



ISO9001 认证

CE

国家高新技术企业

清洁生产

JK-788系列

Parts Manual

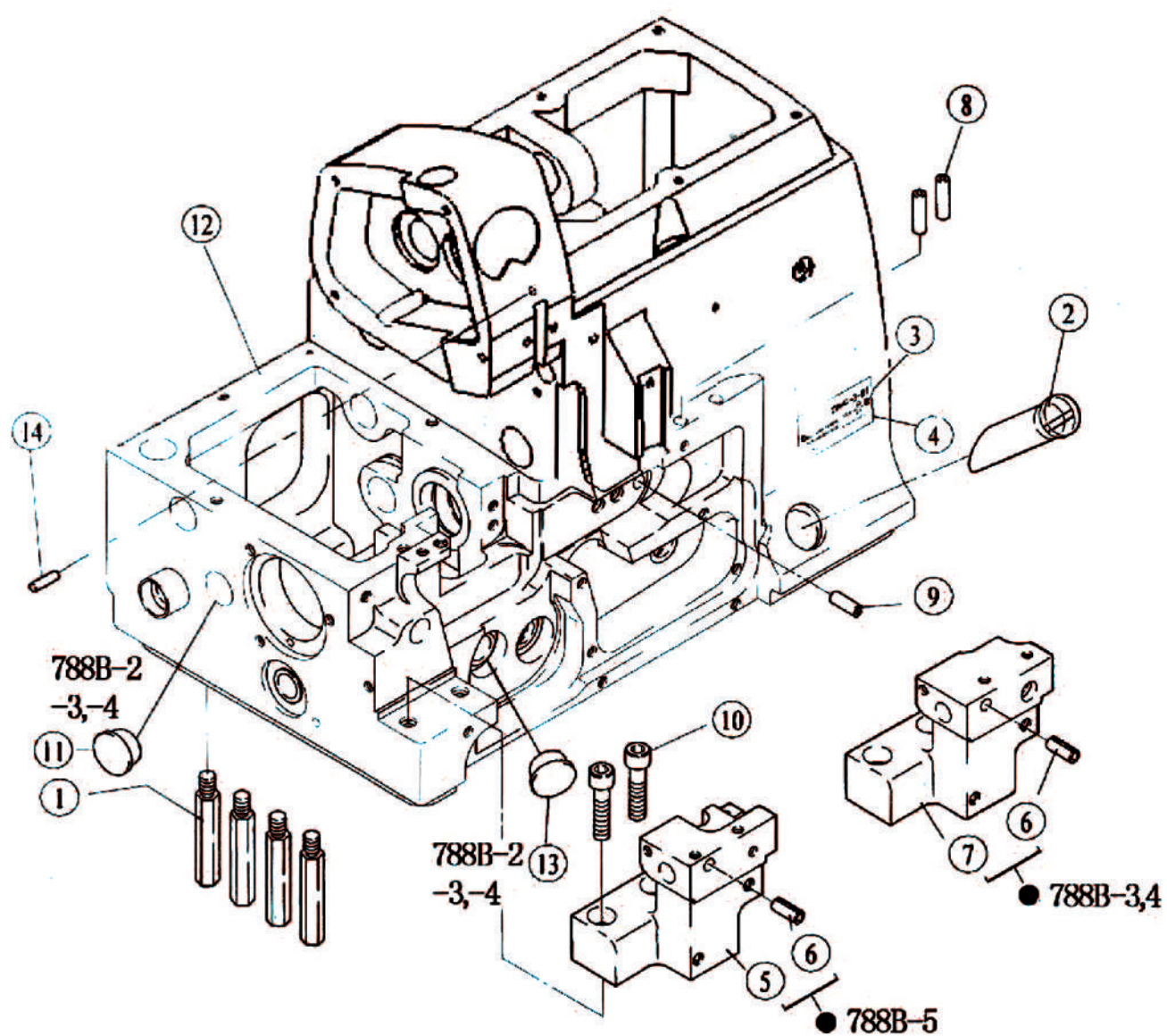
零件手册

杰克缝纫机
JACK SEWING MACHINE
| [HTTP://WWW.CHINAJACK.COM](http://www.chinajack.com) |

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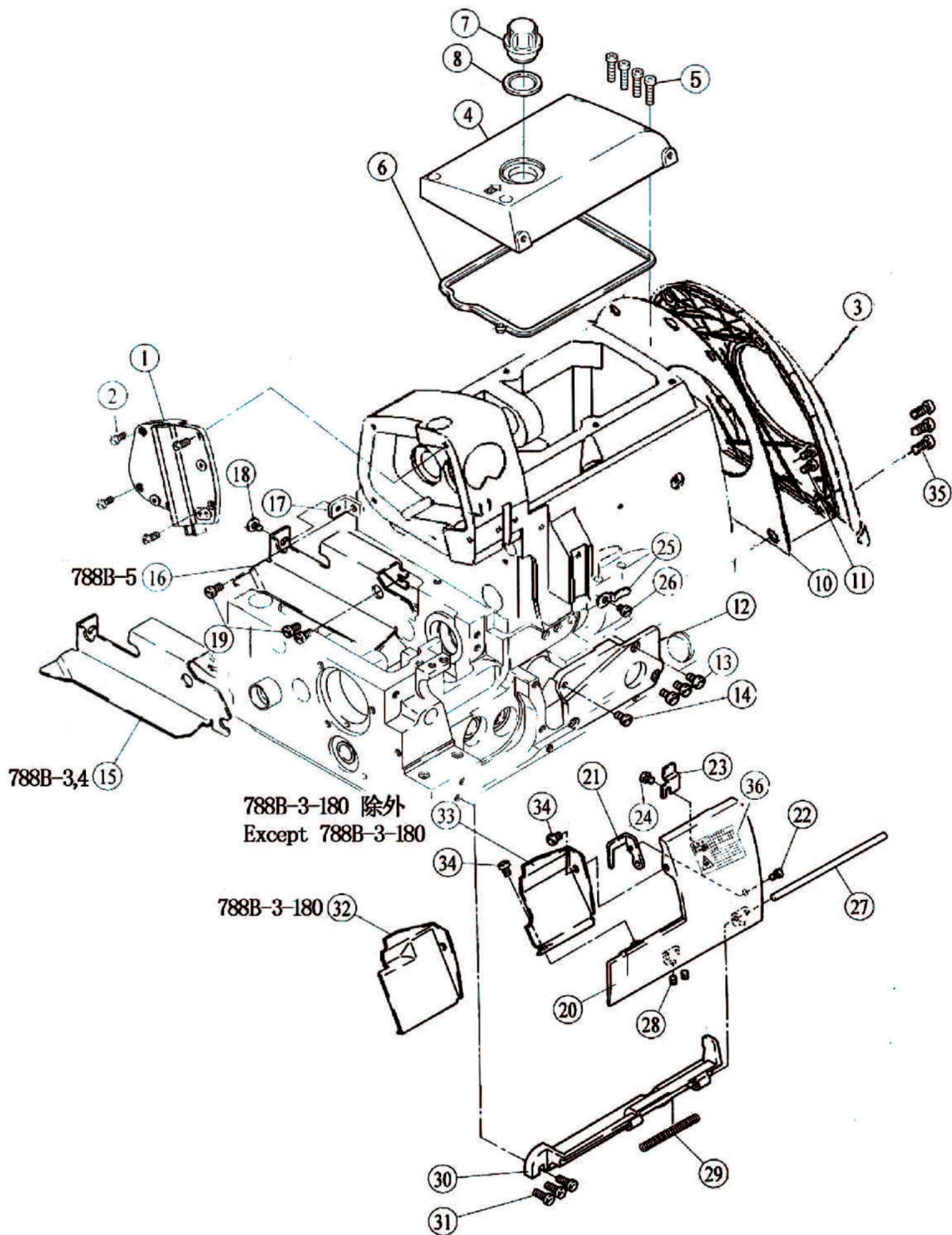
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* 该系列产品有任何技术更改恕不另行通知

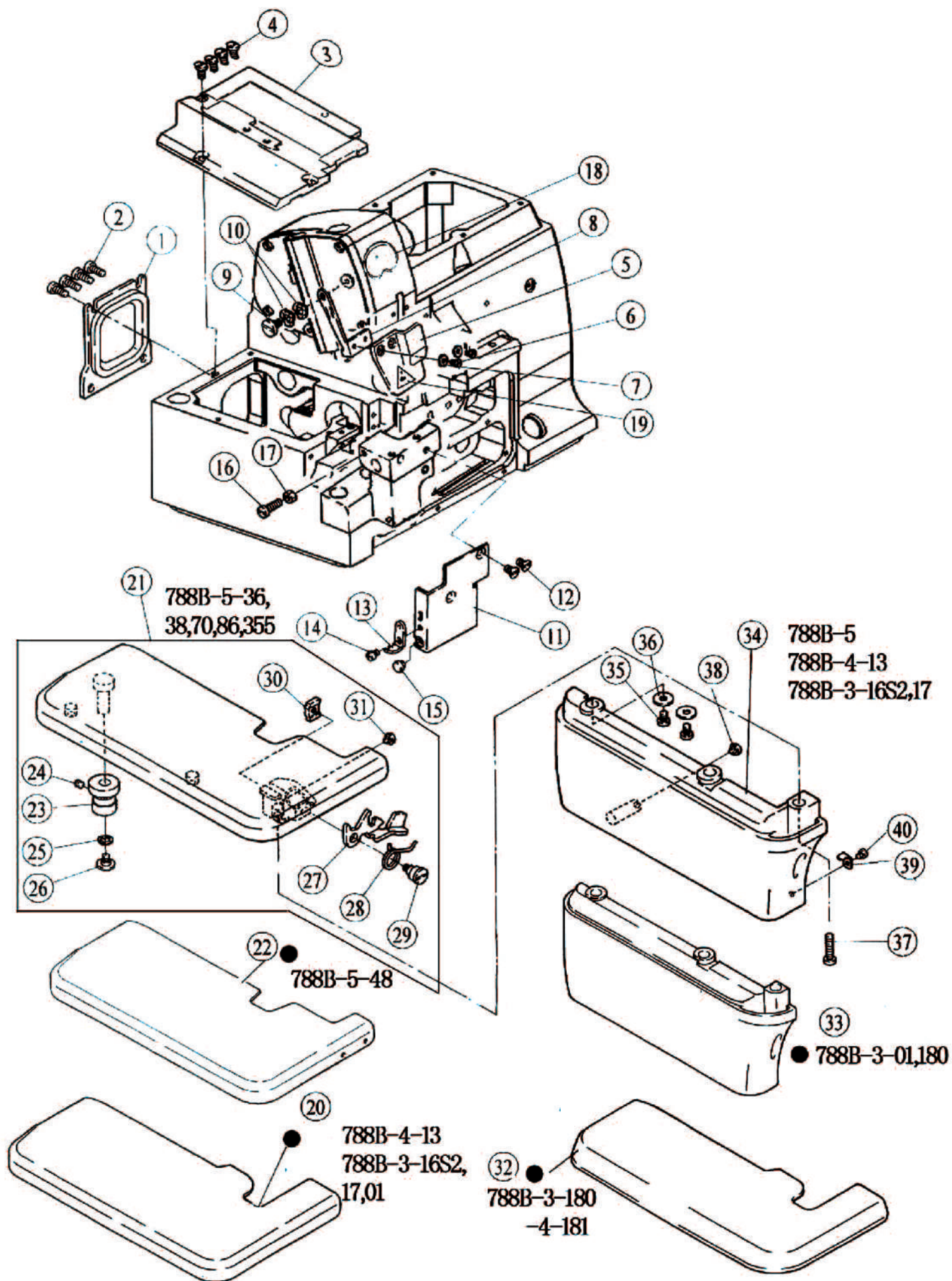
第一部件 机壳部件(Frame Assembly)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	206S30001	支柱	Bed pin	4	4	4
2	20611001	油标	Oil sight gauge	1	1	1
3	R03001	铆钉2.5×4	Rivet	2	2	2
4	20531024	机型牌	brand	1	1	1
5	20609002	五线下刀座	Bracket	0	0	1
6	P03010	销5×16	Pin	1	1	1
7	20609001	三四线下刀座	Bracket	1	1	0
8	20513008	过线管	Pipe	2	2	2
9	P03010	销5×16	Pin	1	1	1
10	S05016	螺钉M6×25	Screw	2	2	2
11	20622012	油封	Plug	1	1	0
12	300703	机壳	machine frame	1	1	1
13	10122006	送料调节器孔塞	Plug	1	1	0
14	P03010	销5×16	Pin	1	1	1



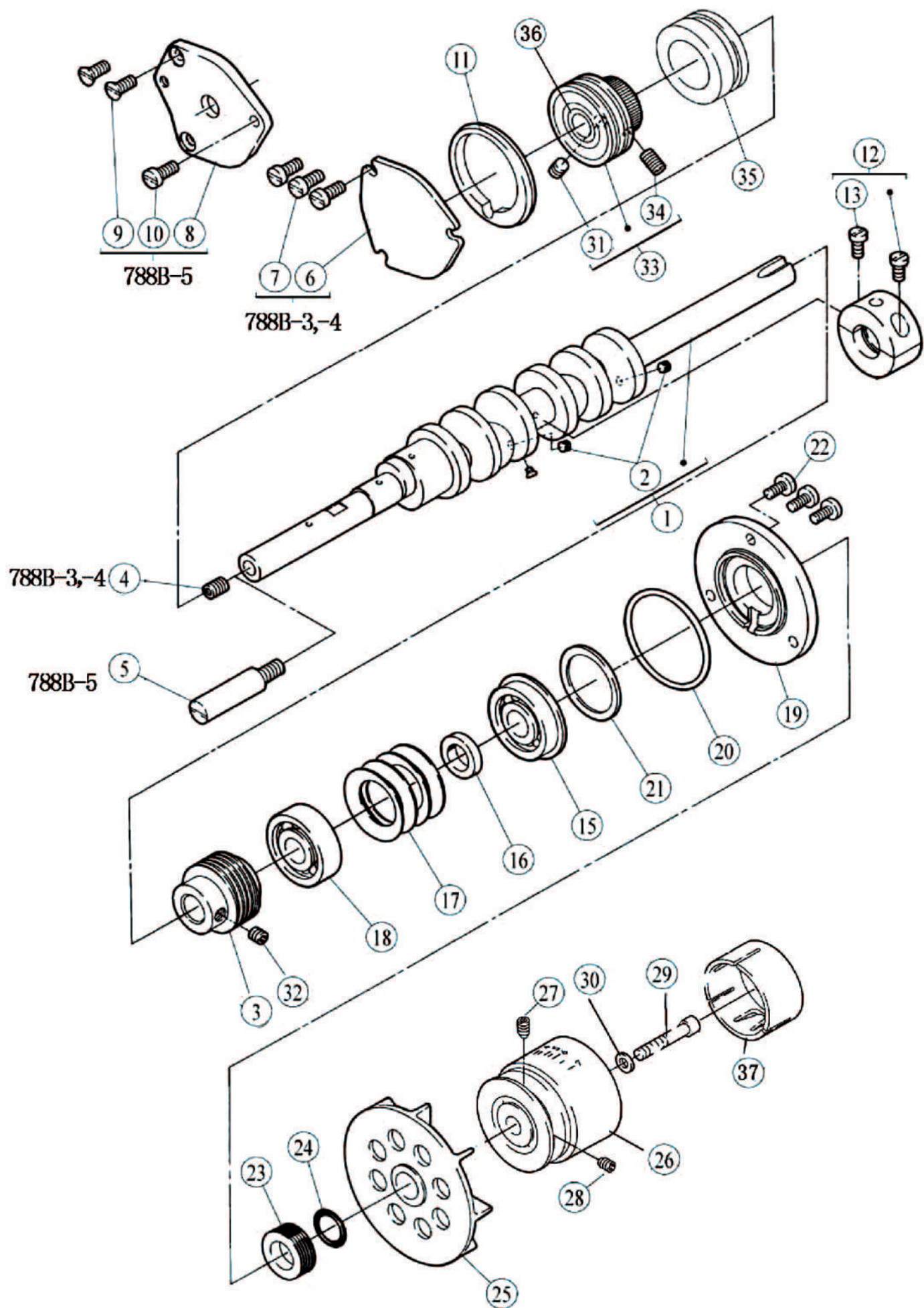
第二部件 机壳机罩部件 (Cover Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	300702	B件	Side cover	1	1	1
2	207S17001	螺钉M4×10	Screw	4	4	4
3	20611015	皮带轮护罩	Belt cover	1	1	1
4	300701	机头上盖	Top cover	1	1	1
5	S01032	螺钉M4×17.5	Screw	6	6	6
6	20622025	上盖油封	Gasket	1	1	1
7	21011002	油窗	Oil singt window	1	1	1
8	21022003	油窗垫	Gasket	1	1	1
10	20612067	风扇罩	Fan cover	1	1	1
11	S01010	螺钉M4×8	Screw	2	2	2
12	20601005	上弯针前盖板	Cover	1	1	1
13	S01010	螺钉M4×8	Screw	3	3	3
14	S01035	螺钉M4×7.5	Screw	1	1	1
15	20612002	三四线缝台挡料板	Fabric guard	1	1	0
16	20612003	五线缝台挡料板	Fabric guard	0	0	1
17	20612010	缝台连接板	Bracket	1	1	0
18	206S11012	螺钉M4×5.5	Screw	1	1	0
19	S01002	螺钉M4×6.5	Screw	3	3	3
20	301836	前盖板	Front cover	1	1	1
21	20612009	前盖板固定块	Latch	1	1	1
22	S01006	螺钉M3×4.5	Screw	1	1	1
23	20612006	前罩板卡簧	Latch	1	1	1
24	S01031	螺钉M4×4.7	Screw	1	1	1
25	20612004	前罩板卡簧1	Flat spring	1	1	1
26	S01031	螺钉M4×4.7	Screw	1	1	1
27	20626001	铰链销	Pin	1	1	1
28	S10007	螺钉M4×4	Screw	2	2	2
29	20627001	铰链销弹簧	Sping	1	1	1
30	20601007	铰链	Hinge	1	1	1
31	S01003	螺钉M4×12	Screw	3	3	3
32	20612007	三四线前左挡板	Front cover(center)	1	1	0
33	20612008	五线前左挡板	Front cover(center)	0	0	1
	20501018	挡板(包兜机)	Front cover(center)	0	0	1
34	S01002	螺钉M4×6.5	Screw	1	1	1
35	S01013	螺钉M6×14	Screw	3	3	3
36	20131063	警告牌	brand	1	1	1



第三部件 机罩部件(Cover Assenblies)

