring	1	1	
13	01053007	柱塞螺钉	Plunger screw	1	1	
14	904009	螺钉 M8×8	Screw M8×8	3	3	
15	01053008	油泵支撑螺母SM15/64"×28 L=9	Oil pump support SM15/64"×28 L=9	1	1	
16	01051011	螺钉SM11/64"×40 L=9.5	Screw SM11/64"×40 L=9.5	1	1	
17	01050001	供油管接头	Ballnut joint	1	1	
18	11021007	主轴供油管	Main shaft oil tube	1	1	
19	11021008	进油口上轴供油管	Main shaft oil tube	1	1	
20	01021006	调整油柱	Oil tube	1	1	
21	01053009	螺钉SM15/64"×28 L=29	Oil adjusting screw SM15/64"×28 L=29	1	1	
22	01027014	螺旋弹簧调整臂	Spring	1	1	
23	01012022	螺旋供油管支架	Tube holder(lower)	1	1	
24	01051026	螺钉SM11/64"×28 L=9	Screw SM11/64"×28 L=9	1	1	
25	01110004	视窗	Oil sight window	1	1	
26	01022019	油圈O形圈	Roller ring	1	1	
27	01021007	回油管	Oil return tube	1	1	
28	01110023	回油管头	Oil return tube holder	1	1	
29	01051004	螺钉SM10/16"×38 L=7	Screw SM10/16"×38 L=7	1	1	
30	01020006	回油毡	Oil felt	1	1	
31	01027013	回油毡压	Oil felt presser	1	1	
32	01042007	密封防油毡	Arm oil shield	1	1	
33	11042002	密封防油毡防油盖	Arm oil shield	1	1	
34	01020005	密封油线	Oil Wick	1	1	
35	01051027	螺钉SM10/8"×44 L=3.4	Screw SM10/8"×44 L=3.4	1	1	
36	01410053	油线夹	Wick clip	1	1	
37	01051010	螺钉SM9/64"×40 L=1.1	Oil Wick setpiece screw SM9/64"×40 L=1.1	2	2	
38	01410025	油线固定帽	Oil Wick setpiece nut	1	1	



序号 No.	图号 Part No.	名称 Part Name	Description	件数 Quantity	
				M	H
1	10210004	螺钉 M6×1-11	Screw M6 L-11	1	1
2	10210006	油盖	Oil reservoir	1	1
3	10210020	油盖垫圈	Gasket	2	2
4	10210021	机头垫圈	Bulker cushion	1	1
5	10210028	螺钉 M6×16/24×1-7	Screw M6/16/24×1-7	1	1
6	10210021	机圈	Bulker ring	1	1
7	10210061	油磁钢线	Oil reservoir magnet	1	1
8	10210022	油盖垫圈(内圈)	Oil reservoir felt cushion	2	2
9	10210023	油盖垫圈(外圈)	Oil reservoir rubber cushion	2	2
10	102100010	油盖垫圈7	Na1	4	4
11	10211005	抬压前顶杆	Rise press lifter rod	1	1
12	10210207	抬压前位向套座	Connecting rod,vertical	1	1
13	10211002	螺钉 M6 L=26	Screw M6 L=26	1	1
14	10210012	螺钉 M6 L=30	Screw M6 L=30	2	2
15	10210004	双头有鼻同位套平螺帽 M6 L=4	Nut, M6 L=4	2	2
16	10210016	双头有鼻同位套平螺帽 M6 L=4	Spring	1	1
17	10210011	抬压前轴	Rise press rod	1	1
18	4050104	307090-1980前轴H1	Stop ring	1	1
19	10210008	抬压前轴板杆平头	Gearing bracket	1	1
20	10210003	螺钉 M6 L=18	Screw M6 L=18	1	1
21	102102060	抬压杆垫套	Rise press plate ass.	1	1
22	10210028	抬压杆	Rise lifter plate rod	1	1
23	10210029	抬压板	Rise press plate	1	1
24	10210024	抬压板垫圈	Rise press plate cover	1	1
25	10210025	抬压杆垫套	Bulker	1	1
26	10210200	抬压杆平头	Rise press plate holder	1	1