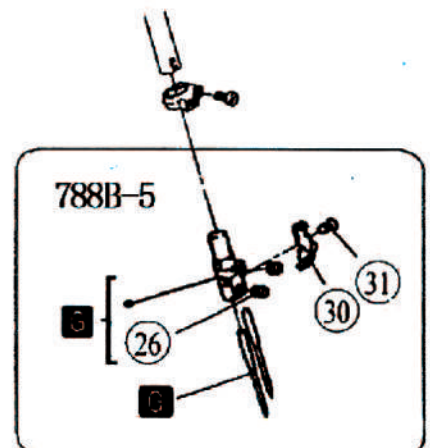
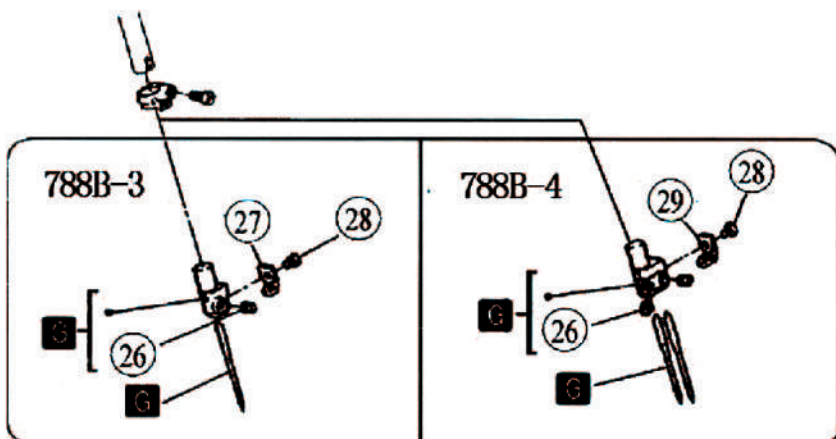
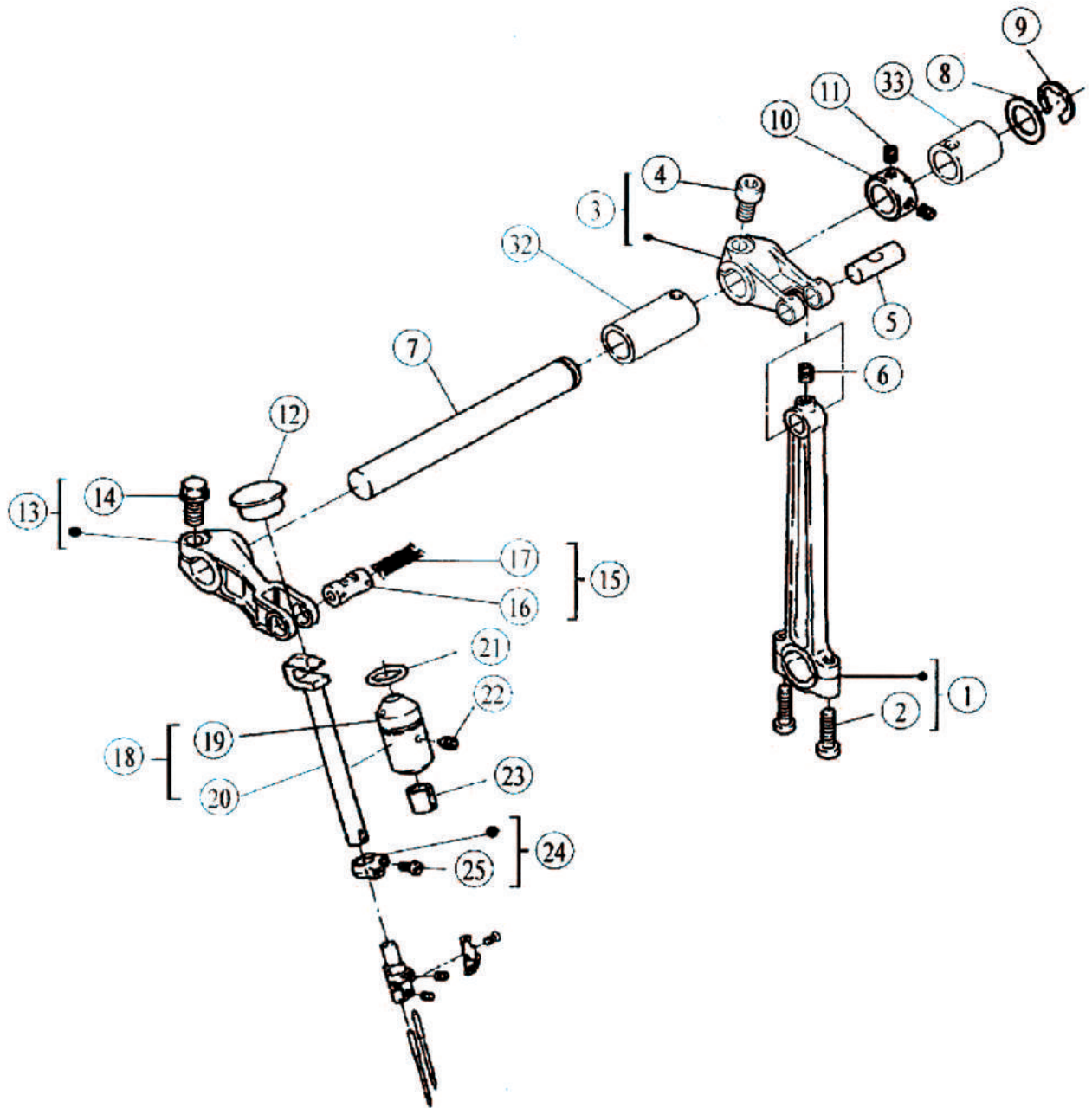
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20612011	后窗板	Cover plate	1	1	1
2	S01010	螺钉M4×8	Screw	4	4	2
	S01003	螺钉M4×12	Screw	0	0	2
3	20601008	左盖板	Bed cover plate	1	1	1
4	L02001	螺栓M4×8	Screw	4	4	4
5	20711005	防护罩	Eye guard	1	1	0
	20711019	防护罩 (五线)	Eye guard	0	0	1
6	S01034	螺钉M3×5.7	Screw	2	2	2
7	W01011	垫片	Washer	2	2	2
8	20712011	托架	Bracket	1	1	1
9	206S20004	螺钉M4×3.7	Screw	1	1	1
10	20128015	垫片	Washer	2	2	2
11	20612015	下刀座前盖板	Front cover	1	1	1
12	S02005	螺钉M4×4.5	Screw	2	2	2
13	20612016	下刀座前垫护板	Latch	1	1	1
14	206S11008	螺钉SM9/64×40×4.3	Screw	1	1	1
15	20622003	减震垫	Cushion rubber	1	1	1
16	S04005	螺钉M4×15.5	Screw	1	1	1
17	N01001	螺母M4	Nut	1	1	1
18	30137005	警告牌	brand	1	1	1
19	30137005	警告牌	brand	1	1	1
20	2061201700	三四线缝台	Cloth plate assembly	1	1	0
21	20512016	五线48缝台	Cloth plate assembly	0	0	1
22	2061201800	缝台组件	Cloth plate assembly	0	0	1
23	20603016	缝台轴套	Bushing	1	1	1
24	S10008	螺钉M4×6.5	Screw	1	1	1
25	20628022	垫片	Washer	1	1	1
26	206S20004	螺钉M4×3.7	Screw	1	1	1
27	20627002	缝台簧	Lever	1	1	1
28	20627003	缝台扭簧	Spring	1	1	1
29	206S20006	螺钉M4×5.5	Screw	1	1	1
30	20612019	缝台簧固定板	Bracket	1	1	1
31	20622003	减震垫	Cushion rubber	1	1	1
32	20512001	缝台盖	Cloth plate assembly	1	1	0
33	20511006	缝台裙子	Side cover	1	1	0
34	20511009	缝台裙子	Side cover	1	1	1
35	S01002	螺钉M4×6.5	Screw	2	2	2
36	20528017	垫片	Washer	2	2	2
37	S01033	螺钉M4×20.5	Screw	1	1	1
38	20622003	减震垫	Cushion rubber	1	1	1
39	20612014	限位板	Latch	1	1	1
40	S01015	螺钉M3×4	Screw	1	1	1



第四部件 主轴部件(Main Shaft Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400035	主轴	Crankshaft	1	1	1
2	206S14001	螺钉SM9/64×40×3.2	Screw	2	2	2
3	20625002	蜗杆	Worm	1	1	1
4	S10009	螺钉M6×8	Screw	1	1	0
5	20602002	主轴接轴	Pin	0	0	1
6	20612020	三四线左盖板	Left cover	1	1	0
7	S01010	螺钉M4×8	Screw	3	3	0
8	20612021	五线左盖板	Left cover	0	0	1
9	S02004	螺钉M4×8	Screw	0	0	2
10	S01010	螺钉M4×8	Screw	0	0	1
11	20622004	左盖承盖油封	Gasket	1	1	1
12	21003011	主轴中轴套	Bushing	1	1	1
13	S01029	螺钉M3.5×7.5	Screw	2	2	2
15	B01006	轴承6201RZ	Bearing	1	1	1
16	20628002	主轴后垫圈	Spacer	1	1	1
17	20628021	碟簧	Spring washer	4	4	4
18	B01007	轴承	Bearing	1	1	1
19	20601011	主轴后挡板	Right cover	1	1	1
20	20622005	主轴后板油封	O Ring	1	1	1
21	20628001	主轴橡胶垫片	Plate	1	1	1
22	S01010	螺钉M4×8	Screw M4×8	3	3	3
23	20608001	螺旋型挡圈	Oil seal	1	1	1
24	20622006	螺旋型挡圈油封	O Ring	1	1	1
25	2061102500	风扇组件(塑料)	Fan	1	1	1
26	300481	皮带轮	Strap ring	1	1	1
27	S12004	螺钉M6×10	Screw	1	1	1
28	S10009	螺钉M6×8	Screw	1	1	1
29	207S13004	螺钉M6×35	Screw	1	1	1
30	W02004	垫圈6	Washer	1	1	1
31	S10002	螺钉M5×5	Screw	1	1	1
32	S10002	螺钉M5×5	Screw	1	1	1
33	20625001	外齿圈轴承组件	Ball bearing assembly	1	1	1
34	S10010	螺钉M5×10	Screw	1	1	1
35	20603005	主轴前套	Sleeve	1	1	1
36	B03002	轴承6202RZ	Bearing	1	1	1
37	20501005	皮带轮罩	Cover	1	1	1

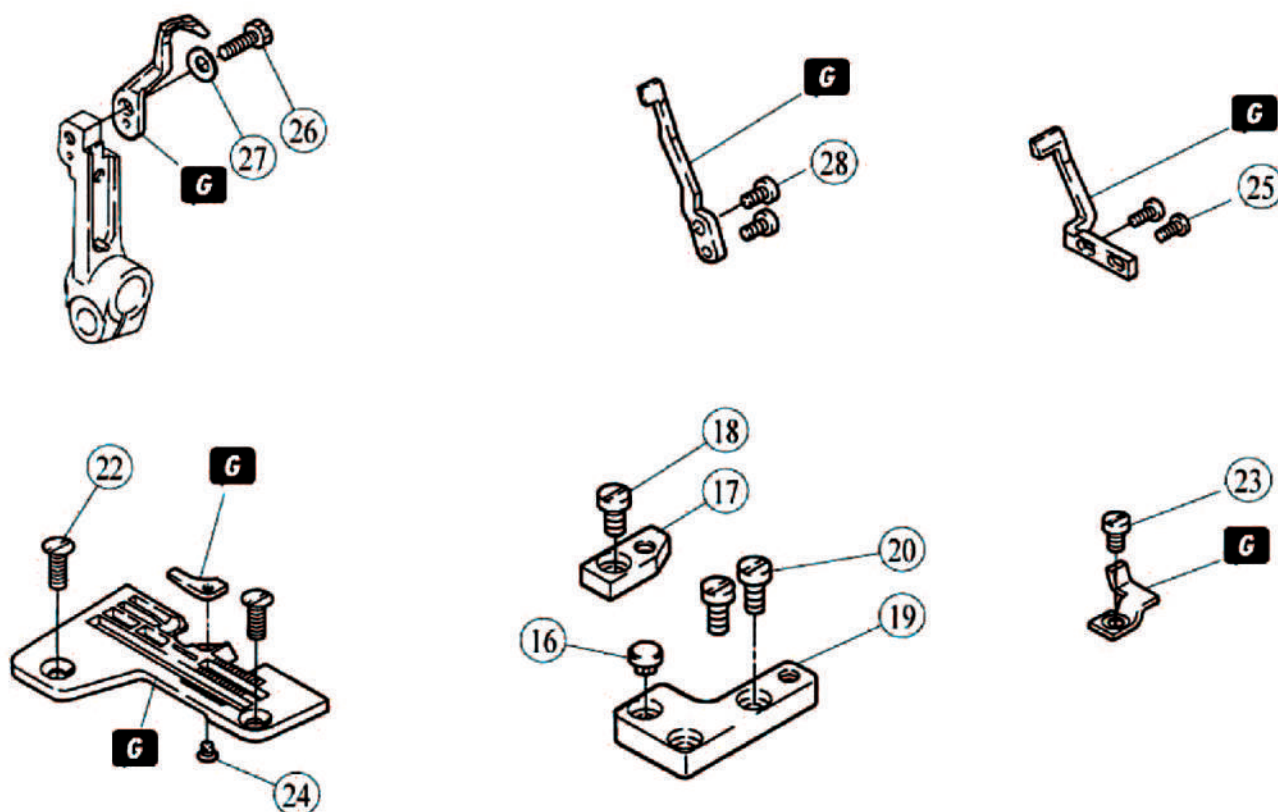
G 参照标准量表
Refer to the gauge parts list.



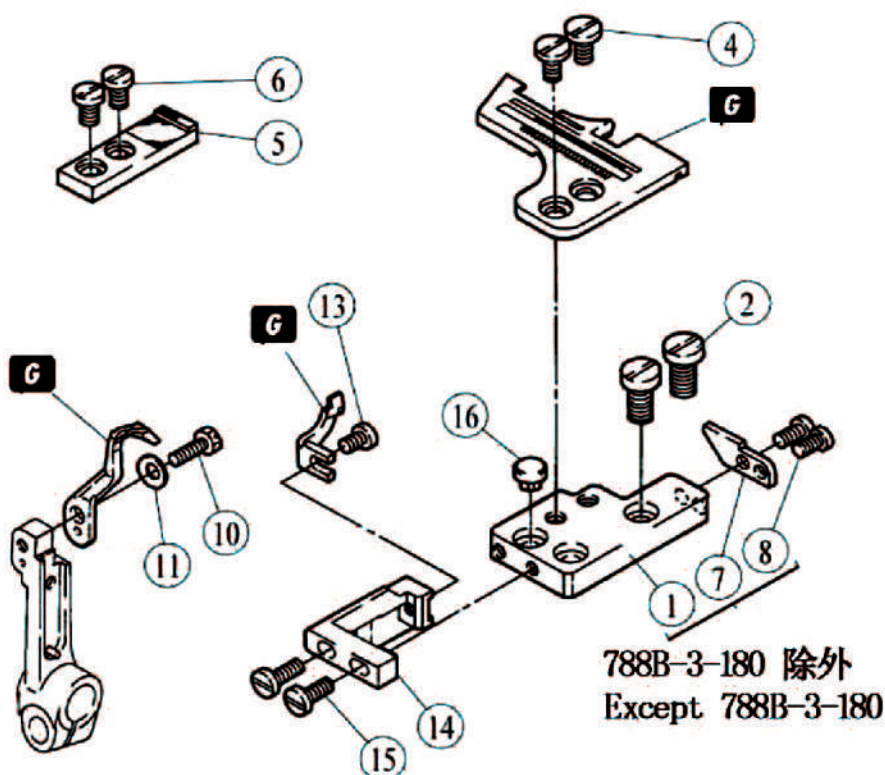
第五部件 针杆部件(Needle Bar Assenblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400026	针杆连杆	Rod	1	1	1
2	207S11016	螺钉M4×16	Screw	2	2	2
3	20604031	上轴曲柄	Crank	1	1	1
	20604035	上轴曲柄 (五线厚料)	Crank	0	0	1
4	S05018	螺钉M6×0.75×12	Screw	1	1	1
5	20626003	曲柄销	Pin	1	1	1
6	207S14007	螺钉M4×6	Screw	1	1	1
7	20702002	上轴	Shaft	1	1	1
8	20628014	垫片	Washer	1	1	1
9	H05008	挡圈8	Snap ring	1	1	1
10	20708004	上轴挡圈	Collar	1	1	1
11	S10007	螺钉M4×4	Screw	2	2	2
12	20722004	油塞	rubber plug	1	1	1
13	20704002	针杆曲柄	Lever	1	1	1
14	207S12002	螺钉M6×0.75×12	Screw	1	1	1
15	2072600300	曲柄销组件	Crank pin asm.	1	1	1
16	20726003	曲柄销	Crank pin	2	2	2
17	20523005	788油线	Oil wick	0.1m	0.1m	0.1m
18	2060303100	针杆组件	Needle bar asm.	1	1	1
19	20603030	针杆套	Cap	1	1	1
20	20702003	针杆	Needle bar	1	1	1
21	001026	针杆O型圈	O Ring	1	1	1
22	207S14008	螺钉M4×5	Screw	1	1	1
23	20723003	毛毡	Felt	1	1	1
24	20708005	挡圈	Collar	1	1	1
25	207S11023	螺钉M3x6	Screw M3x6	1	1	1
26	207S14009	螺钉M3x3	Screw M3x3	1	2	2
27	20713038	过线	Guide	1	0	0
28	207S11024	螺钉M2x3	Screw M3x3	1	1	0
29	20713018	过线	Guide	0	1	0
30	20713017	过线	Guide	0	0	1
31	207S11024	螺钉M2x3	Screw M3x3	0	0	1
32	20603023	上轴左套筒	Sleeve	1	1	1
33	20703001	上轴右套筒	Sleeve	1	1	1

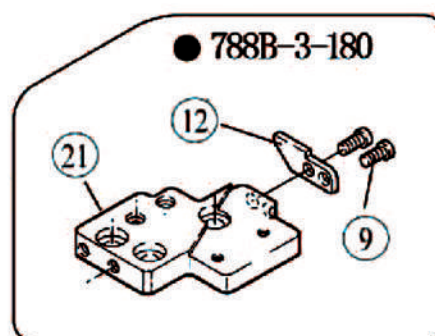
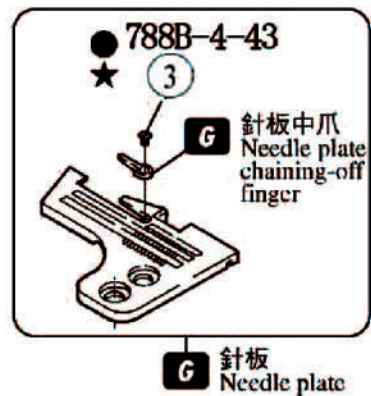
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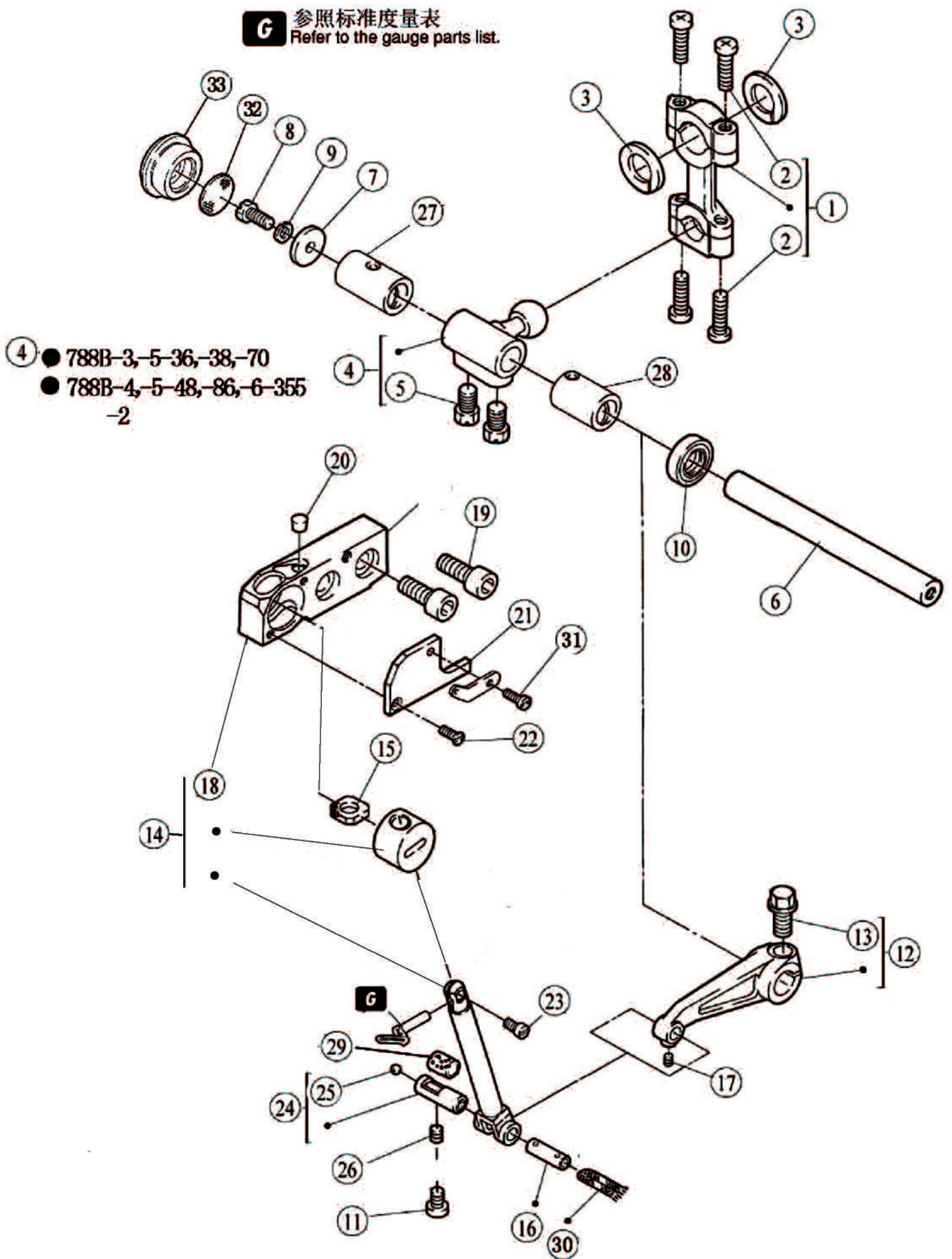
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Except 788B-3-180



第六部件 护针部件(Support Needle Assenblies)

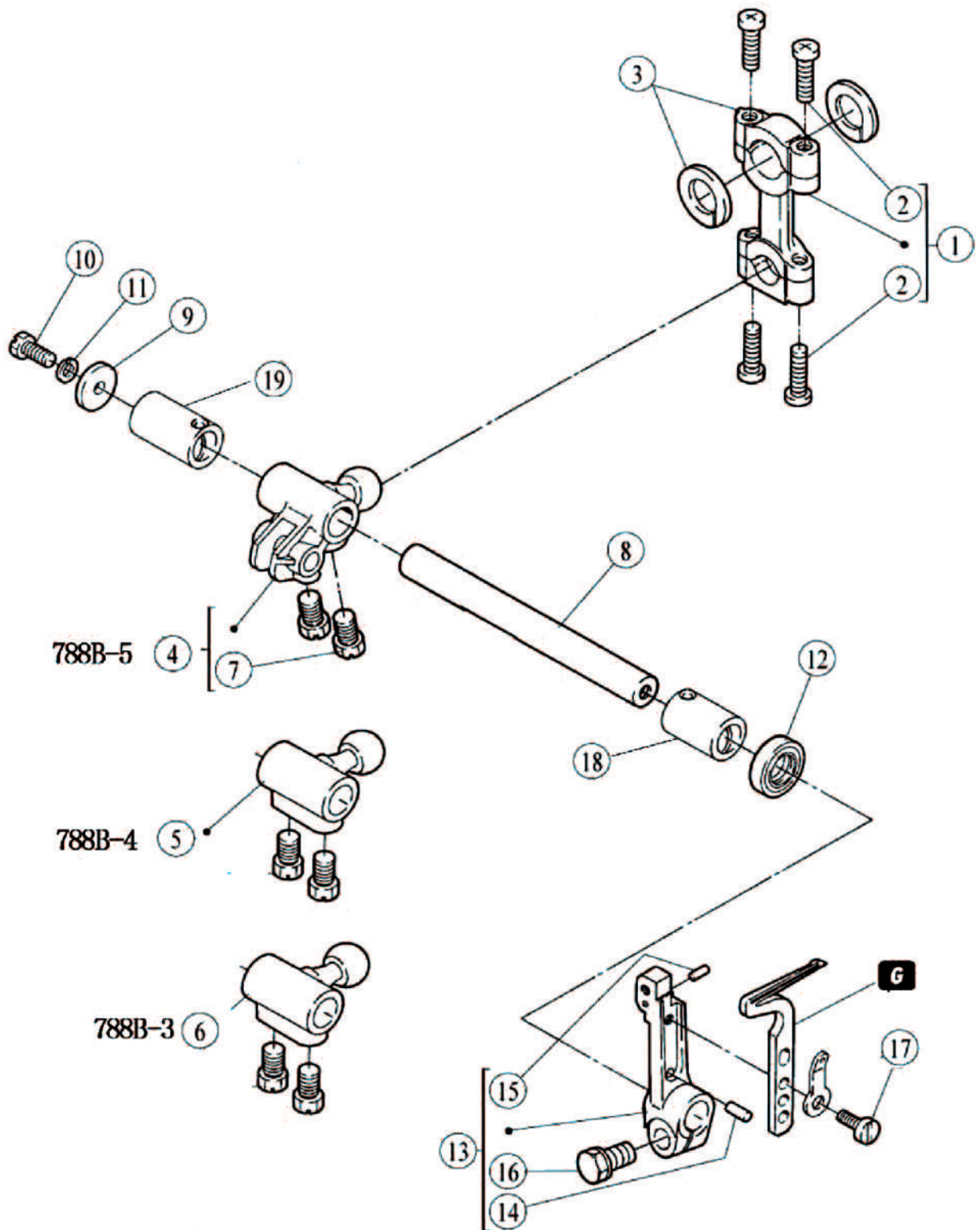
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20609006	针板垫块	Bracket	1	1	0
2	S01010	螺钉M4×8	Screw	2	2	0
3	206S30021	螺钉	Screw	0	1	0
4	206S11005	螺钉SM11/64×40×7.3	Screw	2	2	0
5	20609004	针板固定座	Support needle plate	1	1	0
6	S01010	螺钉M4×8	Screw	2	2	0
7	20609005	针板固定板	Bracket	1	1	0
8	S01028	螺钉M3.5×5.7	Screw	2	2	0
9	205S30005	挡板螺钉	Screw	2	0	0
10	206S12002	螺钉SM9/64×40×7.7	Screw	1	1	0
11	20128032	护针垫圈	Spring washer	1	1	0
12	20609005	针板固定板	Bracket	1	0	0
13	S01028	螺钉M3.5×5.7	Screw	1	1	0
14	20601015	护针架	Bracket	1	1	0
15	S01030	螺钉M3.5×9.7	Screw	2	2	0
16	20622003	减震垫	Cushion rubber	1	1	1
17	20609007	五线针板固定块	Bracket	0	0	1
18	S01010	螺钉M4×8	Screw	0	0	1
19	20609008	五线针板垫块	Bracket	0	0	1
20	S01010	螺钉M4×8	Screw	0	0	2
21	20501006	针板垫块	Bracket	1	0	0
22	206S17001	螺钉SM11/64×40×7	Screw	0	0	2
23	S01027	螺钉M3×6	Screw	0	0	1
24	206S30022	螺钉	Screw	0	0	1
25	S01027	螺钉M3×6	Screw	0	0	2
26	206S12002	螺钉SM9/64×40×7.7	Screw	0	0	1
27	20128032	护针垫圈	Spring washer	0	0	1
28	S01027	螺钉M3×6	Screw	0	0	2

G 参照标准度量表
Refer to the gauge parts list.



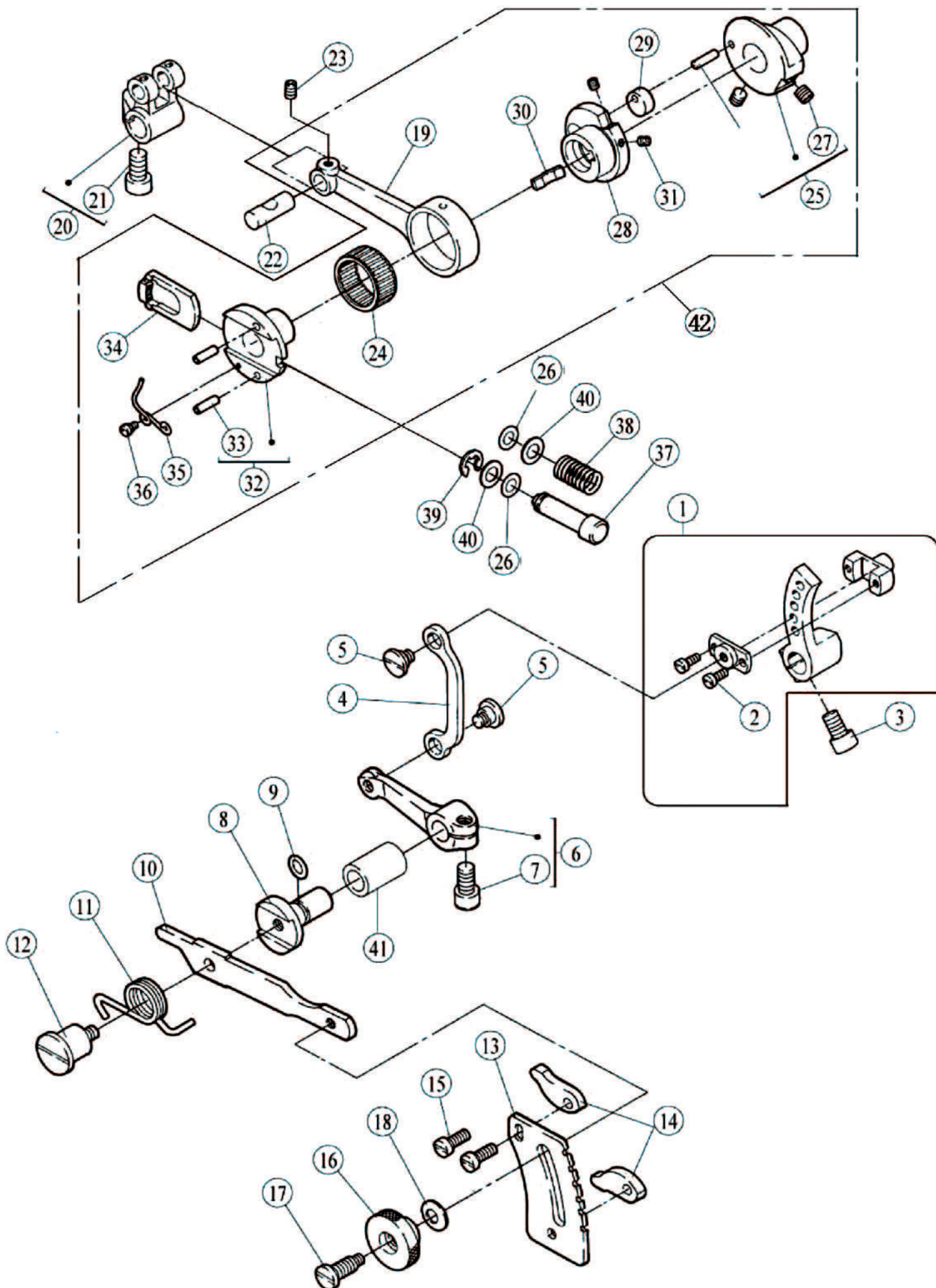
第七部件 上弯针部件(Upper Lopper Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400031	弯针连杆	Rod	1	1	1
2	S04005	螺钉M4×15.5	Screw	4	4	4
3	20628007	连杆垫片	Washer	2	2	2
4	400024	0号球曲柄	Crank	1	0	1
	400025	2号球曲柄	Crank	0	1	1
5	L02005	螺钉M6×0.75×9	Screw	2	2	2
6	20602018	轴	Shaft	1	1	1
7	20628006	垫圈	Washer	1	1	1
8	206S30018	螺钉M5×10	Screw	1	1	1
9	20528012	上弯针垫圈	Spring washer	1	1	1
10	20622019	油封	Oil seal	1	1	1
11	S01002	螺钉M4×6.5	Screw	1	1	1
12	20602007	上弯针摆杆	Lever	1	1	1
13	206S30014	螺钉M6×0.75×12	Screw	1	1	1
14	2060200800	上弯针滑杆组件	Upper looper holder assembly	1	1	1
15	20623005	上弯针滑杆套油毡	Felt	1	1	1
16	20626006	上弯针滑杆销	Pin	1	1	1
17	206S30011	螺钉M3×4	Screw	1	1	1
18	20609009	上弯针滑杆固定块	Base/upper looper holder	1	1	1
19	S05019	螺钉M6×16.3	Screw	2	2	2
20	20623009	海棉塞	Filter	0.006	0.006	0.006
21	20612025	上弯针过线挡板	Cover	1	1	1
22	206S17002	螺钉SM3/32×56×4.6	Screw	1	1	1
23	206S11004	螺钉SM9/64×40×5.8	Screw	1	1	1
24	20626007	上弯针滑杆过油器	Pin	1	1	1
25	20626020	过油器滚珠	ball	1	1	1
26	S10007	螺钉M4×4	Screw	1	1	1
27	20603011	上弯针后套	Sleeve	1	1	1
28	20603010	上弯针前套	Sleeve	1	1	1
29	20623001	机头油塞	Plug	1	1	1
30	20523004	JK788油线	Oil wick	1	1	1
31	206S11007	螺钉	Screw	1	1	1
32	21012018	油封垫	Gasket	1	1	1
33	21022007	油封	Oil seal	1	1	1



第八部件 下弯针部件 (Lower Looper Assemblies)

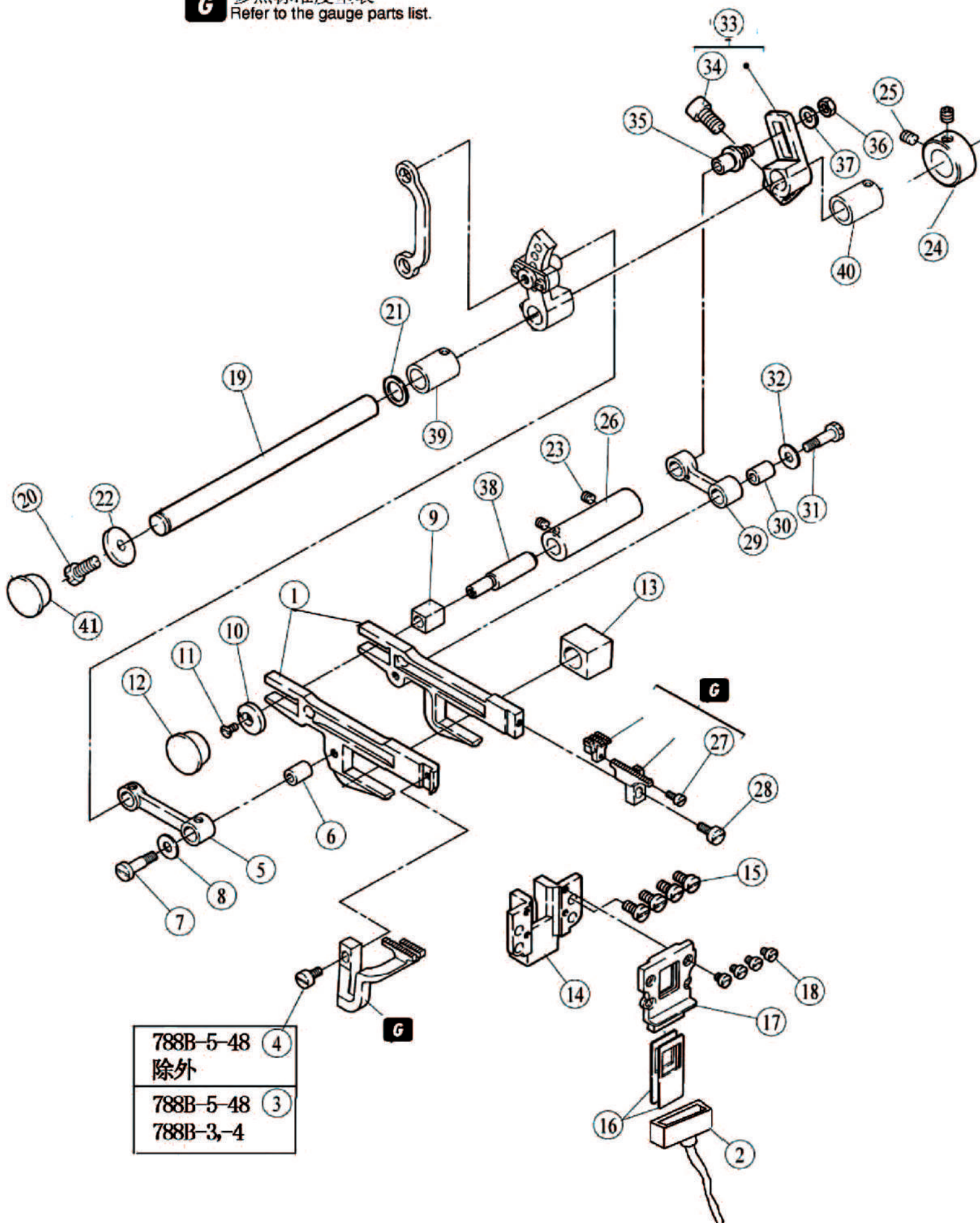
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400031	弯针连杆	Rod	1	1	1
2	S04005	螺钉M4×15.5	Screw	4	4	4
3	20628007	连杆垫片	Washer	2	2	2
4	20604007	五线球曲柄	Crank	0	0	1
5	400025	2号球曲柄	Crank	0	1	0
6	400418	1号球曲柄	Crank	1	0	0
7	L02005	螺钉M6×0.75×9	Screw	2	2	2
8	20602035	轴	Shaft	1	1	1
9	20628006	垫圈	Washer	1	1	1
10	206S30018	螺钉M5×10	Screw	1	1	1
11	20528012	垫圈	Spring washer	1	1	1
12	20622019	油封	Oil seal	1	1	1
13	20604009	下弯针架	Lower looper holder assembly	1	1	1
14	20626008	下弯针架销	Pin	1	1	1
15	20626009	下弯针架上销	Pin	1	1	1
16	205S30036	螺钉	Screw	1	1	1
17	206S11002	螺钉SM9/64×40×10	Screw	1	1	1
18	20603010	下弯针轴前套	Sleeve	1	1	1
19	20603024	下弯针轴后套	Sleeve	1	1	1



第九部件 差动送布部件(Differential Feed Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	2060401100	香蕉曲柄组件	Crank	1	1	1
2	206S11013	螺钉M3×8	Screw	2	2	2
3	S05018	螺钉M6×0.75×12	Screw	1	1	1
4	20605005	差动连杆	Link/Dlef feed regulating	1	1	1
5	206S20003	螺钉M5×3.2	Screw	2	2	2
6	20604013	差动曲柄	Lever	1	1	1
7	S05018	螺钉M6×0.75×12	Screw	1	1	1
8	20602010	差动轴	Shaft	1	1	1
9	20622010	差动轴O型圈	O ring	1	1	1
10	20612027	差动扳手	Lever	1	1	1
11	20627006	差动扳手定位簧	Spring	1	1	1
12	206S20005	螺钉M5×8.5	Screw	1	1	1
13	20612028	差动固定板	Regulator plate	1	1	1
14	20609010	固定板定位块	Stopper	2	2	2
15	S01003	螺钉M4×12	Screw	2	2	2
16	206S16001	差动扳手螺母	Nut	1	1	1
17	206S30010	螺钉SM11/64×40×3	Screw	1	1	1
18	20628009	碟簧	Spring washer	1	1	1
19	20605003	送料大连杆	Rod	1	1	1
20	20605004	送料摇杆	Crank	1	1	1
21	S05018	螺钉M6×0.75×12	Screw	1	1	1
22	20626003	送料大连杆销	Pin	1	1	1
23	S10008	螺钉M3×6	Screw	1	1	1
24	B07008	轴承K20×24×10	Needle bearing	1	1	1
25	20610001	送布固定轮	Regulator	1	1	1
26	20622009	开针轴O型圈	O ring	2	2	2
27	S10002	螺钉M5×5	Screw	2	2	2
28	20610003	送布凸轮	Eccentric	1	1	1
29	20610002	小偏心	Guide/Feed eccentric	1	1	1
30	20629001	弹簧片	Flat spring	1	1	1
31	S10001	螺钉M3×4	Screw	2	2	2
32	20610005	送料偏心	Eccentric Assenbly	1	1	1
33	20626011	送料偏心开口销	Sping pin	2	2	2
34	20610004	U型槽	Ratchet	1	1	1
35	20627004	送料偏心弹簧	Sping	1	1	1
36	205S30031	螺钉M2×3	Screw	1	1	1
37	20602009	开针轴	Push button	1	1	1
38	20627005	开针轴弹簧	Sping	1	1	1
39	20629006	卡簧	Ring	1	1	1
40	20628008	开针轴垫片	Washer	2	2	2
41	20603009	差动轴套筒	Sleeve	1	1	1
42	2061000100	送布固定组件	Regulator	1	1	1

G 参照标准度量表
Refer to the gauge parts list.



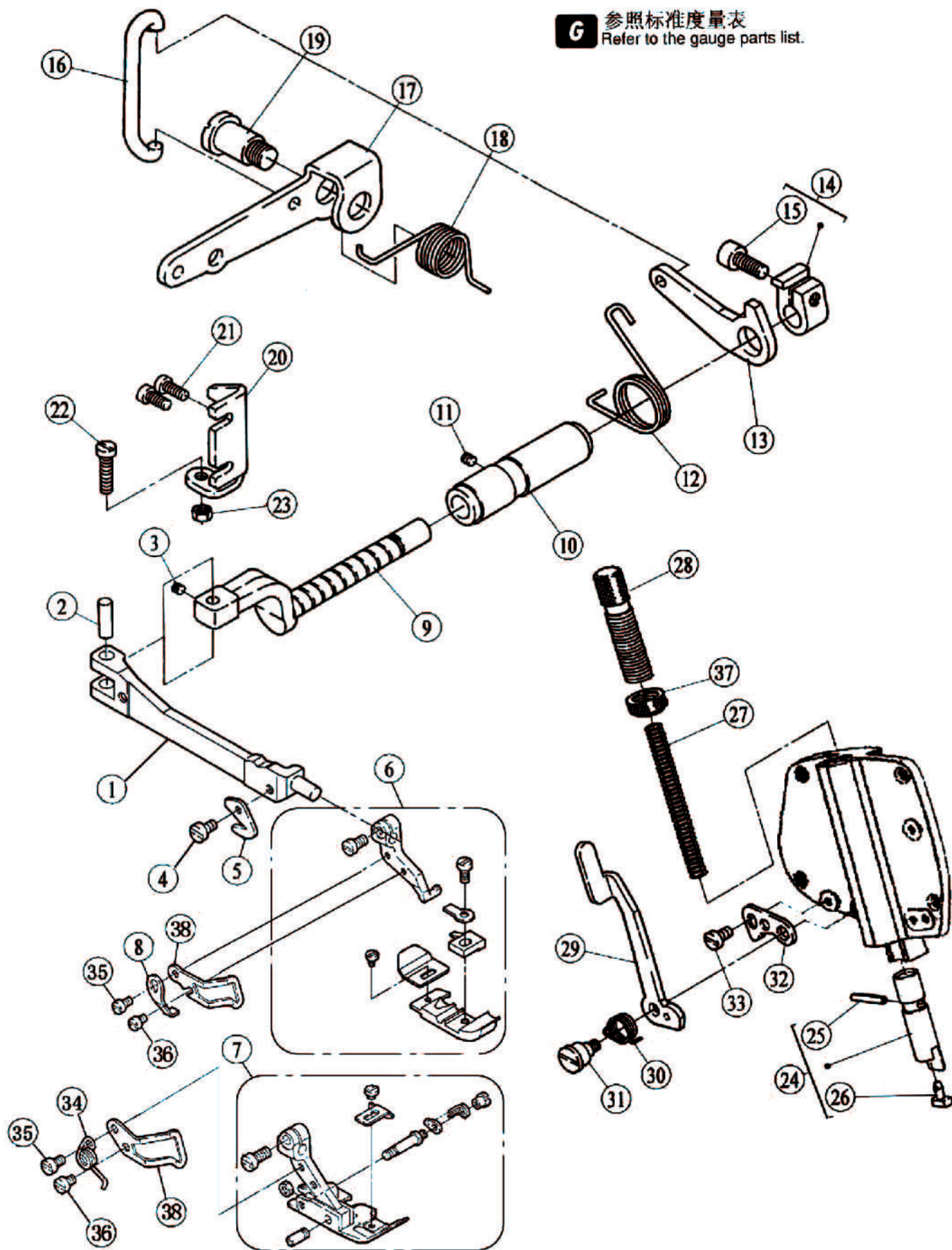
第十部件 送料部件(Feed Dog Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400033	牙架组件	Differential feed bar	1	1	1
2	20621005	回油管	Vitta	1	1	1
3	206S11003	螺钉SM9/64×40×6	Screw	1	1	1
4	206S11002	螺钉SM9/64×40×10	Screw	1	1	1
5	20605006	左牙叉连杆	Link/differential feed	1	1	1
6	20626013	牙叉连杆销	Bushing	1	1	1
7	206S12001	螺钉SM11/64×40×18	Screw	1	1	1
8	20628012	牙叉连杆垫片	Washer	1	1	1
9	20609011	牙架偏心轴滑块	Block/feed bar guide	1	1	1
10	20628013	小偏心垫片	Washer	1	1	1
11	S02007	螺钉M3×5	Screw	1	1	1
12	20622012	油封	Plug	1	1	1
13	20603019	抬牙滑块	Block/feed bar lift	1	1	1
14	20606003	牙架挡块	Guide/feed bar	1	1	1
15	S01010	螺钉M4×8	Screw	4	4	4
16	20622013	防油隔板	Oil shield/feed bar guide	3	3	3
17	20601017	防油柄	Guide/feed bar oil seal	1	1	1
18	S01006	螺钉M3×4.5	Screw	4	4	4
19	20602011	送料轴	Shaft	1	1	1
20	S01035	螺钉M4×7.5	Screw	1	1	1
21	20628011	送料轴垫圈	Washer	1	1	1
22	20528018	垫片	Washer	1	1	1
23	S10007	螺钉M4×4	Screw	2	2	2
24	20608003	挡圈	Collar	1	1	1
25	205S30037	螺钉	Screw	2	2	2
26	20609012	调压套筒	Bushing	1	1	1
27	206S11009	螺钉SM3/32×56×6	Screw	1	1	1
28	206S11001	螺钉SM9/64×40×8	Screw	1	1	1
29	20605007	右牙叉连杆	Link/main feed	1	1	1
30	20626013	牙叉连杆销	Bushing	1	1	1
31	206S12001	螺钉SM11/64×40×18	Screw	1	1	1
32	20628012	牙叉连杆垫片	Washer	1	1	1
33	20604014	送料曲柄	Crank	1	1	1
34	S05018	螺钉M6×0.75×12	Screw	1	1	1
35	20626012	送布曲柄螺钉销	Pin	1	1	1
36	N01004	螺母M5	Nut	1	1	1
37	20528015	送布曲柄销垫圈	Washer	1	1	1
38	20602012	调牙轴	Feed bar pin	1	1	1
39	20603007	送布轴前套	Sleeve	1	1	1
40	20603008	送布轴后套	Sleeve	1	1	1
41	20628023	送布轴油封	Plug	1	1	1