序号 No.	图号 Part No.	名称 Part Name	Description	件数 Qty.	
				M	H
1	091203100	机头连接铰链杆	Machine hinge plate arm.	2	2
2	0912060	机头连接铰链杆	Machine hinge plate	2	2
3	091S0010	机头连接铰链杆	Ball	4	4
4	0911200	上盖罩壳	Bel'tcover	1	1
5	00110534	8800/0090上盖前罩壳	Bel'tcover	1	1
6	300601	006/001的皮带罩上盖	Bel'tcover	1	1
7	09111008	针带防尘盖板	Bel'tcover cap	1	1
8	09121002	螺栓刀(大)	Screw driver, big	1	1
9	09111009	上轮罩罩壳	Bel'tcover	1	1
10	1221005	JK-608/009皮带罩下盖	Bel'tcover	1	1
11	09110100	针带防尘罩杆	Bel'tcover cover arm.	1	1
12	091S0011	木螺钉	Wood screw	2	2
13	0912000	垫圈	Flasher	2	2
14	091S1200	针带罩盖帽(螺帽)3/8"×24 L=16	Bel'tcover A screw 3/8"×24 L=16	2	2
15	09121012	针带罩支柱	Bel'tcover support	1	1
16	091S1005	螺帽3/8"×16 L=28 L=14	Screw 3/8"×16" L=28 L=14	1	1
17	09128007	垫圈	Washer	1	1
18	09117001	刮刀	Nozzle	1	1
19	09121003	螺栓刀(中)	Screw driver, medium	1	1
17	09121004	螺栓刀(小)	Screw driver, small	1	1
19	09118003	挡壳	Rebin	2	2
19	09121005	机头罩	Machine head cover	1	1
20	09121017	机头罩头罩	Machine head cover	1	1
20	09110311	机头壳罩	Machine rest pin	1	1
21	091101200	油杯罩壳	Oil reservoir arm.	1	1
22	09120700	进线罩壳部件	Needle thread guide pin arm.	1	1
23	09122008	进线板	Needle thread guide pin	1	1
24	11212004	进针10度线板	Needle thread guide pin	1	1
24	09122009	进线非线板	Needle disc	2	2
25	09127004	进线头夹板	Temson spring	1	1
26	091S0003	螺帽3/8"×32"×56 L=10	Screw 3/8"×32"×56 L=10	1	1
27	09100011	皮带轮罩壳	Bel'tcover arm.	1	1
27	00110534	8800/0090的皮带罩壳	Bel'tcover arm.	1	1