第十一部件 切刀部件(Trimming Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400028	上刀连杆	Rod	1	1	1
2	207S11016	螺钉M4×16	Screw	2	2	2
3	20704012	上刀曲柄	Crank	1	1	0
4	20704030	上刀曲柄	Crank	0	0	1
5	S05018	螺钉M6×0.75×12	Screw	1	1	1
6	20626003	曲柄销	Pin	1	1	1
7	207S14007	螺钉M4×6	Screw	1	1	1
8	30208001	挡块	Collar	2	2	2
9	S10003	螺钉M6×0.75×12	Screw	2	2	2
10	20702009	上刀架轴	Upper Knife Lever	1	1	1
11	20603021	上刀轴前套	Sleeve	1	1	1
12	21003009	上刀轴右套	Sleeve	1	1	1
13	20726005	导向销	Pin	1	1	1
14	21019002	上刀座	Upper Knife Clamp	1	1	0
15	20701036	上刀座	Upper Knife Clamp	0	0	1
16	207S11012	螺钉M4×10	Screw	1	1	1
17	xxxxxxx	上刀	Upper Knife	1	1	1
18	S01029	螺钉M3.5×7.5	Screw	1	1	1
19	20601019	五线角板	Guide	0	0	1
20	20601018	三四线角板	Guide	1	1	0
21	20604015	下刀架	Lower knife holder	1	1	0
22	20604016	下刀架	Lower knife holder	0	0	1
23	S01010	螺钉M4×8	Screw	1	1	1
24	S01003	螺钉M4×12	Screw	0	0	2
25	20101026	下刀架压板	Clamp/Lower knife	1	1	1
26	201S12005	螺钉SM11/64×40×8.5	Screw	1	1	1
27	20627007	下刀架弹簧	Spring	1	1	1
28	S01003	螺钉M4×12	Screw	2	2	0

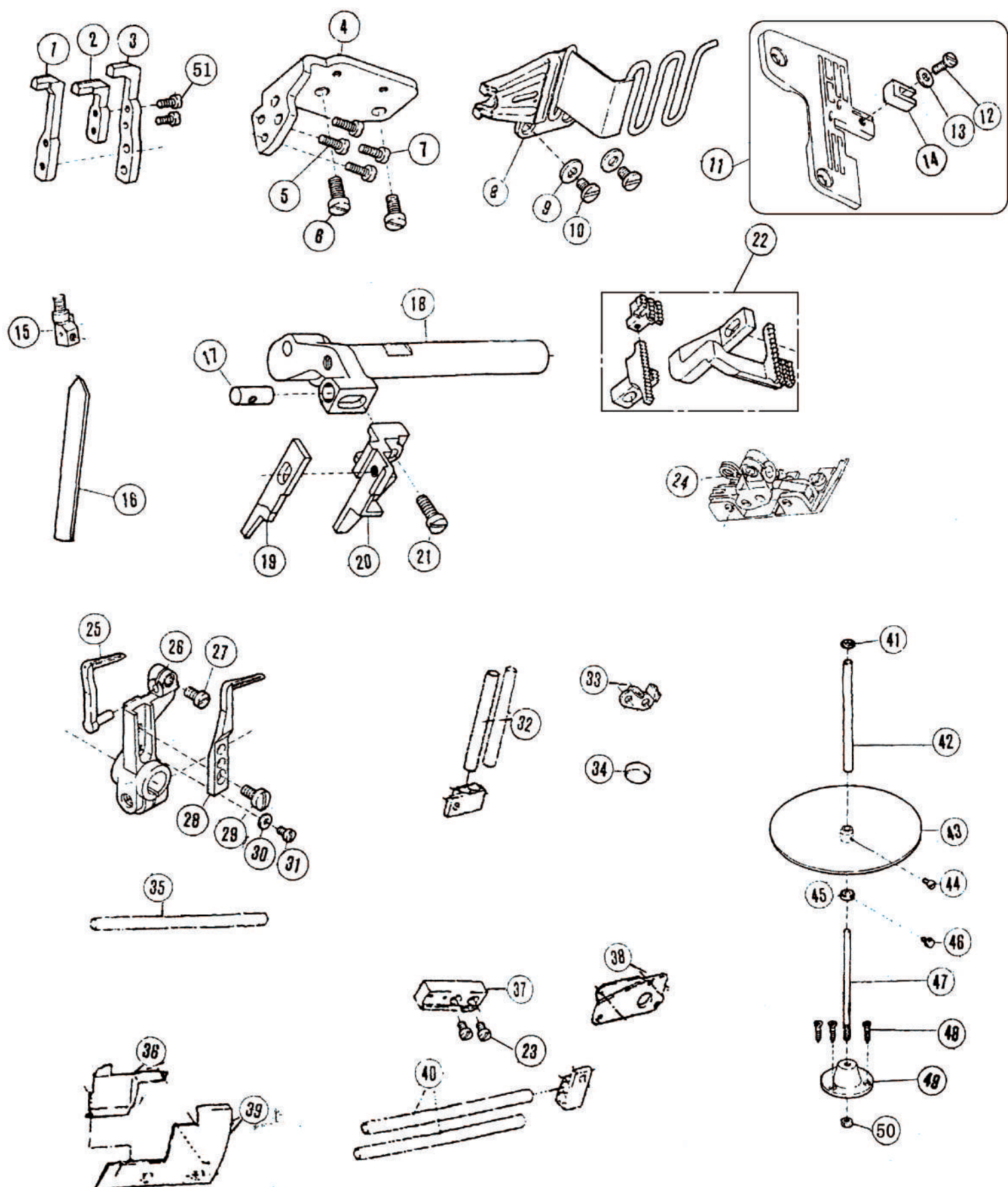
G 参照标准度量表
Refer to the gauge parts list.



第十二部件 压脚架部件(Presser Fot Assemblies)

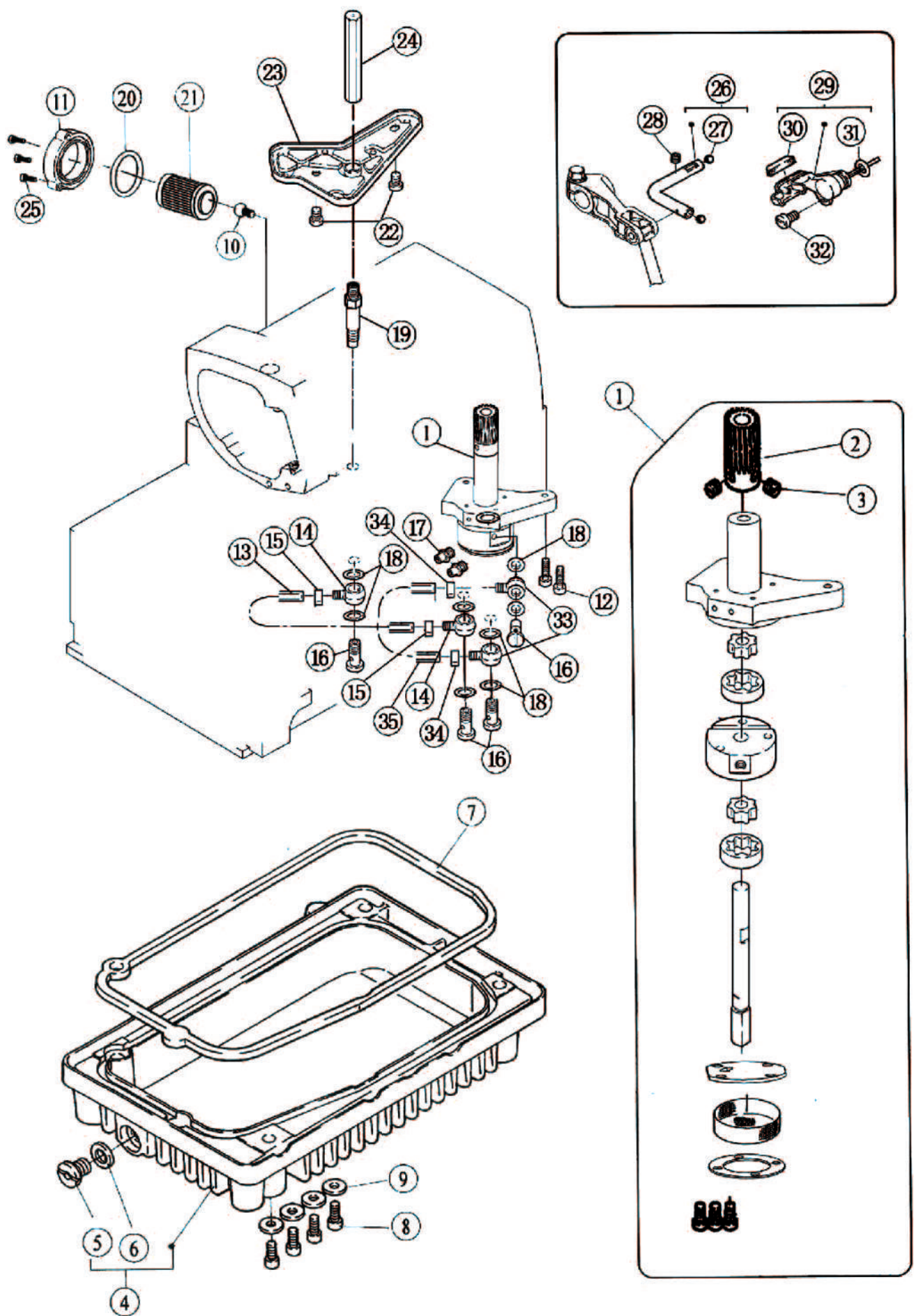
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	21016001	压脚臂	Presser arm	1	1	1
2	20626016	压脚臂连杆销	Pin	1	1	1
3	S10011	螺钉M4×0.5×4	Screw	1	1	1
4	207S11020	螺钉M3×4	Screw	1	1	1
5	20619005	割线刀	Chain cutter	1	1	1
6	2101600300	压脚组件	Presser Foot Assy.	0	1	0
	2071601500	压脚组件	Presser Foot Assy.	1	0	0
7	2071600600	压脚组件	Presser Foot Assy.	0	0	1
	2071601500	压脚组件	Presser Foot Assy.	0	0	1
8	20712048	板簧	Sping	1	1	0
9	20602014	压脚轴	Shaft	1	1	1
10	20603020	压脚轴套筒	Bushing	1	1	1
11	S10002	螺钉M5×5	Screw	1	1	1
12	20627009	小杠杆扭簧	Sping	1	1	1
13	20612030	抬压脚小杠杆	Lever	1	1	1
14	20608004	抬压脚复位圈	Collar	1	1	1
15	S05017	螺钉M6×0.75×13.5	Screw	1	1	1
16	20616001	压脚吊勾	Link	1	1	1
17	20612029	抬牙脚杠杆	Lever/Foot lift	1	1	1
18	20627008	杠杆复位位簧	Sping	1	1	1
19	206S20001	螺钉M10×1.5×8.5	Screw	1	1	1
20	20612031	压脚角板	Stopper	1	1	1
21	S01010	螺钉M4×8	Screw	2	2	2
22	S01023	螺钉M5×24	Screw	1	1	1
23	N01004	螺母M5	Nut	1	1	1
24	20602032	压杆	Presser bar	1	1	1
25	P03006	销4.5×18	Spring pin	1	1	1
26	20611006	压杆减震块	Pin	1	1	1
27	20719054	压脚弹簧	Spring	1	1	1
28	20702014	压杆调节螺柱	Screw	1	1	1
29	20612034	压杆板手	Lever	1	1	1
30	20627010	压杆扳手扭簧	Spring	1	1	1
31	206S30017	螺钉M4×4.2	Screw	1	1	1
32	20612090	压杆扳手限位板	Stopper	1	1	1
33	S01002	螺钉M4×6.5	Screw	1	1	1
34	20715057	压脚弹簧	Spring	0	0	1
35	207S11009	螺钉M3×4.5	Screw	1	1	1
36	207S11020	螺钉M3×4	Screw	1	1	1
37	207S16003	螺母	Nut	1	1	1
38	20712026	压脚护手	Finger guard	1	1	1

包兜机专用件



第十三部件 包兜机(02*250)专用件部件 (Appropriative Assemblies for 02*250)

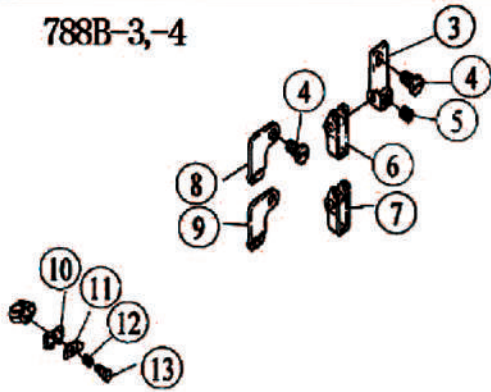
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20517007	右后护针档	Ringt needle guard	1	0	0
2	20517008	左后护针档	Left needle guard	1	0	0
3	20517009	右后护针档	Ringt needle guard	1	0	0
4	20501015	护针档座	Needle guard bracket	1	0	0
5	S01027	螺钉	Screw	2	0	0
6	S01010	螺钉M4×8	Screw	2	0	0
7	S01027	螺钉	Screw	2	0	0
8	20501016	卷具组件	Binder assemblies	1	0	0
9	20528009	垫片	Washer	2	0	0
10	S01028	螺钉M3. 5×6	Screw	2	0	0
11	20515006	针板	Throat plate	1	0	0
12	S01009	螺钉	Screw	1	0	0
13	20528010	垫片	Washer	1	0	0
14	20512012	缝料挡板	Cloth guide plate	1	0	0
15	20634005	针夹头	Needle clamp	1	0	0
16	20519003	下刀	Lower knife	1	0	0
17	20526001	上刀架销	Pin	1	0	0
18	20702009	上刀架轴	Upper knife lever	1	0	0
19	20519004	上刀	Upper knife	1	0	0
20	20601158	上刀座	Upper knife clamp	1	0	0
21	S01010	螺钉M4×8	Screw	1	0	0
22	20506006	牙齿	Feed dog	1	0	0
23	S01010	螺钉M4×8	Screw	2	0	0
24	2061603300	压脚组件	Presser foot assemblies	1	0	0
25	20517010	右弯针	Needle guard	1	0	0
26	20504001	弯针架	Looper holder	1	0	0
27	205S30029	螺钉	Screw	1	0	0
28	20517021	前弯针	Front looper holder	1	0	0
29	206S11003	螺钉SM9/64×40×6	Screw	1	0	0
30	20528011	垫片	Washer	1	0	0
31	205S30030	螺钉	Screw	1	0	0
32	20512013	过线管组件	Thread pipe assemblies	1	0	0
33	20512014	过线件	Thread guide	1	0	0
34	10122006	油封	Oil seal	2	0	0
35	20503002	上弯针轴	Upper looper shaft	1	0	0
36	20501018	挡板	Front cover(center)	1	0	0
37	20501019	卷具架座	Binder bracket	1	0	0
38	20501020	上弯针密封板	Cover	1	0	0
39	302407	前盖板	Front cover	1	0	0
40	20513006	过线管组件	Thread pipe assemblies	1	0	0
41	20531001	固定棒帽	Rubber seal	1	0	0
42	20531002	过线架	Spool pin	1	0	0
43	20531003	托盘	Spool tray	1	0	0
44	20531004	螺母	Nut	1	0	0
45	20531005	螺钉	Screw	1	0	0
46	20531006	螺钉	Screw	1	0	0
47	20531007	固定棒	Bar	1	0	0
48	20531008	螺钉	Screw	3	0	0
49	20531009	带子架座	Bracket	1	0	0
50	20531010	螺钉	Screw	1	0	0
51	S01010	螺钉	Screw	2	0	0



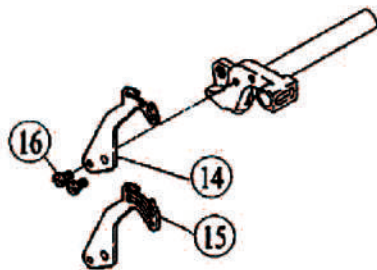
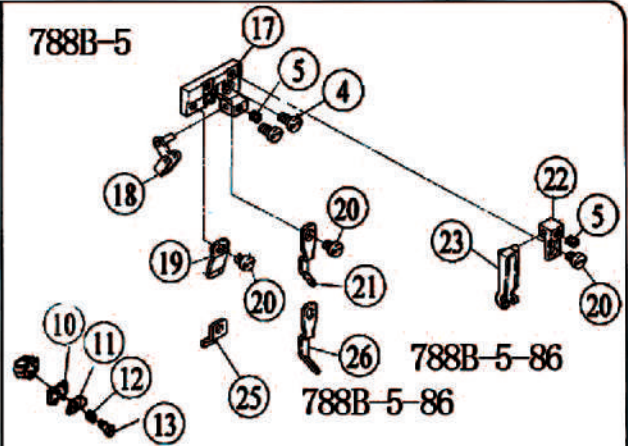
第十四部件 油泵部件 (Lubrication Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	2062000100	油泵组件	Pump	1	1	1
2	20620001	油泵蜗轮	Worm wheel	1	1	1
3	S10002	螺钉M8×4.5	Screw	1	1	1
4	20601021	油盘	Oil reservoir	1	1	1
5	201S11031	螺钉SM3/8×28×12	Screw	1	1	1
6	20528014	垫圈	Washer	1	1	1
7	20622015	油盘油封	Gasket	1	1	1
8	S05019	螺钉M5×11.5	Screw	4	4	4
9	20628018	垫片	Washer	4	4	4
10	20121013	滤油器接头	Oil eljerner joint	1	1	1
11	300140	滤油器盖	Filter element cover	1	1	1
12	S04005	螺钉	Screw	2	2	2
13	30121022	油管Φ4×Φ6	Oil tube	0.17	0.17	0.17
14	20136007	油管接头	Joint	2	2	2
15	20429001	油管卡簧	Clamp	2	2	2
16	206S30009	过油螺钉	Joint screw	4	4	4
17	20521009	铜油嘴	Joint	2	2	2
18	20122033	垫片	Washer	8	8	8
19	21036001	喷油嘴	Joint	1	1	1
20	001010	O型圈 38.7X3.55	O ring	1	1	1
21	20136001	滤油器	Filter element	1	1	1
22	S01035	螺钉	Screw	2	2	2
23	20612063	接油盘	Oil reservoir	1	1	1
24	21036002	油管柱	Joint	1	1	1
25	S01003	螺钉	Screw	3	3	3
26	20621010	过油管	Pipe	1	1	1
27	20709016	滚珠	Ball	2	2	2
28	207S14001	螺钉M4×4	Screw	1	1	1
29	2071203800	吸油嘴组件	Joint	1	1	1
30	20723007	油毡	Felt	1	1	1
31	20622010	差动轴O型圈	O ring	1	1	1
32	207S11011	螺钉	Screw	1	1	1
33	20636001	油管接头 (铜)	Joint	2	2	2
34	30129006	油管卡簧 (大)	Clamp	2	2	2
35	30121021	油管Φ5×Φ7	Oil tube	0.17	0.17	0.17

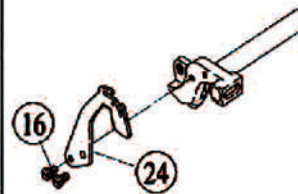
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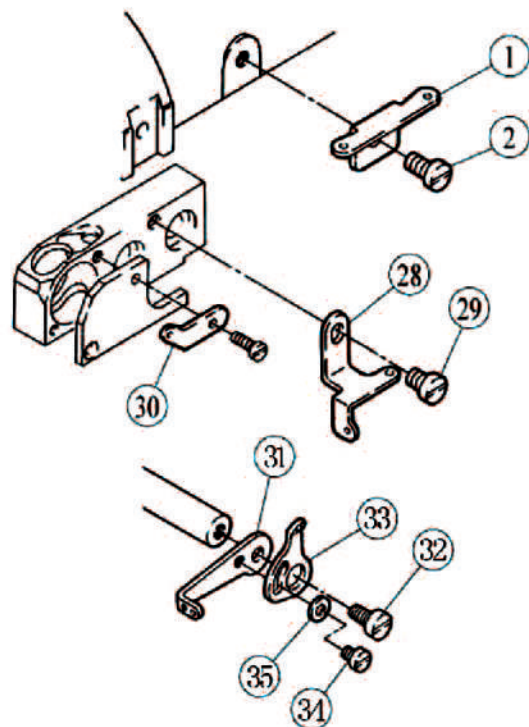
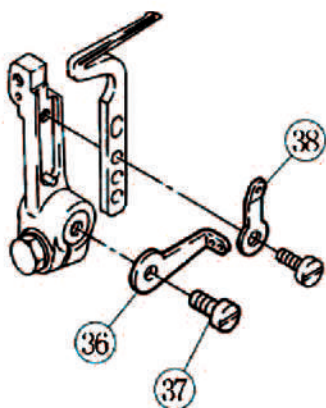
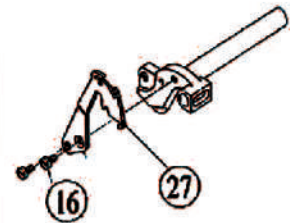
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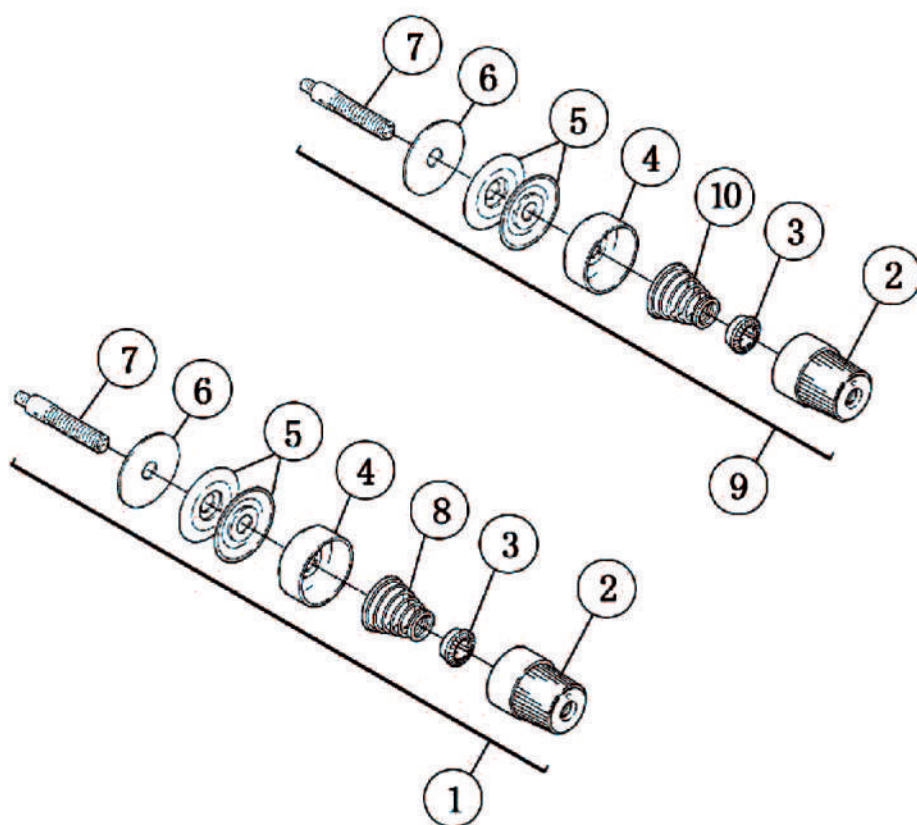


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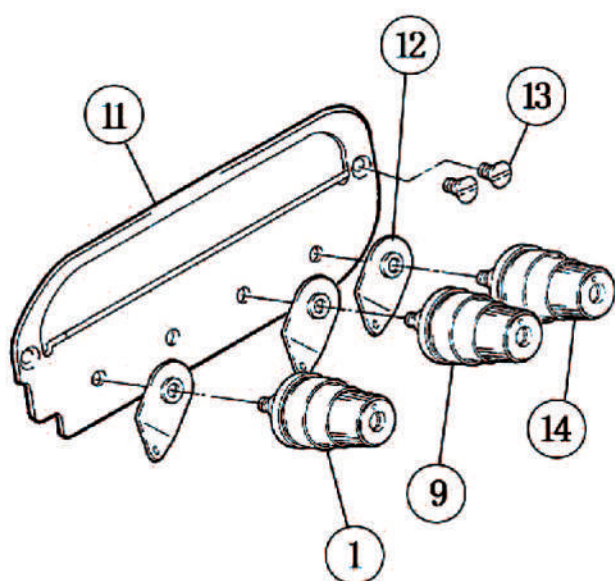


第十五部件 过线部件(Thread Guide Assemblies)

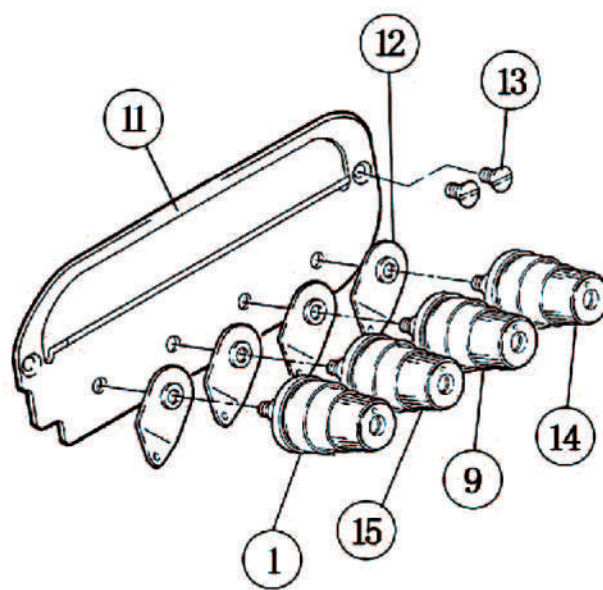
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20613010	弯针过线	Thread guide	1	1	1
2	S01010	螺钉M4×8	Screw	1	1	1
3	20701010	托架	bracket	1	1	0
4	207S11019	螺钉M4x7.5	Screw	2	2	2
5	207S14001	螺钉M4×4	Screw	1	1	2
6	20713002	过线	thead guide	1	0	0
7	20713003	过线	Thread guide	0	1	0
8	20713004	过线	thead guide	1	0	0
9	20713005	过线	Thread guide	0	1	0
10	20713006	托架	bracket	1	1	1
11	20713007	压线板	Thread retainer	1	1	1
12	20727002	压簧	Spring	1	1	1
13	207S20003	螺钉	Screw	1	1	1
14	20713008	挑线杆	Thread take-up lever	1	0	0
15	20713009	挑线杆	Thread take-up lever	0	1	0
16	207S11015	螺钉	Screw	2	2	2
17	20701029	托架	bracket	0	0	1
18	20713021	过线	Thread guide	0	0	1
19	20713022	过线	Thread guide	0	0	1
20	S01031	螺钉M4×4.7	Screw M4×4.7	0	0	3
21	20713023	过线	Thread guide	0	0	1
22	20701030	托架	bracket	0	0	1
23	20713020	过线	Thread guide	0	0	1
24	20713024	挑线杆	Thread take-up lever	0	0	1
25	20713050	过线	Thread guide	0	0	1
26	20713051	过线	Thread guide	0	0	1
27	20713052	挑线杆	Thread take-up lever	0	0	1
28	20613012	机针过线	Thread guide	1	1	1
29	S01002	螺钉M4×6.5	Screw	1	1	1
30	20613011	上弯针过线	Thread guide	1	1	1
31	20613013	弯针过线	Thread take-up	1	1	1
32	S01010	螺钉M4×8	Screw	1	1	1
33	20613014	上弯针线	Thread take-up	1	1	1
34	S01022	螺钉M3×4	Screw	1	1	1
35	W01011	垫圈	Washer	1	1	1
36	20613009	弯针过线	Thread take-up	1	1	1
37	S01010	螺钉M4×8	Screw	1	1	1
38	20613008	弯针架过线	Thread guide	1	1	1



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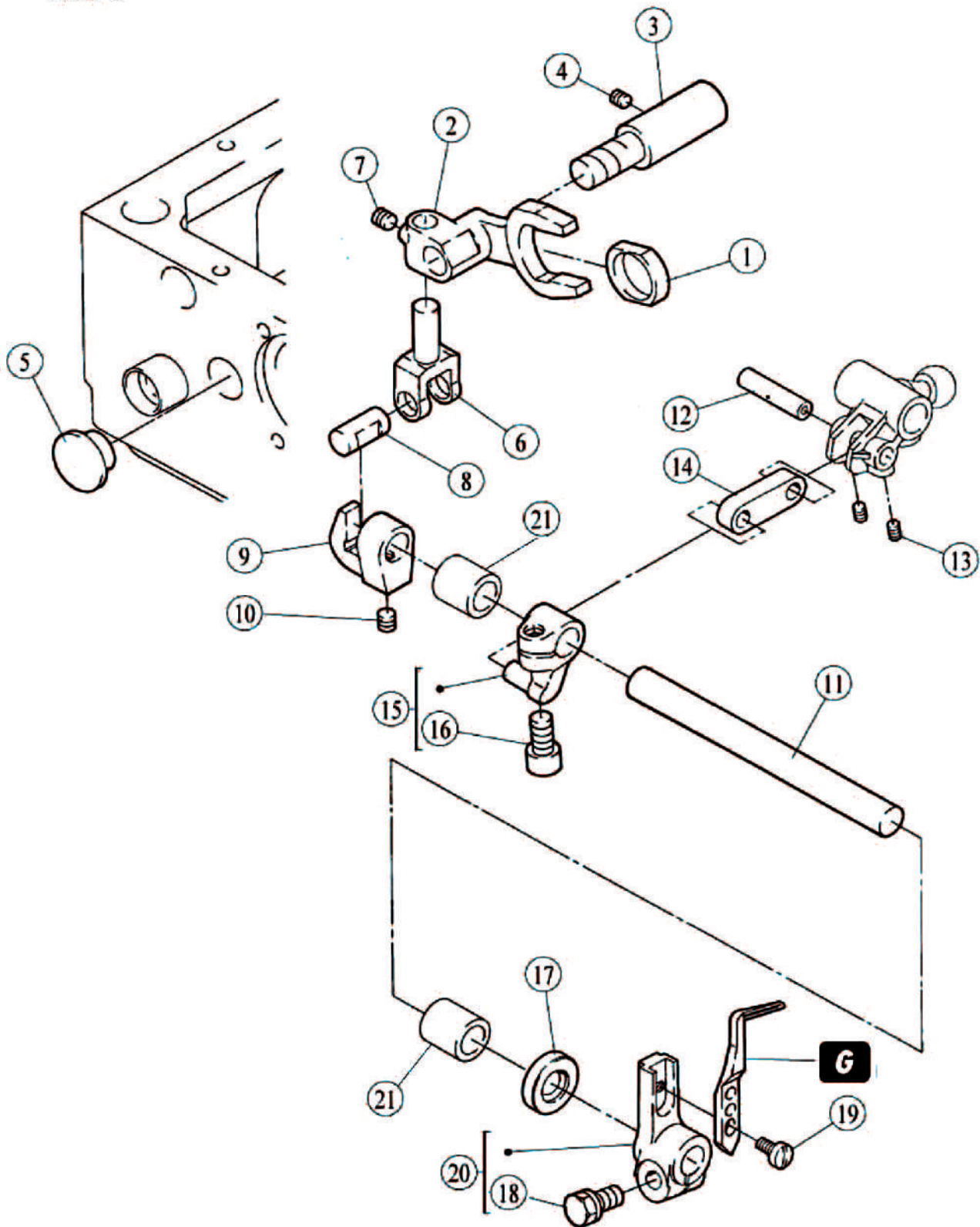


第十六部件 夹线器部件(Tension Spring Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	400662	夹线器组件 (红点)	Tension Spring Assembly	1	1	1
2	301S16006	调压螺母	Knob	1	1	1
3	30111006	调压止动套	Ratchet	1	1	1
4	30111005	调压止动盖	Cup	1	1	1
5	400161	夹线片	Tension Disc	2	2	2
6	20623008	夹线片垫	Felt	1	1	1
7	201S30016	夹线螺钉	Screw Stud	1	1	1
8	20727011	调压簧	Spring	1	1	1
9	400663	夹线器组件 (蓝点)	Tension Spring Assembly	1	1	1
10	30127013	调压簧 (弱)	Spring	1	1	1
11	21012001	夹线器架	Thread Guide	1	1	1
12	206S30016	螺钉M4×4.5	Screw	2	2	2
13	20612052	前过线板	Thread Guide	3	4	4
14	400668	夹线器组件 (绿点)	Tension Spring Assembly	1	1	1
15	400661	夹线器组件 (黄点)	Tension Spring Assembly	0	1	1

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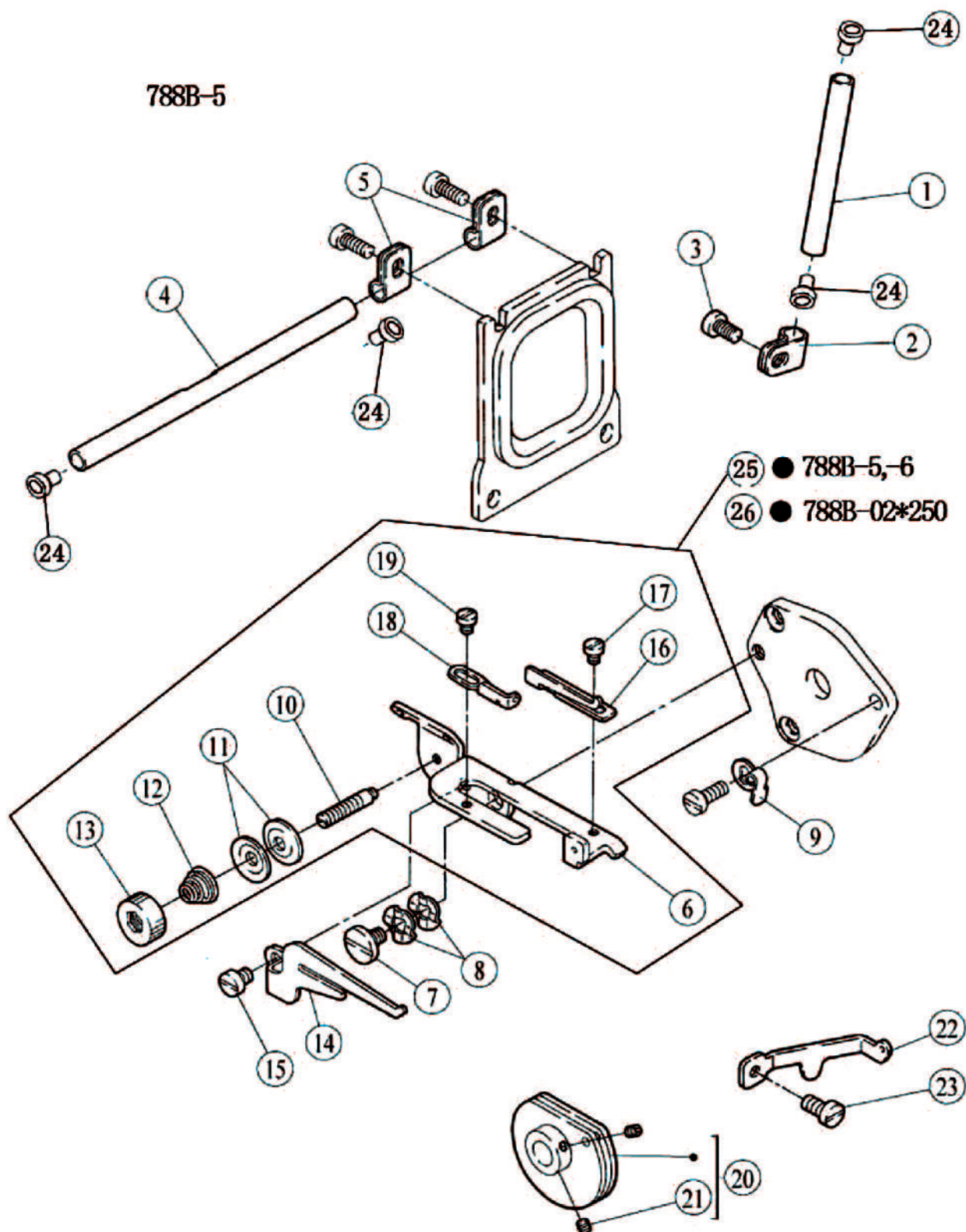
G 参照标准度量表
Refer to the gauge parts list.



十七部件 五线推移轴部件 (Five-thread Process Shaft Assemblies)

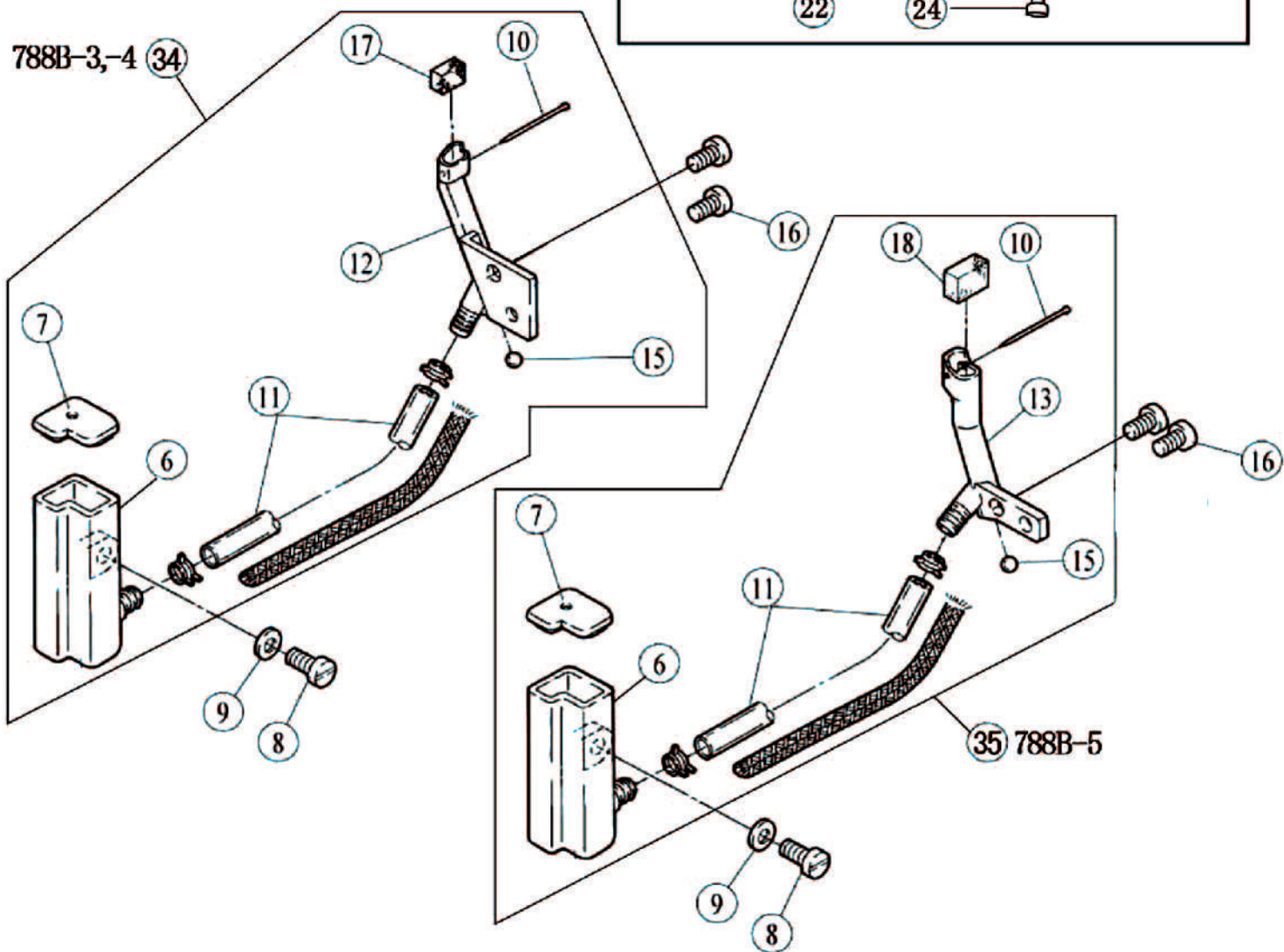
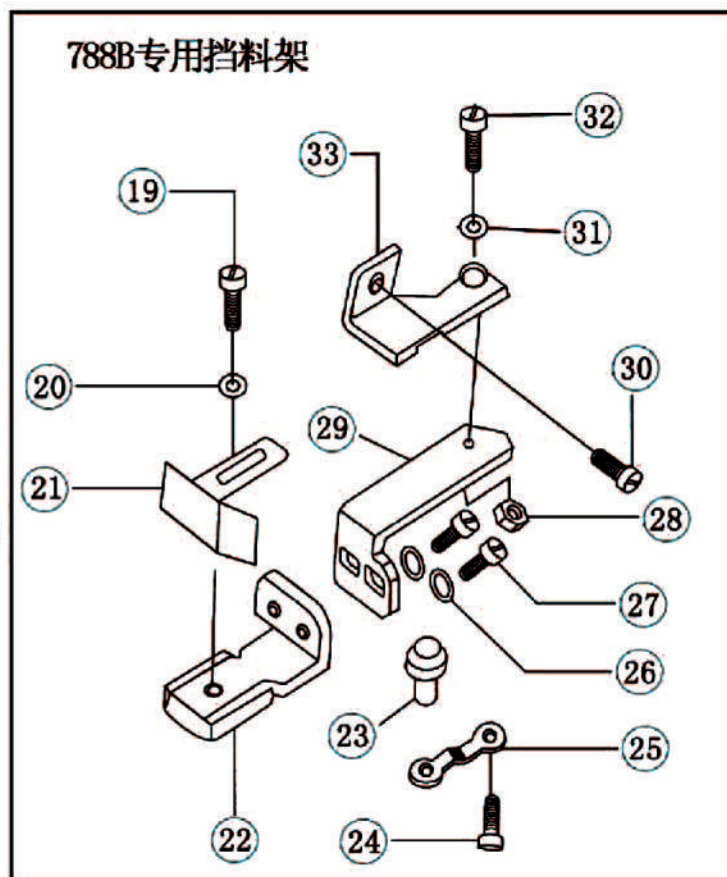
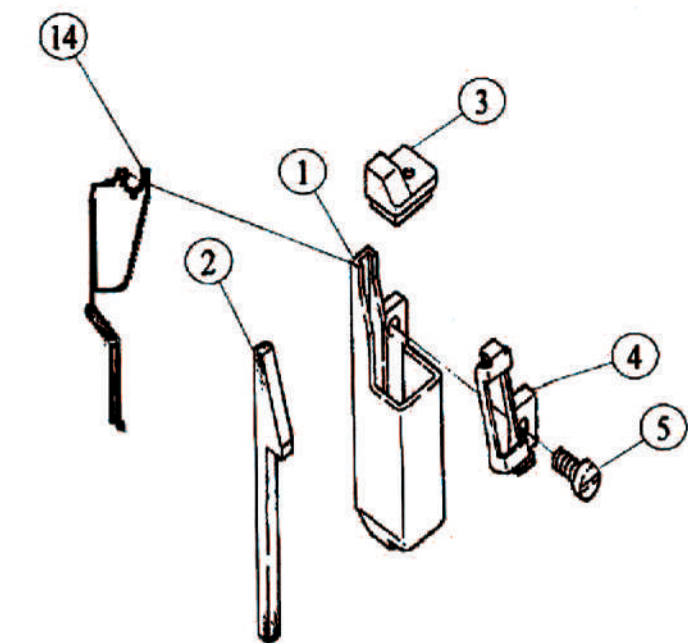
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20609016	五线滑块	Block	0	0	1
2	20604018	五线叉形曲柄	Lever	0	0	1
3	20602016	五线推移轴	Shaft	0	0	1
4	S10002	螺钉M5×5	Screw	0	0	1
5	20622012	油封	Plug	0	0	1
6	20601024	五线推移连接柱	Pin	0	0	1
7	S10002	螺钉M5×5	Screw	0	0	1
8	20626017	五线销	Pin	0	0	1
9	20604019	链线弯针左曲柄	Holder	0	0	1
10	S10002	螺钉M5×5	Screw	0	0	1
11	20602019	轴	Shaft	0	0	1
12	20626018	五线弯针球曲柄销	Pin	0	0	1
13	206S30011	螺钉M3×4	Screw	0	0	2
14	20609017	连板	Link/Looper drive	0	0	1
15	20604020	链线弯针曲柄	Crank	0	0	1
16	S05018	螺钉M6×0.75×12	Screw	0	0	1
17	20622019	油封	Oil seal	0	0	1
18	205S30036	螺钉M6×0.75×12	Screw	0	0	1
19	206S11001	螺钉	Screw	0	0	1
20	20602017	五线弯针架	Looper holder	0	0	1
21	20603013	链线弯针套筒	Sleeve	0	0	2