序号 No.	图号 Part No.	名称 Part Name	Description	件数 Qty	
				个 I	个 II
1	0101204020	边架附件 (左)	Stand side arm:left	1	1
2	0101204030	边架附件 (右)	Stand side arm:right	1	1
3	01011915	泡架靠垫	Bubble cushion	4	4
4	001010	螺母	Nut	3	4
5	01050045	螺母座	Screw	4	4
6	0102029	圆平度橡胶	Space ring	4	4
7	01012044	横档	Stand side support	1	1
8	020014	螺母生头螺栓	Screw	4	4
9	0102011	垫圈	Spring washer	3	4
10	001010	垫圈	Washer	8	8
11	001011	螺母	Nut	4	4
12	01012045	边架斜杆	Treadle brace	1	1
13	020014	螺母生头螺栓	Screw	2	2
14	0102011	垫圈	Spring washer	2	2
15	001010	垫圈	Washer	2	2
16	01012046	边架斜杆固定螺母座	Treadle brace locknut plate	2	2
17	0102013	垫板轴	Treadle shaft	1	1
18	01012047	边架斜杆	Treadle bracket	2	2
19	020014	边架斜杆螺栓	Screw	2	2
20	001010	垫圈	Washer	4	4
21	0102011	弹簧垫圈	Spring washer	2	2
22	001011	螺母	Nut	2	2
23	01012048	垫板	Treadble	1	1
24	0102030	圆板套	Gas Ket	1	1
25	0100023	圆板衬套	Collar	2	2
26	01012049	边架杆杆	Treadle pinbar	1	1
27	020015	边架杆杆螺母	Screw	2	2
28	001001	垫圈	Washer	4	4
29	001012	螺母	Nut	2	2
30	01012050	下拉杆	Pinbar rod,lower	1	1
31	01027019	拉杆弹簧	Spring	1	1
32	01012051	上拉杆杆	pinbar rod,upper	1	1
33	01012052	拉杆接头	Joist	1	1
34	020015	拉杆接头螺母	Joist screw	1	1
35	001012	螺母	Nut	1	1
36	0102001	上拉杆开口销	Pinbar rod split pin (upper)	1	1
37	01050016	分板木螺钉	Table Wood screw	4	4
38	0102012	垫圈	Table Wood screw washer	4	4
39	0102013	分板垫圈	Table washer	4	4
40	0102062	分板	Table	1	1
41	01011916	把手	Drawer	1	1
42	01011917	拉手导轨	Drawer rail	2	2
43	01050017	拉手导轨木螺钉	Drawer rail wood screw	6	6
44	01050061	DF-602电动机	Motor DF602A motor	1	1
45	01050062	电机连接插头	Motor connecting wire plug	1	1
46	01050065	电机接线	Motor wire	1	1
47	01050064	电机机壳	Motor pulley	1	1
48	01050062	机壳传动带	Machine driving belt	1	1
49	01050018	螺钉	Screw	3	3
50	0102014	垫圈	Washer	3	3
51	0102011	弹簧垫圈	Spring washer	3	3
52	001011	螺母	Nut	3	3
53	01050064	电源开关	Power source switch	1	1
54	01050010	电源开关木螺钉	Power source switch wood screw	1	1

序号 No.	图号 No.	名称Part Name	Description	件数	
				M	II
1	102415	后罩板	Side plate	1	1
2	11822060	后罩垫块	Gasket	1	1
3	1143107800	保险杠前框	Bolts in winter arm	1	1
4	114511003	螺钉	Screw	2	2
5	114511015	螺钉	Screw	2	2
6	11410001	制线刀	Knife	1	1
7	1141300600	制动夹线钩	Brake tension arm	1	1
8	10121205	上轴后盖衬油密封	Main shaft sleeve Oil seal unit	1	1
9	10111831	绝热层	Insulation cover	1	1
10	10111061	电机	Motor	1	1
11	1013000700	罩壳	cover	1	1
12	10130008	上轮	Hang wheel	1	1
13	10111062	防尘盖	cover plate	1	1
14	114520001	内六角圆柱头螺栓	screw bolt	4	4
15	114520016	螺栓 (内六角)	screw bolt	4	4
16	11452062	垫圈垫	Gasket	1	1
17	810007	螺钉	Screw	4	4
18	10103073	上轴后轴衬套	Main shaft sleeve	1	1
19	805794	轴承	Bearing	1	1
20	11432028	轴衬组件	Oil seal unit	1	1
21	11451402	驱动轮螺栓	Driving wheel screw	2	2
22	11450513	保险杠驱动轮	Bolts in winter driving wheel	1	1
23	1013000700	LED灯罩盖	LED cap	1	1
24	1015011	面板	Face plate arm	1	1
25	11432039	面板垫块	Face plate gasket	1	1
26	10115004	导向杆	Arm thread guide A	1	1
27	11212043	轴瓦衬套	Cent bush	1	1
28	11410002	油杯垫	oil operation tank	1	1
29	114511003	调整自紧螺钉	oil tube plate screw	1	1
30	10115002	限位挡套	Butler stop seat	1	1
31	114511002	限位挡套螺钉	stop seat screw	1	1

资料如有更改,恕不另行通知,以实物为准。