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第十八部件 打线凸轮部件 (Cam Assemblies)

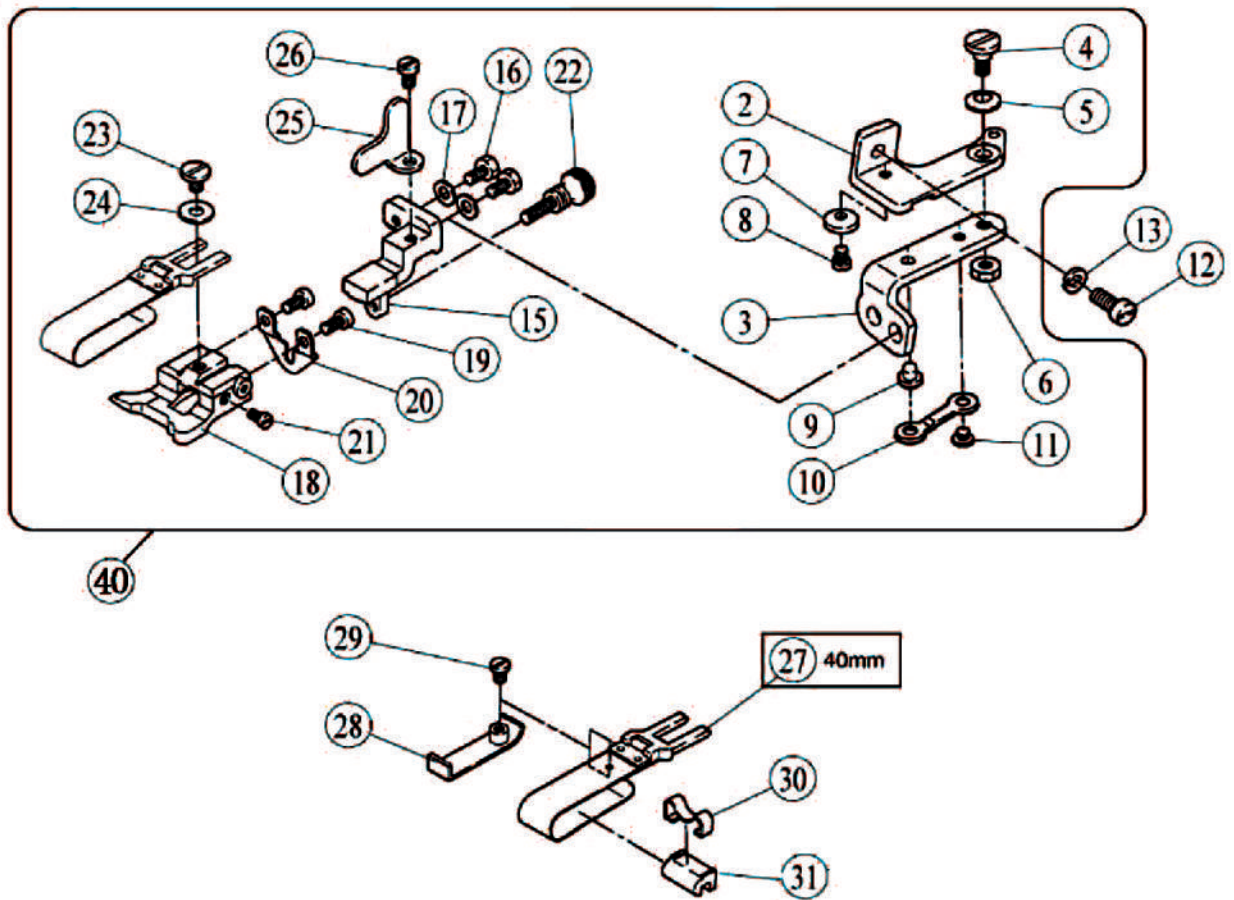
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20613015	过线管	Thread guide pipe	0	0	1
2	20629003	过线管夹	Bracket	0	0	1
3	S01010	螺钉M4×8	Screw	0	0	1
4	20613016	过线管	Thread guide pipe	0	0	1
5	20629003	过线管夹	Bracket	0	0	2
6	20612057	打线凸轮架	Bracket	0	0	1
7	206S20004	螺钉M4×3.7	Screw	0	0	1
8	20128015	波形垫圈	washer	0	0	2
9	20629005	卡簧	Flat spring	0	0	1
10	206S30015	螺钉M3×2	Screw	0	0	1
11	20612055	小夹线片	Tension disc	0	0	2
12	3012016	夹线簧	Spring	0	0	1
13	206S16004	夹线螺母	Nut	0	0	1
14	20612056	分线板	Thread guide	0	0	1
15	S01031	螺钉M4×4.7	Screw	0	0	1
16	20629004	打线架卡簧	Thread guide	0	0	1
17	S01022	螺钉M3×4	Screw	0	0	1
18	20613017	凸轮架过线	Thread guide	0	0	1
19	S01022	螺钉M3×4	Screw	0	0	1
20	20612058	打线凸轮	Looper thread take-up assembly	0	0	1
21	S10005	螺钉M3×3	Screw	0	0	2
22	20613018	过线	Thread guide	0	0	1
23	S01010	螺钉M4×8	Screw	0	0	1
24	20611010	导线管套	Thread guide pipe bushing	0	0	4
25	2061205700	打线凸轮架组件	Bracket assemblies	0	0	1
26	2061205900	打线凸轮架组件	Bracket assemblies	0	0	1



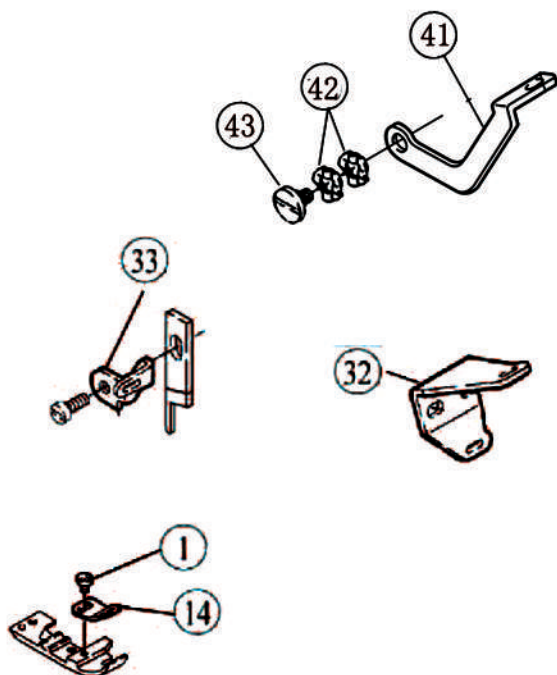
第十九部件 硅油盒部件 (Oil Reservoir Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20711014	上硅油盒壳	Oil reservoir(Upper)	1	1	1
2	20723008	油毡	Felt	1	1	1
3	20711015	上硅油盒盖	Cover	1	1	1
4	20712040	过线架	Thread guide	1	1	1
5	S01010	螺钉M4×8	Screw	1	1	1
6	20611011	下回油盒	Oil reservoir(Lower)	1	1	1
7	20522002	下硅油壳盖	Cover	1	1	1
8	S01003	螺钉M4×8	Screw	1	1	1
9	20612062	油管螺钉垫片	Washer	1	1	1
10	20626019	油毡固定销	Pin	1	1	1
11	20621004	硅油管	Clamp	1	1	1
12	2050102200	针线冷却器	Needle cooler	1	1	0
13	20604022	针线冷却器	Needle cooler	0	0	1
14	21012014	挡油板	Cover	1	1	1
15	20617003	下硅油固定滚珠	Plug	1	1	1
16	S01010	螺钉M4×8	Screw	2	2	2
17	20623010	油毡	Oil felt	1	1	0
18	20623009	油毡	Oil felt	0	0	1
19	201S11009	螺钉	Screw	1	1	1
20	20128020	垫圈	Washer	1	1	1
21	20112054	挡料板	Snap plate	1	1	0
	20112055	挡料板	Snap plate	0	0	1
22	20112056	挡料板座	Snap plate bracket	1	1	1
23	20126020	铰链销	Hinge pin	1	1	1
24	201S11011	铰链簧螺钉	Hinge spring screw	1	1	1
25	20112053	铰链弹簧	Hinge spring	1	1	1
26	20128020	垫圈	Washer	2	2	2
27	201S12001	铰链螺钉	Hinge screw	2	2	2
28	201S16003	螺母	Nut	1	1	1
29	20112051	送料支架	Cloth guide holder	1	1	1
30	201S11016	送料支架螺钉	Cloth guide holder screw	1	1	1
31	20128027	垫圈	Washer	1	1	1
32	201S20002	螺钉	Cloth guide holder screw	1	1	1
33	20112052	铰链	Hinge plate	1	1	1
34	2050102200	三四下硅油盒组件	Needle thread lubricator	1	1	0
35	2060402100	五线下硅油盒组件	Needle thread lubricator	0	0	1

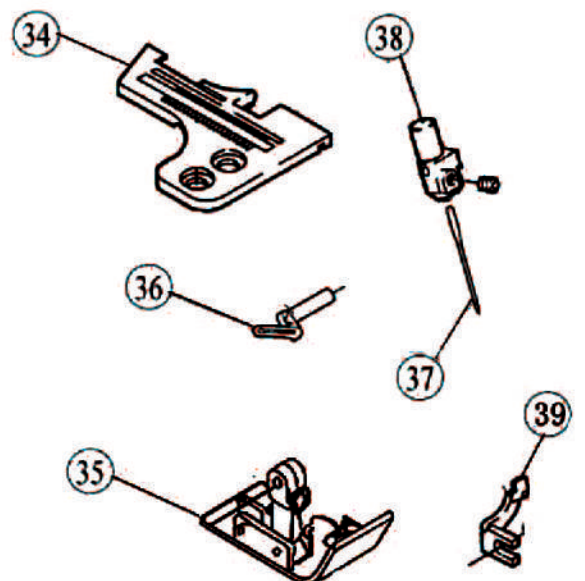
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788B-4-13



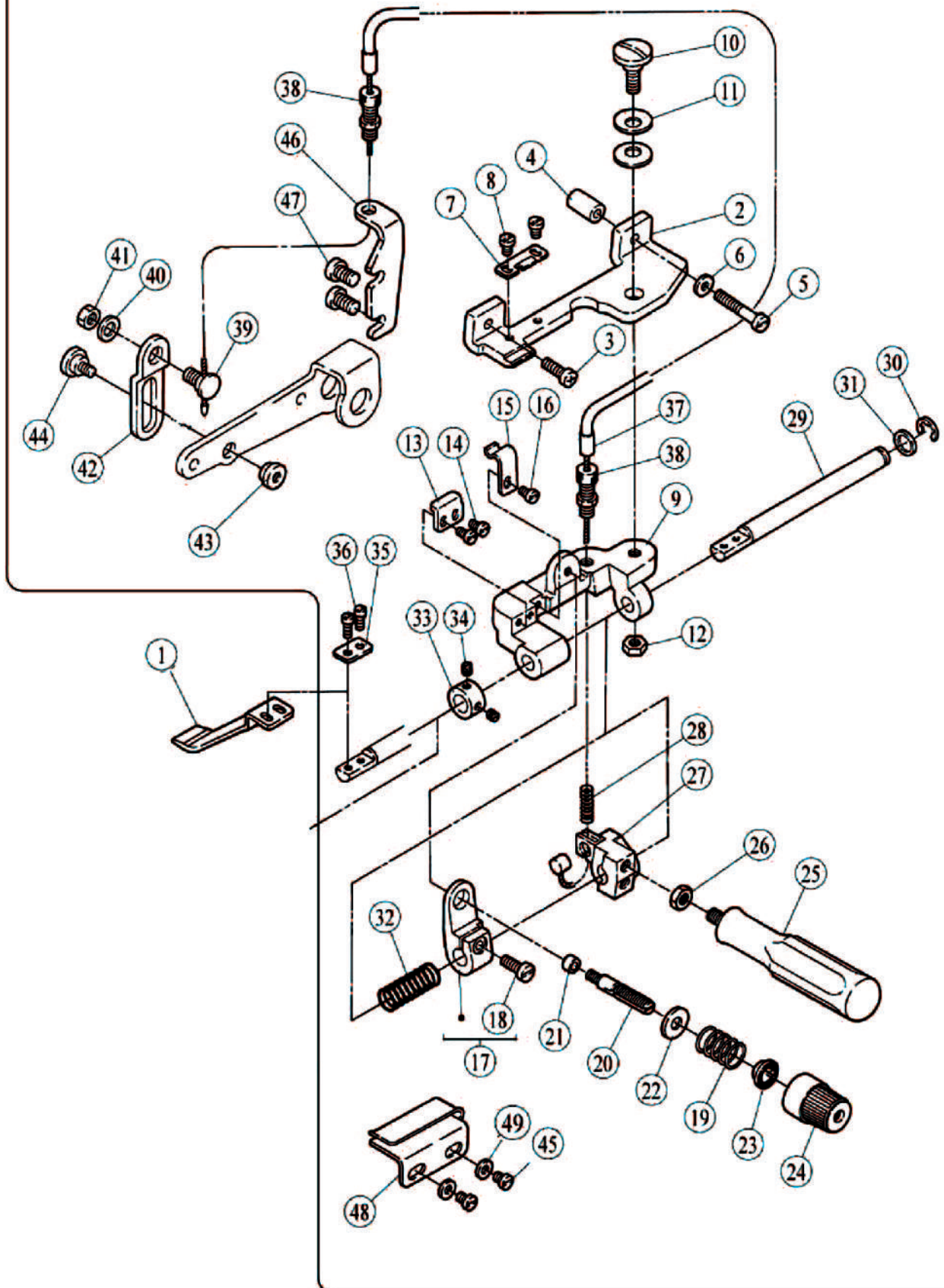
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第二十部件 专用件部件 (Appropriative Assemblies)

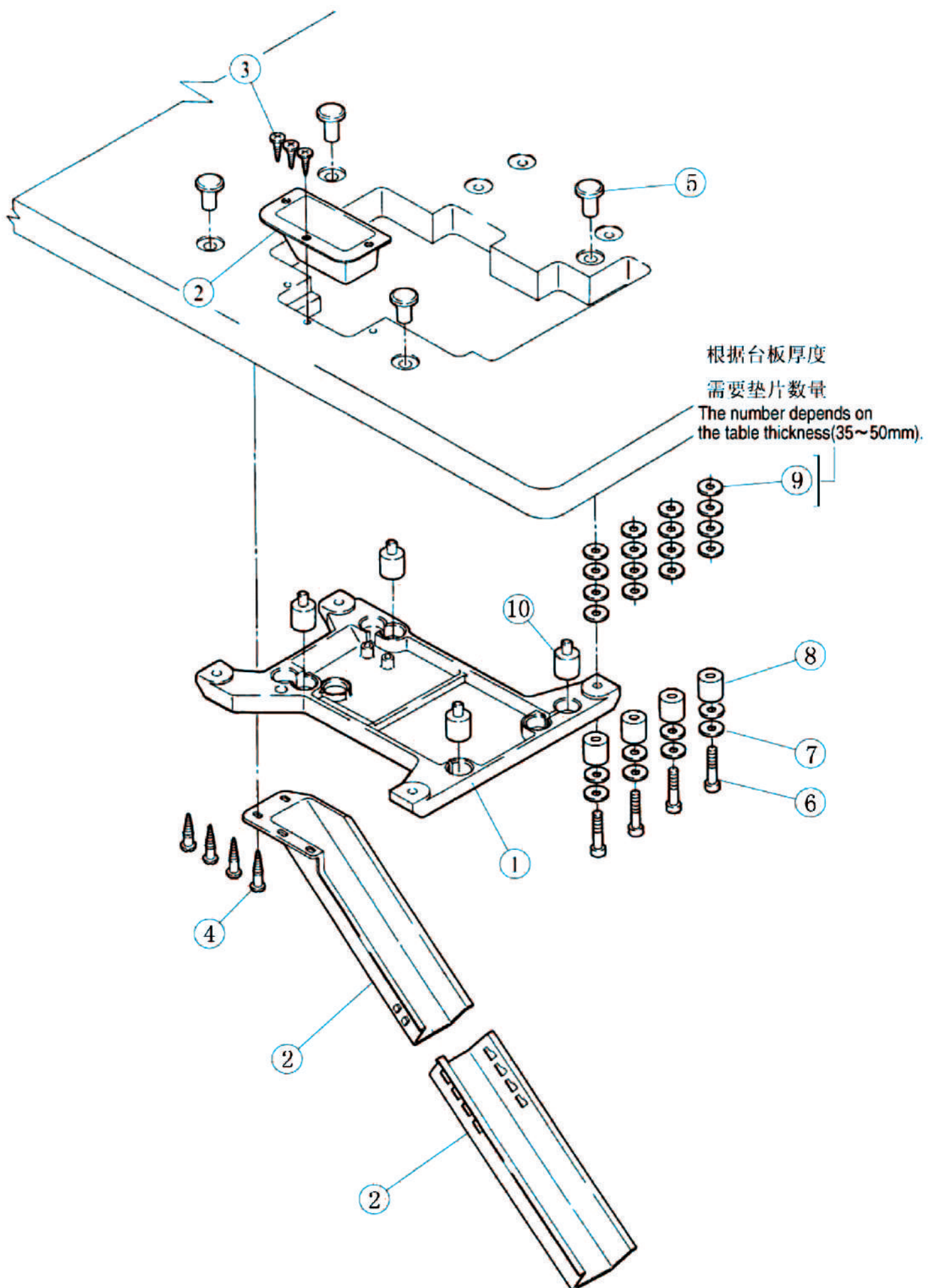
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	206S11014	螺钉	Screw	0	1	0
2	20612045	角板	Corner plate	1	0	0
3	20612046	角板	Corner plate	1	0	0
4	206S11015	螺钉	Screw	1	0	0
5	20628018	垫片	Washer	1	0	0
6	206S11019	螺母	Nut	1	0	0
7	20628019	垫片	Washer	1	0	0
8	206S11016	螺钉	Screw	1	0	0
9	206S11017	螺钉	Screw	1	0	0
10	20612047	连接板	plate	1	0	0
11	206S11018	螺钉	Screw	1	0	0
12	S01010	螺钉4×8	Screw	1	0	0
13	W02002	垫圈4	Washer	1	0	0
14	20612053	压脚挡板	Fabric guide	0	1	0
15	20612043	支架	Bracket	1	0	0
16	201S12001	螺钉	Screw	2	0	0
17	20628017	垫片	Washer	2	0	0
18	20612041	固定块	Bracket	1	0	0
19	206S11018	螺钉	Screw	2	0	0
20	20612042	挡板	Plate	1	0	0
21	206S11011	螺钉	Screw	1	0	0
22	206S11012	螺钉	Screw	1	0	0
23	206S11010	螺钉	Screw	1	0	0
24	20628016	垫片	Washer	1	0	0
25	20612044	角板	Corner plate	1	0	0
26	206S11013	螺钉	Screw	1	0	0
27	20612040	导向片	plate	1	0	0
28	20612048	挡板	plate	1	0	0
29	20628020	螺钉	Screw	1	0	0
30	20612049	弹簧片	Spring	1	0	0
31	20612050	垫块	Bracket	1	0	0
32	20713042	过带导向	Tape guide	0	1	0
33	20713043	过带	Tape take-up	0	1	0
34	20515003	二线针板	Throat plate	1	0	0
35	2061603200	二线压脚	Presser foot form	1	0	0
36	20517002	二线弯针	Looper	1	0	0
37	20117014	机针	Needle	1	0	0
38	20734001	针夹头	Needle clamp	1	0	0
39	20517020	前护针板	Needle guard	1	0	0
40	2070103900	下摆导向组件	Hem guide assembly	1	0	0
41	21012016	送带导向	Bracket	0	1	0
42	20628022	垫圈	Washer	0	2	0
43	206S20004	螺钉M4×3.7	Screw M4×3.7	0	1	0

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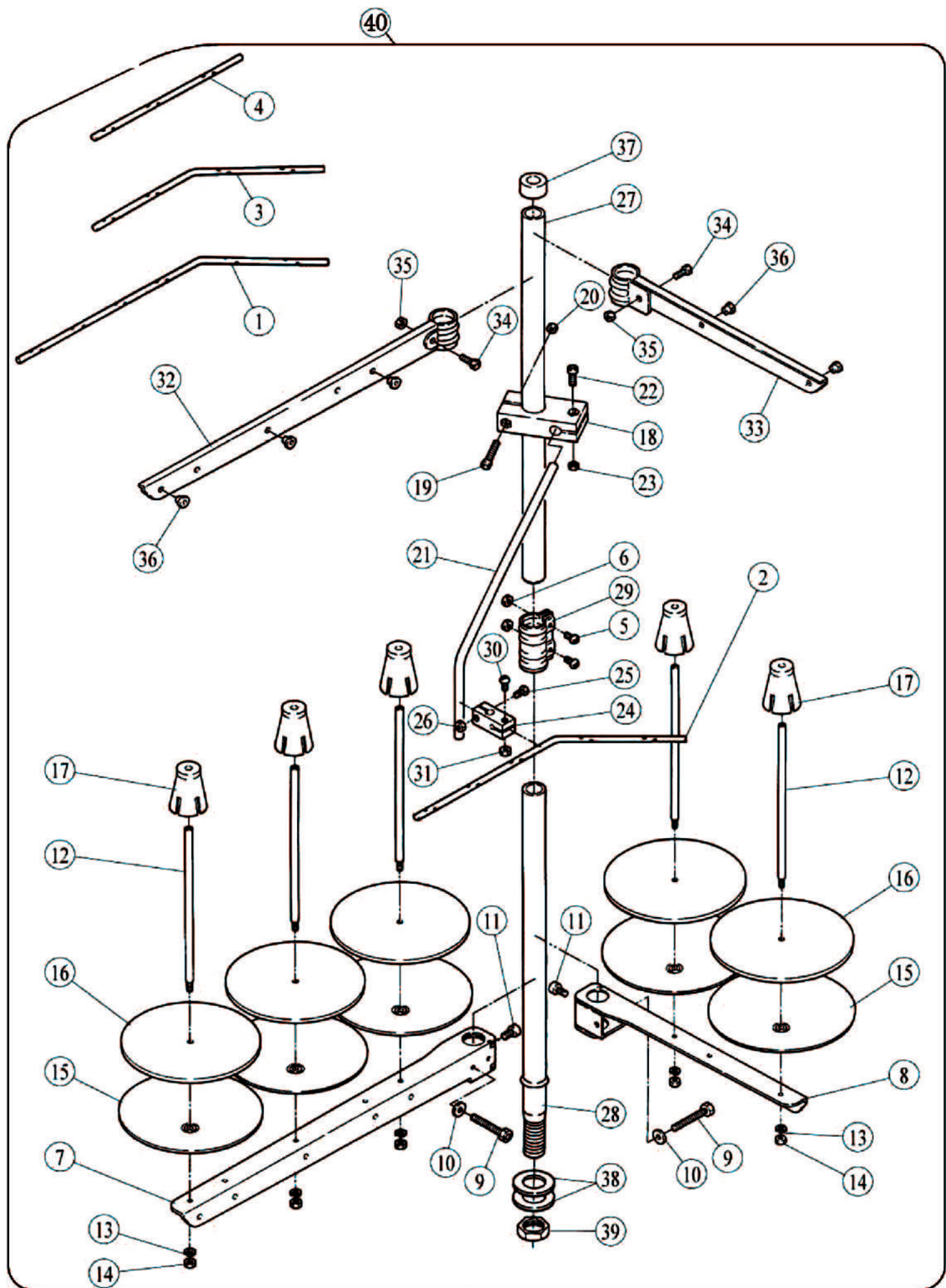
第二十一部件 JK788B-5-48专用件部件(Appropriative Assemblies For 48)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20521006	打褶器	Blade	0	0	1
2	20521002	打褶器连接板	Bracket	0	0	1
3	S01007	螺钉M4×13.5	Screw	0	0	1
4	20528004	连接板垫片	Spacer	0	0	1
5	205S30018	连接板右侧螺钉	Screw	0	0	1
6	20528005	连接板右侧垫片	Washer	0	0	1
7	20501012	支架	Flat spring	0	0	1
8	206S11004	支架螺钉	Screw	0	0	2
9	20521004	打褶器支座	Bracket	0	0	1
10	205S30017	连接板固定螺钉	Screw	0	0	1
11	20528003	连接板垫片	Spring washer	0	0	2
12	205S16002	连接固定螺母	Nut	0	0	1
13	20521003	小连接板	Bracket	0	0	1
14	205S30020	小连接板螺钉	Screw	0	0	2
15	20527005	支架弹簧板	Flat spring	0	0	1
16	206S11004	支架螺钉	Screw	0	0	1
17	20501013	打褶皱座	Spring guide	0	0	1
18	205S30024	螺钉	Screw	0	0	1
19	20529003	调压簧	Spring	0	0	1
20	201S30016	螺钉SM11/64×40×21.5	Screw	0	0	1
21	20503001	调压螺钉套	Washer	0	0	1
22	20528008	夹线器垫片	Washer	0	0	1
23	30111006	调压止动套	Ratchet	0	0	1
24	301S16006	调压螺母	Nut	0	0	1
25	20511008	手柄	Lever	0	0	1
26	205S30021	连接固定螺母	Nut	0	0	1
27	20511007	手柄座	Bracket	0	0	1
28	20527006	弹簧	Spring	0	0	1
29	20502001	打褶器轴	Shaft	0	0	1
30	20629006	卡簧	Ring	0	0	1
31	20528006	垫片	Washer	0	0	1
32	20527007	弹簧	Spring	0	0	1
33	20529002	挡圈	Collar	0	0	1
34	S10009	螺钉M6×8	Screw	0	0	2
35	20521005	方板	Washer	0	0	1
36	205S30023	螺钉	Screw	0	0	2
37	2051200900	松线组件	Cable	0	0	1
38	205S30013	支座接头螺钉	Cable support	0	0	2
39	205S30011	带孔螺钉	Screw	0	0	1
40	20528008	垫片	Washer	0	0	1
41	205S16002	螺母	Nut	0	0	1
42	20512008	吊板	Latch	0	0	1
43	205S16003	螺母	Nut	0	0	1
44	205S30012	吊板螺钉	Screw	0	0	1
45	S01028	螺钉M3.5×6	Screw	0	0	2
46	20512007	支座接头板	Bracket	0	0	1
47	205S30010	支板紧固螺钉	Screw	0	0	2
48	20512011	卷边器	Gloth guide	0	0	1
49	20528007	垫片	Washer	0	0	2



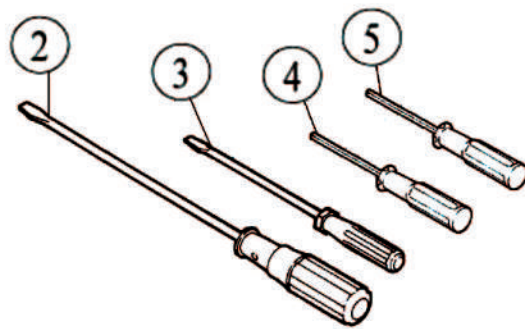
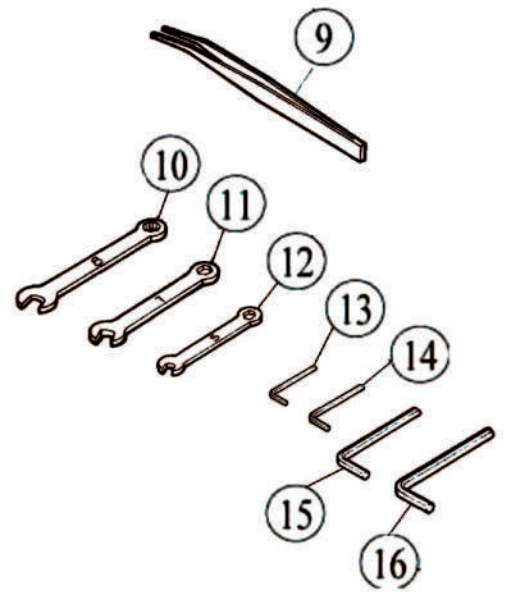
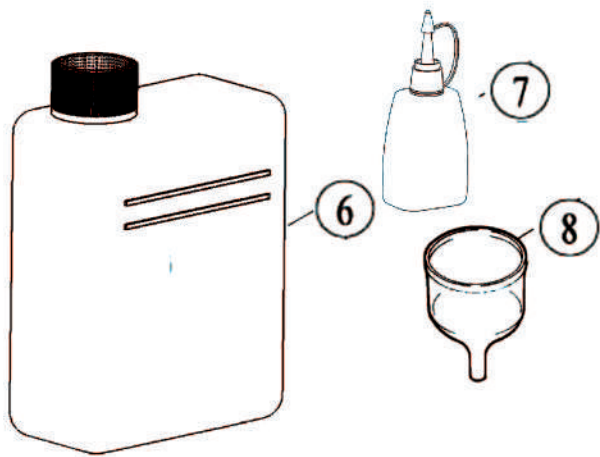
第二十二部件 托盘部件 (Machine Rest Board Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20531021	托盘	Machine rest board	1	1	1
2	20131094	落料斗组件	Waste funnel	1	1	1
3	206S30012	木螺钉ST4×19	Screw	3	3	3
4	206S30013	木螺钉ST4×19	Screw	4	4	4
5	01S16008	托盘固定螺母	Nut	4	4	4
6	01S30017	托盘内六角螺钉	Screw	4	4	4
7	30122031	减震垫圈	Spring washer	8	8	8
8	20131030	防震套	Washer	4	4	4
9	20131029	大垫圈	Washer	16	16	16
10	20131026	减震垫组件	Cushion rubber	4	4	4

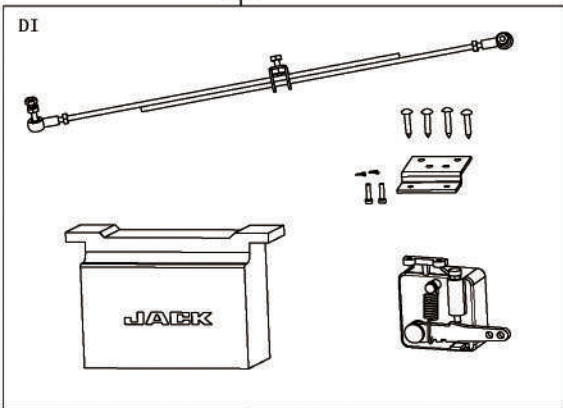


第二十三部件 线架部件 (Thread Spool Assemblies)

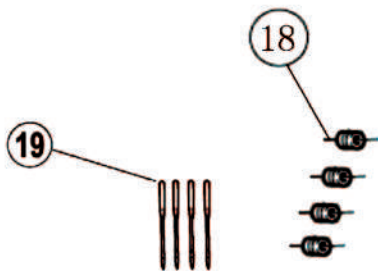
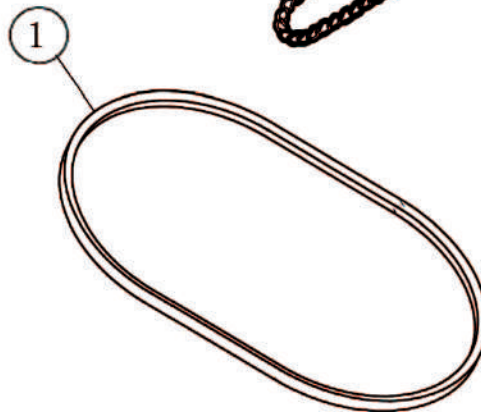
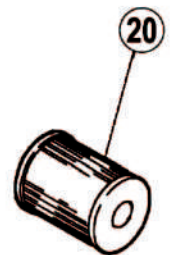
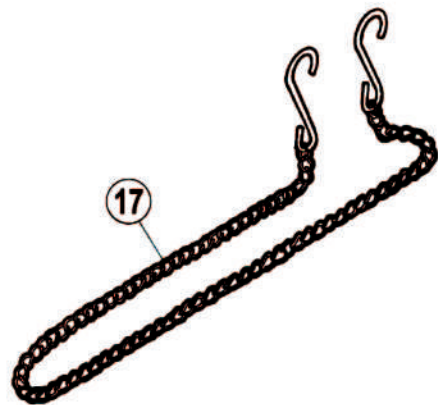
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20631020	过线棒	Thread guide(6-spool)	0	0	1个(六线用)
2	30113019	过线棒	Thread guide(5-spool)	0	0	1
3	20631019	过线棒	Thread guide(4-spool)	0	1	0
4	20631018	过线棒	Thread guide(3-spool)	1	0	0
5	206S16008	螺钉	Screw	2	2	2
6	N01004	螺母M5	Nut	2	2	2
7	20631029	长线架	Thread hanger	1	1	1
8	20631026	短线架	Thread hanger	1	1	1
9	206S30025	螺钉	Screw	2	2	2
10	20631032	垫片	Washer	2	2	2
11	206S30024	螺钉	Screw	2	2	2
12	20631023	线棒	Spool pin	6	6	6
13	20631031	垫片	Spring washer	6	6	6
14	206S16006	螺母	Nut	6	6	6
15	20631025	托盘垫	Spool seat disc	6	6	6
16	20631024	线托盘	Spool mat	6	6	6
17	20631021	线固定套	Spool cushion	6	6	6
18	20631015	棒架	Holder	1	1	1
19	206S30027	螺钉	Screw	1	1	1
20	206S16006	螺母	Nut	1	1	1
21	20631022	导线棒	Thread guide arm	1	1	1
22	206S30023	螺钉	Screw	1	1	1
23	206S16006	螺母	Nut	1	1	1
24	20631017	固定器	Holder	1	1	1
25	206S30023	螺钉	Screw	1	1	1
26	206S16006	螺母	Screw	1	1	1
27	20631012	线架上棒	Column pipe (upper)	1	1	1
28	20631027	线架下棒	Column pipe (lower)	1	1	1
29	20631016	锁紧卡固	Joint	1	1	1
30	206S30023	螺钉	Screw	1	1	1
31	206S16006	螺母	Nut	1	1	1
32	20631013	长过线架	Thread hanger	1	1	1
33	20631014	短过线架	Thread hanger	1	1	1
34	206S16008	螺钉	Screw	2	2	2
35	N01004	螺母M5	Nut	2	2	2
36	20631030	过线套	Thread eyelet	6	6	6
37	20631011	棒帽	Rod cap	1	1	1
38	20631028	垫片	Washer	2	2	2
39	206S16007	螺母	Nut	1	1	1
40	2063101400	线架组件 (三线)	Thread Hanger Assy.	1	0	0
	2053102900	线架组件 (四线)	Thread Hanger Assy.	0	1	0
	3013102700	线架组件 (五线)	Thread Hanger Assy.	0	0	1



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788E (22)



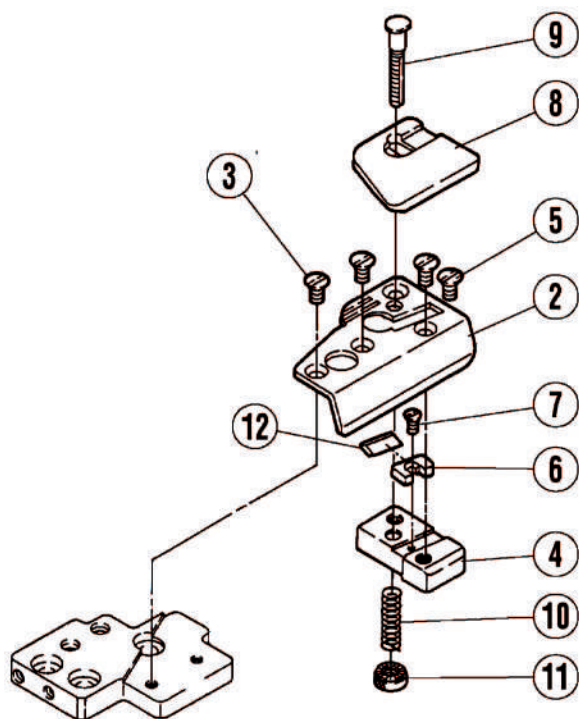
第二十四部件 附件部件 (Accessories Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	30135004	皮带	Leather belt	1	1	1
2	10131003	螺丝刀 (中)	screwdriver (medium)	1	1	1
3	10131004	螺丝刀 (小)	Screwdriver (small)	1	1	1
4	20131044	直柄内六角螺丝刀 (1.5mm)	Allen key/1.5mm	1	1	1
5	20131045	直柄内六角扳手 (1.6mm)	Allen key/1.6mm	1	1	1
6	20131037	油壶	Oil container	1	1	1
7	20131038	小油壶 (尖嘴)	Oil container	2	2	2
8	20131039	漏斗	Tundish	1	1	1
9	20131051	镊子 (JACK)	Tweezers	1	1	1
10	20131043	JK795-1908扳手 (8mm)	Wrench/8mm	1	1	1
11	20131042	JK795-1907扳手 (7mm)	Wrench/7mm	1	1	1
12	20131041	JK795-1906扳手 (6mm)	Wrench/6mm	1	1	1
13	20131046	内六角扳手 (2mm)	Allen key/2mm	1	1	1
14	30131012	内六角扳手 (4mm)	Allen key/4mm	1	1	1
15	20131056	内六角扳手 (6mm)	Allen key/6mm	1	1	1
16	30131026	内六角扳手 (8mm)	Allen key/8mm	1	1	1
17	20131054	JK795-1919脚踏板链	Chain	1	1	1
18	S01005	螺钉	Screw	4	4	4
19	见标准零件表	机针	Needle	4	4	4
20	20136001	滤油器	Filter element	1	1	1
21	2063000300	直驱专用部件	DI Special Parts	1	1	1
22	20630006	788E专用部件	788E Special Parts	1	1	1

JK-788B 倒回缝专用件

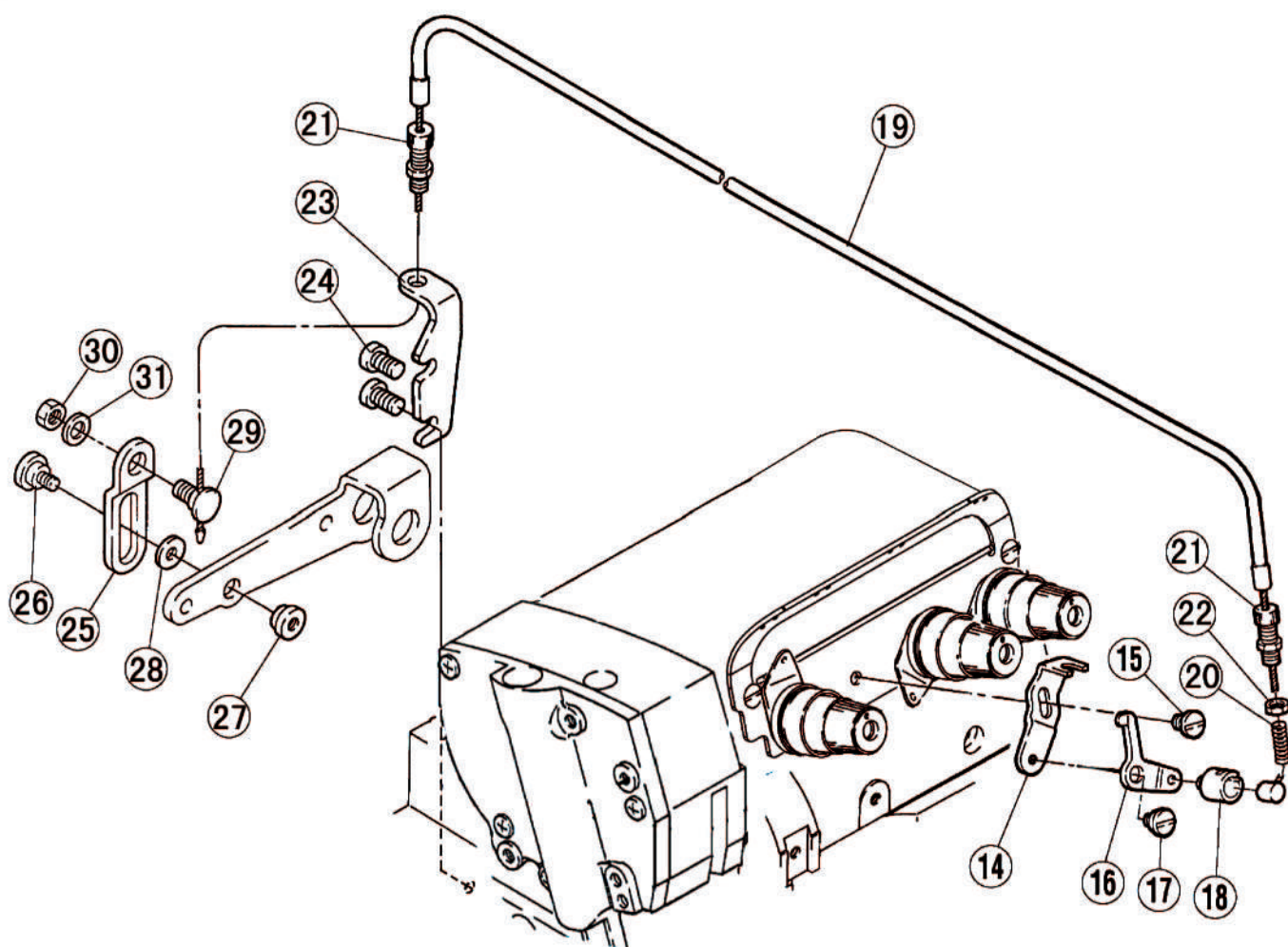
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BT187(JK-788B-3-180)
BT188(JK-788B-4-181)



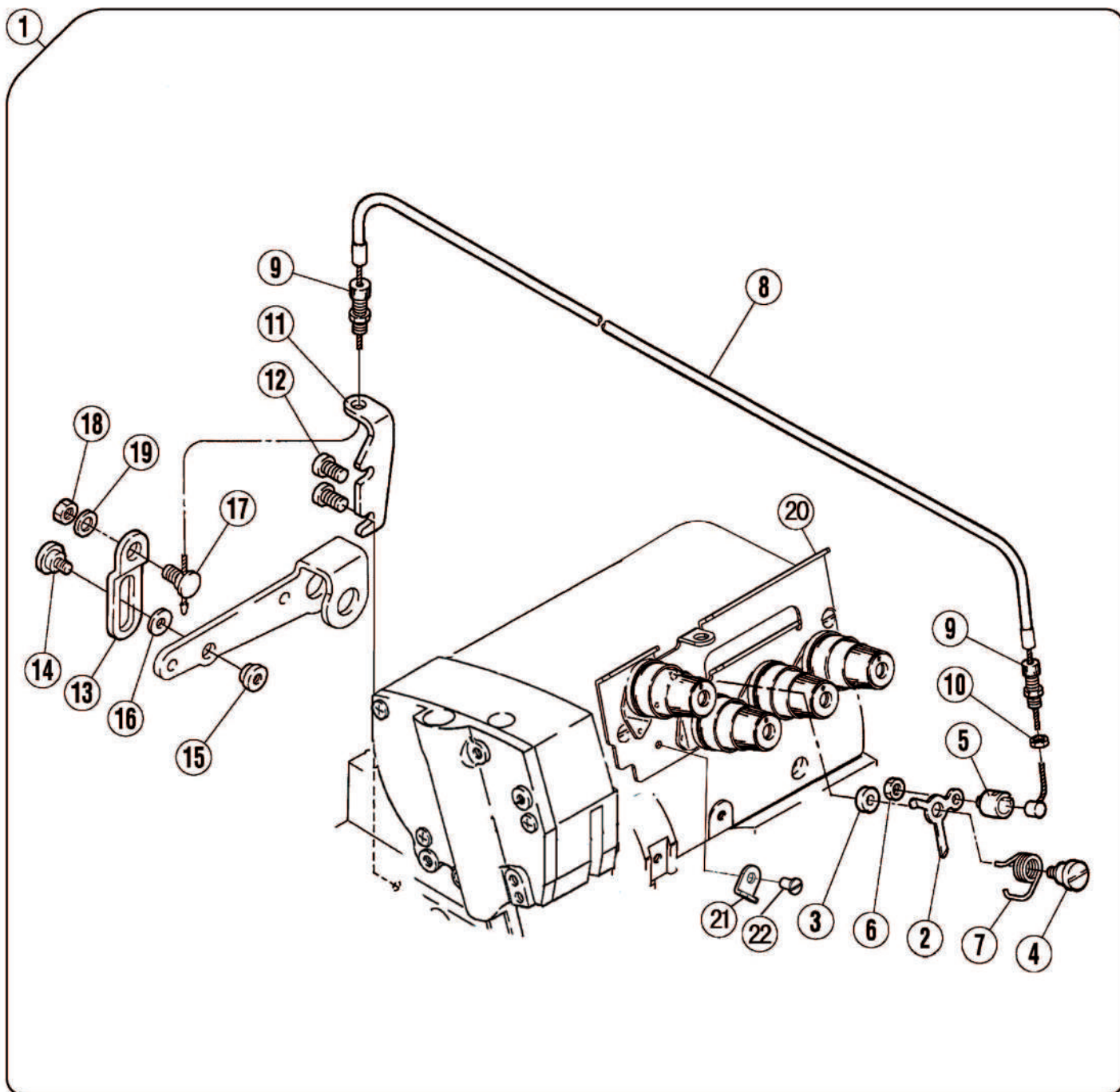
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BT187(JK-788B-3-180)



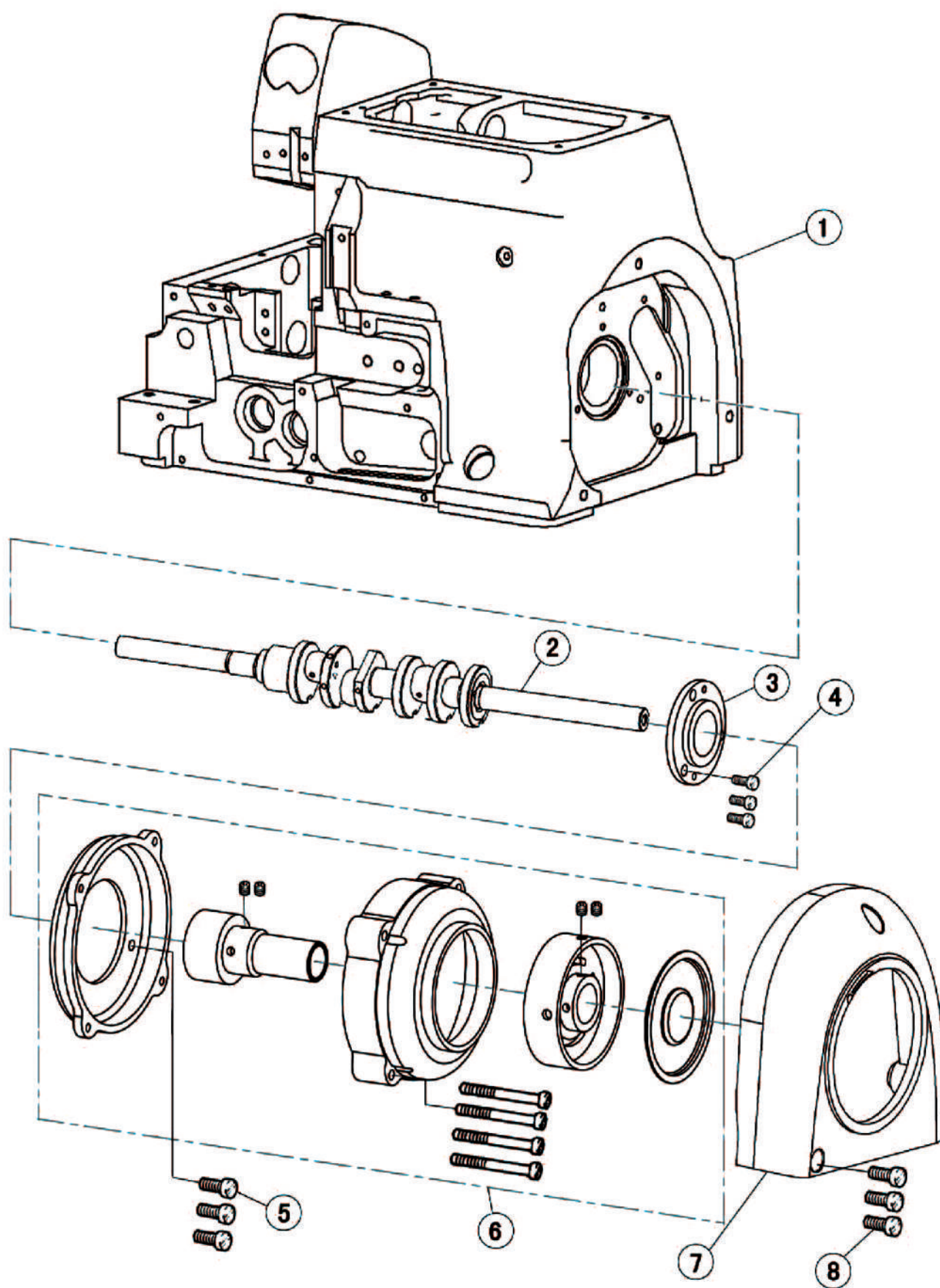
第二十五部件 788B倒回缝部件 (788B Back Seam Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1		刀组件	Knife assembly	1	1	0
2	20512004	刀位定位板	Cutter location positioning plate	1	1	0
3	S02007	螺钉M3×5	Screw	2	2	0
4	20519001	小刀架	Knife rack	1	1	0
5	S02007	螺钉M3×5	Screw	2	2	0
6	20512003	压力板	Pressure plate	1	1	0
7	205S30008	压力板螺钉	Pressure plate screw	1	1	0
8	20512002	压线板	Pressing line plate	1	1	0
9	205S30007	压线板螺钉	Pressing line plate screw	1	1	0
10	20527003	弹簧	Spring	1	1	0
11	301S16007	夹线螺母	Clamp nut	1	1	0
12	20519002	刀子	Knife	1	1	0
13		螺纹脱扣组件	Thread releaser assembly	1	0	0
14	20512005	支座接头定位板	Bearing joint positioning plate	1	0	0
15	206S11005	螺钉SM11/64×40×7.3	Screw	1	0	0
16	20512006	松线板	Pine board	1	0	0
17	205S30014	螺钉	Screw	1	0	0
18	205S30009	螺钉	Screw	1	1	0
19	2051200900	松线组件	Loose wire assembly	1	1	0
20	20527006	弹簧	Spring	1	0	0
21	205S30013	支座接头螺钉	Bearing joint screw	2	2	0
22	205S16005	螺母	Nut	1	1	0
23	20512007	支座接头板	Bearing joint board	1	1	0
24	S01060	螺钉	Screw	2	2	0
25	20512008	吊板	Hanging board	1	1	0
26	205S30012	吊板螺钉	Hanging plate screw	1	1	0
27	205S16003	螺母	Nut	1	1	0
28	20528007	垫片	Washer	1	1	0
29	205S30011	带孔螺钉	Screw	1	1	0
30	205S16005	螺母	Nut	1	1	0
31	20528009	夹线器垫片	Washer	1	1	0



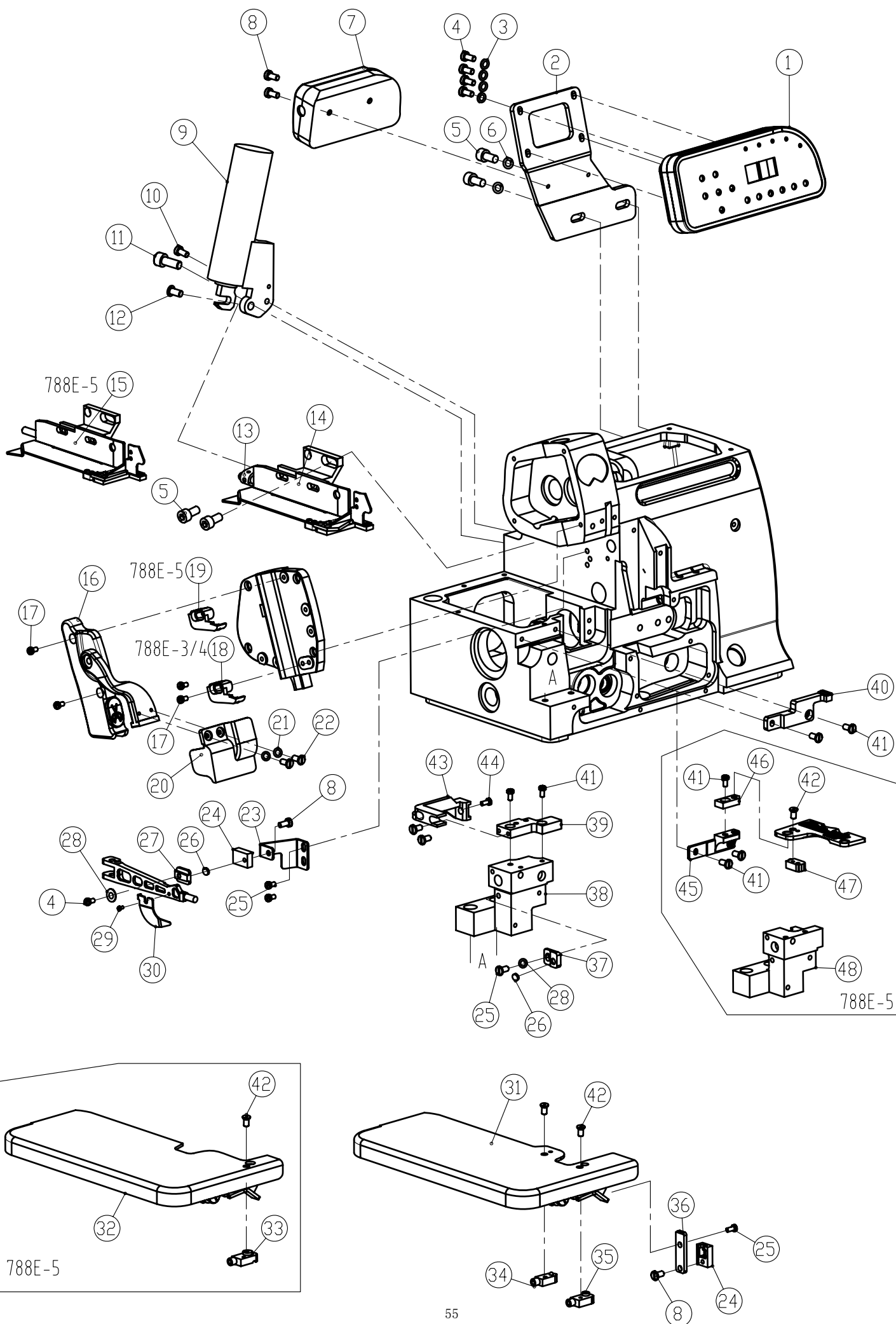
第二十六部件 788B倒回缝部件 (788B Back Seam Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1		螺纹脱扣组件	Thread releaser assembly	0	1	0
2	20612092	松线板	Pine board	0	1	0
3	20528002	垫片	Washer	0	1	0
4	205S30016	螺钉	Screw	0	1	0
5	205S30009	螺钉	Screw	1	1	0
6	205S16004	螺母	Nut	0	1	0
7	20527004	弹簧	Spring	0	1	0
8	2051200900	松线组件	Loose wire assembly	1	1	0
9	205S30013	支座接头螺钉	Bearing joint screw	2	2	0
10	205S16005	螺母	Nut	1	1	0
11	20512007	支座接头板	Bearing joint board	1	1	0
12	S01060	螺钉	Screw	2	2	0
13	20512008	吊板	Hanging board	1	1	0
14	205S30012	吊板螺钉	Hanging plate screw	1	1	0
15	205S16003	螺母	Nut	1	1	0
16	20528007	垫片	Washer	1	1	0
17	205S30011	带孔螺钉	Screw	1	1	0
18	205S16005	螺母	Nut	1	1	0
19	20528008	夹线器垫片	Washer	1	1	0
20	20612091	过线板	Thread guide plate	1	1	0
21	20613024	过线	Thread guide	1	1	0
22	206S11005	螺钉SM11/64×40×7.3	Screw	1	1	0



第二十七部件 788B直驱部件 (788B Direct Drive Assemblies)

序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	301835	机壳	machine frame	1	1	1
2	400035	主轴	Crankshaft	1	1	1
3	20601056	主轴后挡板	Right cover	1	1	1
4	S01003	螺钉M4×12	Screw	3	3	3
5	S01011	螺钉 M5×10	Screw	3	3	3
6	2063300200	直驱电机	Direct drive motor	1	1	1
7	20611026	电机罩	cover	1	1	1
8	S01013	螺钉M6×14	Screw	3	3	3



第二十八部件 788E专用部件 (788E Specific Parts)						
序号 Ref.No	公司件号 Part No	名称	Description	数量 (Number)		
				三线	四线	五线
				Three-thread	Four-thread	Five-thread
1	20630005	操作面板组件	Panel Assembly	1	1	1
2	20612104	操作面板支架	Panel holder	1	1	1
3	20612062	垫片	Washer	4	4	4
4	207S11007	螺钉M4×7.5	Screw M4×7.5	5	5	5
5	S05232	螺钉M6×12	Screw M6×12	4	4	4
6	W02004	垫片	Washer	2	2	2
7	20630008	转接盒	Interconnecting device	1	1	1
8	S01031	螺钉M4×4.7	Screw M4×4.7	4	4	4
9	2063002000	剪线电磁铁组件	Solenoid	1	1	1
10	207S13006	螺钉M4×9	Screw M4×9	1	1	1
11	S05019	螺钉M6×16.3	Screw M6×16.3	1	1	1
12	20726001	销子	Pin	1	1	1
13	20704050	刀组连接曲柄	Crank	1	1	1
14	2061207800	自动剪线组件	Cutter Assembly	1	1	0
15	2061207900	自动剪线组件	Cutter Assembly	0	0	1
16	2061102700	开关盒组件	Switch Assembly	1	1	1
17	S01003	螺钉M4×12	Screw M4×12	4	4	4
18	20630002	发射器	Emission	1	1	0
19	20630009	发射器	Emission	0	0	1
20	20711202	防护罩	Eye Guide	1	1	1
21	W01011	垫片	Washer	2	2	2
22	S01034	螺钉M3×5.7	Screw M3×5.7	2	2	2
23	20612107	安全开关支架	Bracket	1	1	1
24	20630007	安全开关	Safety Switch	2	2	2
25	S01002	螺钉M4×6.5	Screw M4×6.5	4	4	4
26	30130017	磁铁	Magnetic Iron	2	2	2
27	20701203	磁铁固定块	Bracket	1	1	1
28	30228009	垫片	Washer	2	2	2
29	S01006	螺钉M3×4.5	Screw M3×4.5	1	1	1
30	20612108	切刀挡板	Bracket	1	1	1
31	2061201900	三四线缝台	Cloth plate assembly	1	1	0
32	2061202200	五线缝台	Cloth plate assembly	0	0	1
33	20630010	前接收器 (五线)	Front Sensor	0	0	1
34	20630012	中接收器	Center Sensor	1	1	0
35	20630003	前接收器	Front Sensor	1	1	0
36	20612106	安全开关支架	Bracket	1	1	1
37	20601153	磁铁固定块	Bracket	1	1	1
38	20609022	下刀座	Bracket	1	1	0
39	20609020	针板垫块	Bracket	1	1	0
40	20609021	针板垫块	Bracket	1	1	0
41	S01010	螺钉M4×8	Screw M4×8	4	4	3
42	S02007	螺钉M3×5	Screw M3×5	2	2	2
43	20601151	护针架	Bracket	1	1	0
44	207S11028	螺钉M3.5×6.5	Screw M3.5×6.5	1	1	0
45	21012007	扳手	Wrench	0	0	1
46	20609023	针板垫块	Bracket	0	0	1
47	20630011	中接收器 (五线)	Center Sensor	0	0	1
48	20609022	下刀座 (五线)	Bracket	0	0	1



型号	间距	针板	牙齿组件	压脚组件	上弯针	下弯针	连线弯针				
MACHINE TYPE /SPEC	GAUGE		NEEDLE PLATE	FEED DOG ASS.	PRESSER FOOT ASS.	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER			
	NG	SW									
JK-788B-5-36	3	4	20615001	20514008	2071600600	20517014	20617005	20517012			
JK-788B-5-38	3	4	20615001	20514009	2071600600	20517014	20617005	20517012			
JK-788B-5-48	3	4	20615002	20506001 20506002	2071600900	20517014	20617005	20517012			
JK-788B-5-70	5	5	20615003	20514010	2071601500	20517014	20617005	20517012			
JK-788B-5-86	5	6	20515009	20514011	2061604000	20517015	20617005	20517021			
JK-788B-6-355	3×2	4	20615004	20514009	2071602000	20517019	20617005	20517012			



型号	间距	上刀	下刀	可移动护针架		全连线护针架		针夹	机针		
MACHINE TYPE /SPEC	GAUGE		UPPER KNIFE	LOWER KNIFE	OVERLOCK NEEDLE GUARD		CHAINSTITCH NEEDLE		NEEDLE HOLDER	NEEDLE	
	NG	SW			前	后	前	后			
					FRONT	REAR	FRONT	REAR			
JK-788B-5-36	3	4	20619002	20619004	20615017	20615012	20615015	20615016	20734003	20117012	
JK-788B-5-38	3	4	20619002	20619004	20615017	20615012	20615015	20615016	20734003	20117013	
JK-788B-5-48	3	4	20619002	20619004	20615017	20615012	20615015	20615016	20734003	20117013	
JK-788B-5-70	5	5	20619002	20619004	20615013	20615012	20517013	20517016	20734004	20117013	
JK-788B-5-86	5	6	20619002	20619004	20615013	20615012	20517013	20517016	20719056	20117014	
JK-788B-6-355	3×2	4	20619002	20619004	20615017	20615012	20615015	20615016	20719057	20117012	



型号	间距	针板	牙齿组件	压脚组件	上弯针	下弯针					
MACHINE TYPE /SPEC	GAUGE		NEEDLE PLATE	FEED DOG ASS.	PRESSER FOOT ASS.	UPPER LOOPER	LOWER LOOPER				
	NG	SW									
JK-788B-3-01	—	4	20515010	20514004	2071600800	20517018	20617005				
JK-788B-4-13	2	4	20615040	20514007	2101600300	20517019	20617005				
JK-788B-3-16S2	—	1.5	20615006	20514004	2061603100	20517018	20617005				
JK-788B-3-17	—	4	20615007	20514007	2071600500	20517018	20617005				
JK-788B-4-55A	2	4	20615040	20514007	2101600300	20517019	20617006				
JK-788B-3-180	—	4	20515001	20514004	2071601700	20517018	20617005				
JK-788B-4-181	2	4	20515021	2514018	2071601800	20517019	20617005				



型号	间距	上刀	下刀	护针架		针夹	机针				
MACHINE TYPE /SPEC	GAUGE		UPPER KNIFE	LOWER KNIFE	NEEDLE GUARD		NEEDLE HOLDER	NEEDLE			
	NG	SW			前	后					
					FRONT	REAR					
JK-788B-3-01	—	4	20619002	20619003	20517020	20615012	20734001	20117011			
JK-788B-4-13	2	4	20619002	20619003	20615011	20615012	20734002	20117011			
JK-788B-3-16S2	—	1.5	20619002	20619003	20517020	20615012	20734001	20117012			
JK-788B-3-17	—	4	20619002	20619003	20517020	20615012	20734001	20117011			
JK-788B-4-55A	2	4	20619002	20619003	20615011	20615012	20734002	20117011			
JK-788B-3-180	—	4	20619002	20619003	20517020	20615012	20734001	20117011			
JK-788B-4-181	2	4	20619002	20619003	20615011	20615012	20734002	20117011			

JK 788E-5 标准度量零件表

JK 788E-5 GAUGE PARTS LIST



型号	间距	针板	牙齿组件	压脚组件	上弯针	下弯针	连线弯针				
MACHINE TYPE /SPEC	GAUGE	NEEDLE PLATE	FEED DOG ASS.	PRESSER FOOT ASS.	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER				
	NG	SW									
JK-788E-5-36	3	4	20615050	20514008	207600600	20517014	20617005	20517012			
JK-788E-5-38	3	4	20615050	20514009	207600600	20517014	20617005	20517012			
JK-788E-5-70	5	5	20615051	20514010	207601500	20517014	20617005	20517012			
JK-788E-5-86	5	6	20615052	20514011	2061604000	20517015	20617005	20517021			



型号	间距		上刀	下刀	可移动护针架		全连线护针架		针夹	机针		
					前	后	前	后				
MACHINE TYPE /SPEC	GAUGE		UPPER KNIFE	LOWER KNIFE	OVERLOCK NEEDLE GUARD		CHAINSTITCH NEEDLE		NEEDLE HOLDER	NEEDLE		
	NG	SW			FRONT	REAR	FRONT	REAR				
JK-788E-5-36	3	4	20619002	20619004	20615017	20615012	20615015	20615016	20734003	20117012		
JK-788E-5-38	3	4	20619002	20619004	20615017	20615012	20615015	20615016	20734003	20117013		
JK-788E-5-70	5	5	20619002	20619004	20615013	20615012	20517013	20517016	20734004	20117013		
JK-788E-5-86	5	6	20619002	20619004	20615013	20615012	20517013	20517016	2076056	20117014		

JK-788E-3-4 标准度量零件表

788E-3-4 GAUGE PARTS LIST



型号	间距	针板	牙齿组件	压脚组件	上弯针	下弯针					
MACHINE TYPE /SPEC	GAUGE	NEEDLE PLATE	FEED DOG ASS.	PRESSER FOOT ASS.	UPPER LOOPER	LOWER LOOPER					
	NG	SW									
JK-788E-4-13	2	4	20615043	20514030	210600300	20517019	20617005				
JK-788E-3-17	—	4	20615044	20514030	207600500	20517018	20617005				



型号	间距	上刀	下刀	护针架		针夹	机针				
MACHINE TYPE /SPEC	GAUGE		UPPER KNIFE	LOWER KNIFE	NEEDLE GUARD		NEEDLE HOLDER	NEEDLE			
					前	后					
					FRONT	REAR					
JK-788E-4-13	2	4	20619002	20619003	20615011	20615012	20734002	20117011			
JK-788E-3-17	—	4	20619002	20619003	20517020	20615012	20734001	20117012			

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